



**COMMONWEALTH OF PENNSYLVANIA
DEPARTMENT OF ENVIRONMENTAL PROTECTION
AIR QUALITY PROGRAM**

TITLE V/STATE OPERATING PERMIT

Issue Date: November 5, 2021

Effective Date: November 5, 2021

Expiration Date: October 31, 2026

In accordance with the provisions of the Air Pollution Control Act, the Act of January 8, 1960, P.L. 2119, as amended, and 25 Pa. Code Chapter 127, the Owner, [and Operator if noted] (hereinafter referred to as permittee) identified below is authorized by the Department of Environmental Protection (Department) to operate the air emission source(s) more fully described in this permit. This Facility is subject to all terms and conditions specified in this permit. Nothing in this permit relieves the permittee from its obligations to comply with all applicable Federal, State and Local laws and regulations.

The regulatory or statutory authority for each permit condition is set forth in brackets. All terms and conditions in this permit are federally enforceable applicable requirements unless otherwise designated as "State-Only" or "non-applicable" requirements.

TITLE V Permit No: 10-00037

Federal Tax Id - Plant Code: 20-2545879-1

Owner Information

Name: SONNEBORN LLC
Mailing Address: 100 SONNEBORN LN
PETROLIA, PA 16050-1412

Plant Information

Plant: SONNEBORN INC/PETROLIA PLT
Location: 10 Butler County 10944 Petrolia Borough
SIC Code: 2999 Manufacturing - Petroleum And Coal Products, Nec

Responsible Official

Name: DUSTIN L SIMMONDS
Title: VICE PRESIDENT
Phone: (724) 756 - 9310 Email: dustin.simmonds@hollyfrontier.com

Permit Contact Person

Name: THOMAS E. DU PLESSIS
Title: ENVIRONMENTAL MANAGER
Phone: (724) 756 - 9310 Email: Thomas.Duplessis@HollyFrontier.cor

[Signature] _____
ERIC A. GUSTAFSON, NORTHWEST REGION AIR PROGRAM MANAGER



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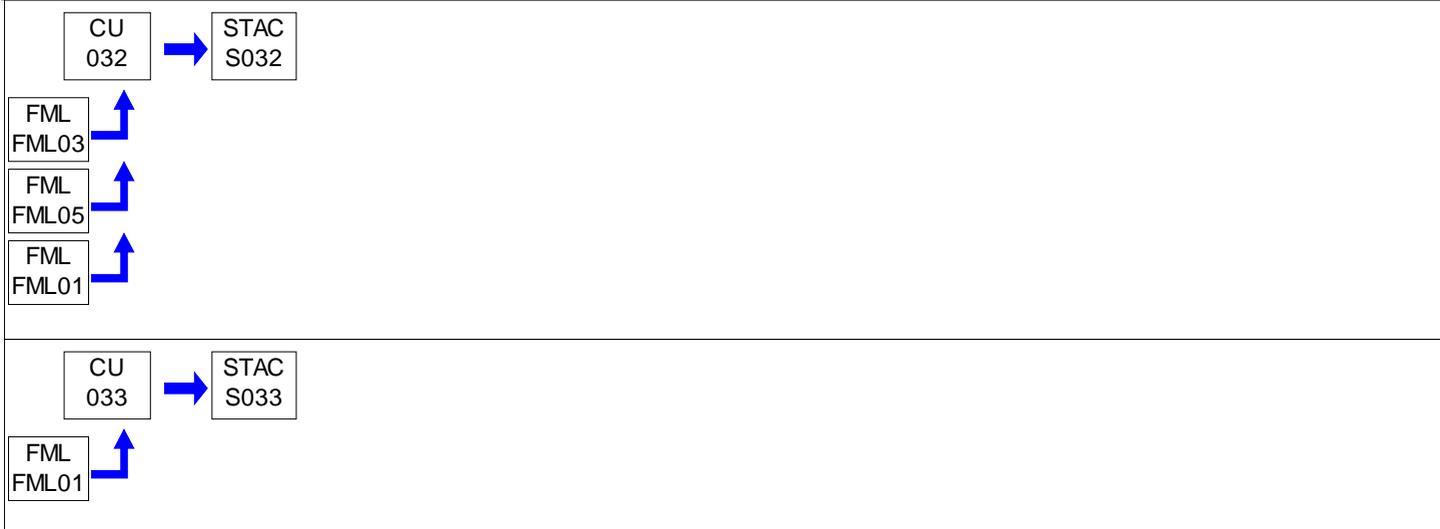
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**SECTION A. Site Inventory List**

Source ID	Source Name	Capacity/Throughput	Fuel/Material
032	BOILER 12	72.500 MMBTU/HR	
		521.000 Gal/HR	RESIDUAL OIL
		69.500 MCF/HR	Natural Gas
033	BOILER 14	60.000 MMBTU/HR	
		57.140 MCF/HR	Natural Gas
034	BOILER 7	82.000 MMBTU/HR	
		760.900 Gal/HR	RESIDUAL OIL
		78.100 MCF/HR	Natural Gas
035	BOILER 8	28.100 MMBTU/HR	
		203.600 Gal/HR	RESIDUAL OIL
		26.760 MCF/HR	Natural Gas
0110A	H-101 METHANE REFORMER	30.600 MMBTU/HR	
		9.140 MCF/HR	NATURAL GAS
		82.710 MCF/HR	WASTE GAS
0110B	WASTE HEAT BOILER	8.069 MMBTU/HR	
0112A	H-4 HYDROGEN PROCESS HEATER	6.000 MMBTU/HR	
		5.600 MCF/HR	NATURAL GAS
0116A	H-1 FEED PROCESS HEATER	33.270 MMBTU/HR	
		31.690 MCF/HR	NATURAL GAS
0117A	H-2 STRIPPER PROCESS HEATER	19.500 MMBTU/HR	
		18.570 MCF/HR	NATURAL GAS
0119A	H-102 VAPORIZER PROCESS HEATER	1.720 MMBTU/HR	
		1.500 MCF/HR	NATURAL GAS
115	(7) ALCOHOL (METHANOL) STORAGE TANKS	5,000.000 Gal/HR	ALCOHOL
		5,000.000 Gal/HR	
122	BARIUM SULFONATE PROCESS COMPONENTS	N/A	
123	HYDROGENATION UNIT V-5 FLASH DRUM	65.000 MCF/HR	Natural Gas
124	HYDRO. UNIT V-63 LOW PRESSURE ADSORBER	65.000 MCF/HR	Natural Gas
125	LO-CAT HYDROGEN RECOVERY UNIT VENT V-64	N/A	FEEDSTOCK
132	TWO (2) DIESEL FIRE PUMPS	4.000 Gal/HR	DIESEL FUEL
133	BOILER HOUSE AIR COMPRESSOR (60HP DIESEL DETROIT ENGINE)	3.040 Gal/HR	Diesel Fuel
134	LARGE AIR COMPRESSOR (152 HP CUMMINS DIESEL ENGINE)	7.710 Gal/HR	Diesel Fuel
300	EMERGENCY POWER GENERATORS (3)	1.815 MCF/HR	Natural Gas
301	MAINTENANCE PARTS WASHERS	0.100 Lbs/HR	
C115	ABSORPTION TOWER		
C123	FIRST-STAGE FLARE ON V-5 FLASH DRUM		
C124	SECOND STAGE FLARE FOR V-63		
FML01	NATURAL GAS LINE		
FML02	#2 FUEL OIL		
FML03	RESIDUAL OIL "A"		

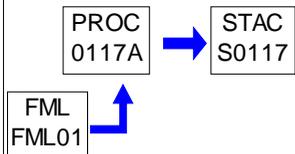
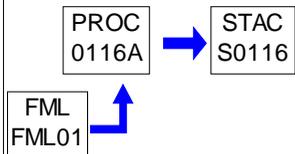
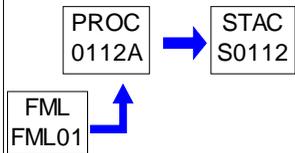
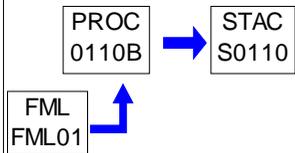
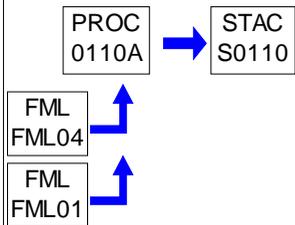
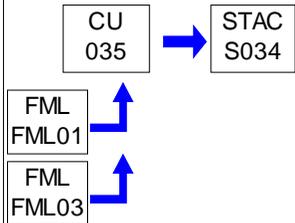
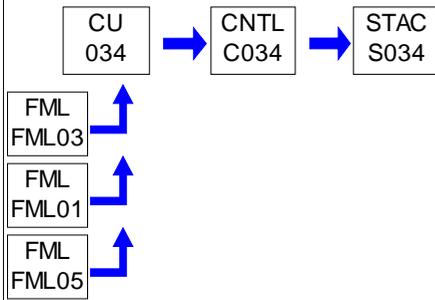
**SECTION A. Site Inventory List**

Source ID	Source Name	Capacity/Throughput	Fuel/Material
FML04	V-105 OFF GAS		
FML05	RESIDUAL OIL "B"		
S0110	WASTE HEAT BOILER STACK		
S0112	H-4 HYDROGEN HEATER STACK		
S0116	H-1 FEED HEATER STACK		
S0117	H-2 STRIPPER HEATER STACK		
S0118	VAPORIZER HEATER STACK		
S032	BOILER 12 STACK		
S033	BOILER 14 STACK		
S034	BOILERS 7 & 8 STACK		
S115	SCRUBBER STACK		
S125	V-64 VENT		
S132	FIRE PUMP STACKS (2)		
S133	60 HP DETROIT ENGINE STACK		
S134	152 HP CUMMINS DIESEL ENGINE STACK		
S300	EMERGENCY POWER GENERATORS STACKS		
Z122	BARIUM SULFONATE FUGIT.		
Z123	1ST-STAGE FLARE VENT		
Z124	2ND-STAGE FLARE V-63		
Z301	FUGITIVE EMISSIONS SOURCE 301		

PERMIT MAPS

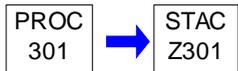
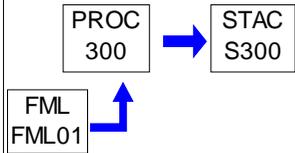
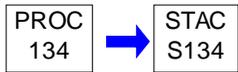
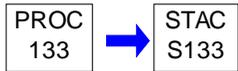
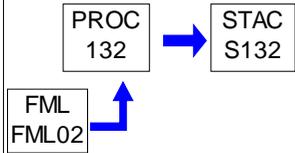
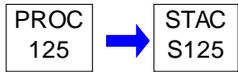
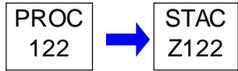
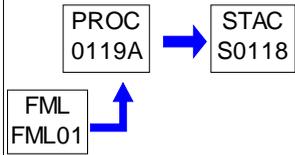


PERMIT MAPS





PERMIT MAPS



**SECTION B. General Title V Requirements****#001 [25 Pa. Code § 121.1]****Definitions**

Words and terms that are not otherwise defined in this permit shall have the meanings set forth in Section 3 of the Air Pollution Control Act (35 P.S. § 4003) and 25 Pa. Code § 121.1.

#002 [25 Pa. Code § 121.7]**Prohibition of Air Pollution**

No person may permit air pollution as that term is defined in the act.

#003 [25 Pa. Code § 127.512(c)(4)]**Property Rights**

This permit does not convey property rights of any sort, or any exclusive privileges.

#004 [25 Pa. Code § 127.446(a) and (c)]**Permit Expiration**

This operating permit is issued for a fixed term of five (5) years and shall expire on the date specified on Page 1 of this permit. The terms and conditions of the expired permit shall automatically continue pending issuance of a new Title V permit, provided the permittee has submitted a timely and complete application and paid applicable fees required under 25 Pa. Code Chapter 127, Subchapter I and the Department is unable, through no fault of the permittee, to issue or deny a new permit before the expiration of the previous permit. An application is complete if it contains sufficient information to begin processing the application, has the applicable sections completed and has been signed by a responsible official.

#005 [25 Pa. Code §§ 127.412, 127.413, 127.414, 127.446(e), 127.503 & 127.704(b)]**Permit Renewal**

(a) An application for the renewal of the Title V permit shall be submitted to the Department at least six (6) months, and not more than 18 months, before the expiration date of this permit. The renewal application is timely if a complete application is submitted to the Department's Regional Air Manager within the timeframe specified in this permit condition.

(b) The application for permit renewal shall include the current permit number, the appropriate permit renewal fee, a description of any permit revisions and off-permit changes that occurred during the permit term, and any applicable requirements that were promulgated and not incorporated into the permit during the permit term. The fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" and submitted with the fee form to the respective regional office.

(c) The renewal application shall also include submission of proof that the local municipality and county, in which the facility is located, have been notified in accordance with 25 Pa. Code § 127.413. The application for renewal of the Title V permit shall also include submission of compliance review forms which have been used by the permittee to update information submitted in accordance with either 25 Pa. Code § 127.412(b) or § 127.412(j).

(d) The permittee, upon becoming aware that any relevant facts were omitted or incorrect information was submitted in the permit application, shall promptly submit such supplementary facts or corrected information during the permit renewal process. The permittee shall also promptly provide additional information as necessary to address any requirements that become applicable to the source after the date a complete renewal application was submitted but prior to release of a draft permit.

#006 [25 Pa. Code §§ 127.450(a)(4) & 127.464(a)]**Transfer of Ownership or Operational Control**

(a) In accordance with 25 Pa. Code § 127.450(a)(4), a change in ownership or operational control of the source shall be treated as an administrative amendment if:

- (1) The Department determines that no other change in the permit is necessary;
- (2) A written agreement has been submitted to the Department identifying the specific date of the transfer of permit responsibility, coverage and liability between the current and the new permittee; and,
- (3) A compliance review form has been submitted to the Department and the permit transfer has been approved by

**SECTION B. General Title V Requirements**

the Department.

(b) In accordance with 25 Pa. Code § 127.464(a), this permit may not be transferred to another person except in cases of transfer-of-ownership which are documented and approved to the satisfaction of the Department.

#007 [25 Pa. Code § 127.513, 35 P.S. § 4008 and § 114 of the CAA]**Inspection and Entry**

(a) Upon presentation of credentials and other documents as may be required by law for inspection and entry purposes, the permittee shall allow the Department of Environmental Protection or authorized representatives of the Department to perform the following:

- (1) Enter at reasonable times upon the permittee's premises where a Title V source is located or emissions related activity is conducted, or where records are kept under the conditions of this permit;
- (2) Have access to and copy or remove, at reasonable times, records that are kept under the conditions of this permit;
- (3) Inspect at reasonable times, facilities, equipment including monitoring and air pollution control equipment, practices, or operations regulated or required under this permit;
- (4) Sample or monitor, at reasonable times, substances or parameters, for the purpose of assuring compliance with the permit or applicable requirements as authorized by the Clean Air Act, the Air Pollution Control Act, or the regulations promulgated under the Acts.

(b) Pursuant to 35 P.S. § 4008, no person shall hinder, obstruct, prevent or interfere with the Department or its personnel in the performance of any duty authorized under the Air Pollution Control Act.

(c) Nothing in this permit condition shall limit the ability of the EPA to inspect or enter the premises of the permittee in accordance with Section 114 or other applicable provisions of the Clean Air Act.

#008 [25 Pa. Code §§ 127.25, 127.444, & 127.512(c)(1)]**Compliance Requirements**

(a) The permittee shall comply with the conditions of this permit. Noncompliance with this permit constitutes a violation of the Clean Air Act and the Air Pollution Control Act and is grounds for one (1) or more of the following:

- (1) Enforcement action
- (2) Permit termination, revocation and reissuance or modification
- (3) Denial of a permit renewal application

(b) A person may not cause or permit the operation of a source, which is subject to 25 Pa. Code Article III, unless the source(s) and air cleaning devices identified in the application for the plan approval and operating permit and the plan approval issued to the source are operated and maintained in accordance with specifications in the applications and the conditions in the plan approval and operating permit issued by the Department. A person may not cause or permit the operation of an air contamination source subject to 25 Pa. Code Chapter 127 in a manner inconsistent with good operating practices.

(c) For purposes of Sub-condition (b) of this permit condition, the specifications in applications for plan approvals and operating permits are the physical configurations and engineering design details which the Department determines are essential for the permittee's compliance with the applicable requirements in this Title V permit.

#009 [25 Pa. Code § 127.512(c)(2)]**Need to Halt or Reduce Activity Not a Defense**

It shall not be a defense for a permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this permit.

**SECTION B. General Title V Requirements****#010 [25 Pa. Code §§ 127.411(d) & 127.512(c)(5)]****Duty to Provide Information**

(a) The permittee shall furnish to the Department, within a reasonable time, information that the Department may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating the permit, or to determine compliance with the permit.

(b) Upon request, the permittee shall also furnish to the Department copies of records that the permittee is required to keep by this permit, or for information claimed to be confidential, the permittee may furnish such records directly to the Administrator of EPA along with a claim of confidentiality.

#011 [25 Pa. Code §§ 127.463, 127.512(c)(3) & 127.542]**Reopening and Revising the Title V Permit for Cause**

(a) This Title V permit may be modified, revoked, reopened and reissued or terminated for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or termination, or of a notification of planned changes or anticipated noncompliance does not stay a permit condition.

(b) This permit may be reopened, revised and reissued prior to expiration of the permit under one or more of the following circumstances:

(1) Additional applicable requirements under the Clean Air Act or the Air Pollution Control Act become applicable to a Title V facility with a remaining permit term of three (3) or more years prior to the expiration date of this permit. The Department will revise the permit as expeditiously as practicable but not later than 18 months after promulgation of the applicable standards or regulations. No such revision is required if the effective date of the requirement is later than the expiration date of this permit, unless the original permit or its terms and conditions has been extended.

(2) Additional requirements, including excess emissions requirements, become applicable to an affected source under the acid rain program. Upon approval by the Administrator of EPA, excess emissions offset plans for an affected source shall be incorporated into the permit.

(3) The Department or the EPA determines that this permit contains a material mistake or inaccurate statements were made in establishing the emissions standards or other terms or conditions of this permit.

(4) The Department or the Administrator of EPA determines that the permit must be revised or revoked to assure compliance with the applicable requirements.

(c) Proceedings to revise this permit shall follow the same procedures which apply to initial permit issuance and shall affect only those parts of this permit for which cause to revise exists. The revision shall be made as expeditiously as practicable.

(d) Regardless of whether a revision is made in accordance with (b)(1) above, the permittee shall meet the applicable standards or regulations promulgated under the Clean Air Act within the time frame required by standards or regulations.

#012 [25 Pa. Code § 127.543]**Reopening a Title V Permit for Cause by EPA**

As required by the Clean Air Act and regulations adopted thereunder, this permit may be modified, reopened and reissued, revoked or terminated for cause by EPA in accordance with procedures specified in 25 Pa. Code § 127.543.

#013 [25 Pa. Code § 127.522(a)]**Operating Permit Application Review by the EPA**

The applicant may be required by the Department to provide a copy of the permit application, including the compliance plan, directly to the Administrator of the EPA. Copies of title V permit applications to EPA, pursuant to 25 PA Code §127.522(a), shall be submitted, if required, to the following EPA e-mail box:

R3_Air_Apps_and_Notices@epa.gov

Please place the following in the subject line: TV [permit number], [Facility Name].

**SECTION B. General Title V Requirements****#014 [25 Pa. Code § 127.541]****Significant Operating Permit Modifications**

When permit modifications during the term of this permit do not qualify as minor permit modifications or administrative amendments, the permittee shall submit an application for significant Title V permit modifications in accordance with 25 Pa. Code § 127.541. Notifications to EPA, pursuant to 25 PA Code §127.522(a), if required, shall be submitted, to the following EPA e-mail box:

R3_Air_Apps_and_Notices@epa.gov

Please place the following in the subject line: TV [permit number], [Facility Name].

#015 [25 Pa. Code §§ 121.1 & 127.462]**Minor Operating Permit Modifications**

The permittee may make minor operating permit modifications (as defined in 25 Pa. Code §121.1), on an expedited basis, in accordance with 25 Pa. Code §127.462 (relating to minor operating permit modifications). Notifications to EPA, pursuant to 25 PA Code §127.462(c), if required, shall be submitted, to the following EPA e-mail box:

R3_Air_Apps_and_Notices@epa.gov

Please place the following in the subject line: TV [permit number], [Facility Name].

#016 [25 Pa. Code § 127.450]**Administrative Operating Permit Amendments**

(a) The permittee may request administrative operating permit amendments, as defined in 25 Pa. Code §127.450(a). Copies of request for administrative permit amendment to EPA, pursuant to 25 PA Code §127.450(c)(1), if required, shall be submitted to the following EPA e-mail box:

R3_Air_Apps_and_Notices@epa.gov

Please place the following in the subject line: TV [permit number], [Facility Name].

(b) Upon final action by the Department granting a request for an administrative operating permit amendment covered under §127.450(a)(5), the permit shield provisions in 25 Pa. Code § 127.516 (relating to permit shield) shall apply to administrative permit amendments incorporated in this Title V Permit in accordance with §127.450(c), unless precluded by the Clean Air Act or the regulations thereunder.

#017 [25 Pa. Code § 127.512(b)]**Severability Clause**

The provisions of this permit are severable, and if any provision of this permit is determined by the Environmental Hearing Board or a court of competent jurisdiction, or US EPA to be invalid or unenforceable, such a determination will not affect the remaining provisions of this permit.

#018 [25 Pa. Code §§ 127.704, 127.705 & 127.707]**Fee Payment**

(a) The permittee shall pay fees to the Department in accordance with the applicable fee schedules in 25 Pa. Code Chapter 127, Subchapter I (relating to plan approval and operating permit fees). The applicable fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" with the permit number clearly indicated and submitted to the respective regional office.

(b) Emission Fees. The permittee shall, on or before September 1st of each year, pay applicable annual Title V emission fees for emissions occurring in the previous calendar year as specified in 25 Pa. Code § 127.705. The permittee is not required to pay an emission fee for emissions of more than 4,000 tons of each regulated pollutant emitted from the facility.

(c) As used in this permit condition, the term "regulated pollutant" is defined as a VOC, each pollutant regulated under Sections 111 and 112 of the Clean Air Act and each pollutant for which a National Ambient Air Quality Standard has been promulgated, except that carbon monoxide is excluded.

**SECTION B. General Title V Requirements**

(d) Late Payment. Late payment of emission fees will subject the permittee to the penalties prescribed in 25 Pa. Code § 127.707 and may result in the suspension or termination of the Title V permit. The permittee shall pay a penalty of fifty percent (50%) of the fee amount, plus interest on the fee amount computed in accordance with 26 U.S.C.A. § 6621(a)(2) from the date the emission fee should have been paid in accordance with the time frame specified in 25 Pa. Code § 127.705(c).

(e) The permittee shall pay an annual operating permit maintenance fee according to the following fee schedule established in 25 Pa. Code § 127.704(d) on or before December 31 of each year for the next calendar year.

(1) Eight thousand dollars (\$8,000) for calendar years 2021—2025.

(2) Ten thousand dollars (\$10,000) for calendar years 2026—2030.

(3) Twelve thousand five hundred dollars (\$12,500) for the calendar years beginning with 2031.

#019 [25 Pa. Code §§ 127.14(b) & 127.449]**Authorization for De Minimis Emission Increases**

(a) This permit authorizes de minimis emission increases from a new or existing source in accordance with 25 Pa. Code §§ 127.14 and 127.449 without the need for a plan approval or prior issuance of a permit modification. The permittee shall provide the Department with seven (7) days prior written notice before commencing any de minimis emissions increase that would result from either: (1) a physical change of minor significance under § 127.14(c)(1); or (2) the construction, installation, modification or reactivation of an air contamination source. The written notice shall:

(1) Identify and describe the pollutants that will be emitted as a result of the de minimis emissions increase.

(2) Provide emission rates expressed in tons per year and in terms necessary to establish compliance consistent with any applicable requirement.

The Department may disapprove or condition de minimis emission increases at any time.

(b) Except as provided below in (c) and (d) of this permit condition, the permittee is authorized during the term of this permit to make de minimis emission increases (expressed in tons per year) up to the following amounts without the need for a plan approval or prior issuance of a permit modification:

(1) Four tons of carbon monoxide from a single source during the term of the permit and 20 tons of carbon monoxide at the facility during the term of the permit.

(2) One ton of NO_x from a single source during the term of the permit and 5 tons of NO_x at the facility during the term of the permit.

(3) One and six-tenths tons of the oxides of sulfur from a single source during the term of the permit and 8.0 tons of oxides of sulfur at the facility during the term of the permit.

(4) Six-tenths of a ton of PM₁₀ from a single source during the term of the permit and 3.0 tons of PM₁₀ at the facility during the term of the permit. This shall include emissions of a pollutant regulated under Section 112 of the Clean Air Act unless precluded by the Clean Air Act or 25 Pa. Code Article III.

(5) One ton of VOCs from a single source during the term of the permit and 5.0 tons of VOCs at the facility during the term of the permit. This shall include emissions of a pollutant regulated under Section 112 of the Clean Air Act unless precluded by the Clean Air Act or 25 Pa. Code Article III.

(c) In accordance with § 127.14, the permittee may install the following minor sources without the need for a plan approval:

(1) Air conditioning or ventilation systems not designed to remove pollutants generated or released from other sources.

(2) Combustion units rated at 2,500,000 or less Btu per hour of heat input.

**SECTION B. General Title V Requirements**

(3) Combustion units with a rated capacity of less than 10,000,000 Btu per hour heat input fueled by natural gas supplied by a public utility, liquefied petroleum gas or by commercial fuel oils which are No. 2 or lighter, viscosity less than or equal to 5.82 c St, and which meet the sulfur content requirements of 25 Pa. Code § 123.22 (relating to combustion units). For purposes of this permit, commercial fuel oil shall be virgin oil which has no reprocessed, recycled or waste material added.

(4) Space heaters which heat by direct heat transfer.

(5) Laboratory equipment used exclusively for chemical or physical analysis.

(6) Other sources and classes of sources determined to be of minor significance by the Department.

(d) This permit does not authorize de minimis emission increases if the emissions increase would cause one or more of the following:

(1) Increase the emissions of a pollutant regulated under Section 112 of the Clean Air Act except as authorized in Subparagraphs (b)(4) and (5) of this permit condition.

(2) Subject the facility to the prevention of significant deterioration requirements in 25 Pa. Code Chapter 127, Subchapter D and/or the new source review requirements in Subchapter E.

(3) Violate any applicable requirement of the Air Pollution Control Act, the Clean Air Act, or the regulations promulgated under either of the acts.

(4) Changes which are modifications under any provision of Title I of the Clean Air Act and emission increases which would exceed the allowable emissions level (expressed as a rate of emissions or in terms of total emissions) under the Title V permit.

(e) Unless precluded by the Clean Air Act or the regulations thereunder, the permit shield described in 25 Pa. Code § 127.516 (relating to permit shield) shall extend to the changes made under 25 Pa. Code § 127.449 (relating to de minimis emission increases).

(f) Emissions authorized under this permit condition shall be included in the monitoring, recordkeeping and reporting requirements of this permit.

(g) Except for de minimis emission increases allowed under this permit, 25 Pa. Code § 127.449, or sources and physical changes meeting the requirements of 25 Pa. Code § 127.14, the permittee is prohibited from making physical changes or engaging in activities that are not specifically authorized under this permit without first applying for a plan approval. In accordance with § 127.14(b), a plan approval is not required for the construction, modification, reactivation, or installation of the sources creating the de minimis emissions increase.

(h) The permittee may not meet de minimis emission threshold levels by offsetting emission increases or decreases at the same source.

#020 [25 Pa. Code §§ 127.11a & 127.215]**Reactivation of Sources**

(a) The permittee may reactivate a source at the facility that has been out of operation or production for at least one year, but less than or equal to five (5) years, if the source is reactivated in accordance with the requirements of 25 Pa. Code §§ 127.11a and 127.215. The reactivated source will not be considered a new source.

(b) A source which has been out of operation or production for more than five (5) years but less than 10 years may be reactivated and will not be considered a new source if the permittee satisfies the conditions specified in 25 Pa. Code § 127.11a(b).

#021 [25 Pa. Code §§ 121.9 & 127.216]**Circumvention**

(a) The owner of this Title V facility, or any other person, may not circumvent the new source review requirements of 25 Pa. Code Chapter 127, Subchapter E by causing or allowing a pattern of ownership or development, including the

**SECTION B. General Title V Requirements**

phasing, staging, delaying or engaging in incremental construction, over a geographic area of a facility which, except for the pattern of ownership or development, would otherwise require a permit or submission of a plan approval application.

(b) No person may permit the use of a device, stack height which exceeds good engineering practice stack height, dispersion technique or other technique which, without resulting in reduction of the total amount of air contaminants emitted, conceals or dilutes an emission of air contaminants which would otherwise be in violation of this permit, the Air Pollution Control Act or the regulations promulgated thereunder, except that with prior approval of the Department, the device or technique may be used for control of malodors.

#022 [25 Pa. Code §§ 127.402(d) & 127.513(1)]**Submissions**

(a) Reports, test data, monitoring data, notifications and requests for renewal of the permit shall be submitted to the:

Regional Air Program Manager
PA Department of Environmental Protection
(At the address given on the permit transmittal letter, or otherwise notified)

(b) Any report or notification for the EPA Administrator or EPA Region III should be addressed to:

Enforcement & Compliance Assurance Division
Air, RCRA and Toxics Branch
Air Section
1650 Arch Street, 3ED21
Philadelphia, PA 19103

The Title V compliance certification shall be emailed to EPA at R3_APD_Permits@epa.gov.

(c) An application, form, report or compliance certification submitted pursuant to this permit condition shall contain certification by a responsible official as to truth, accuracy, and completeness as required under 25 Pa. Code § 127.402(d). Unless otherwise required by the Clean Air Act or regulations adopted thereunder, this certification and any other certification required pursuant to this permit shall state that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate and complete.

#023 [25 Pa. Code §§ 127.441(c) & 127.463(e); Chapter 139; & 114(a)(3), 504(b) of the CAA]**Sampling, Testing and Monitoring Procedures**

(a) The permittee shall perform the emissions monitoring and analysis procedures or test methods for applicable requirements of this Title V permit. In addition to the sampling, testing and monitoring procedures specified in this permit, the Permittee shall comply with any additional applicable requirements promulgated under the Clean Air Act after permit issuance regardless of whether the permit is revised.

(b) The sampling, testing and monitoring required under the applicable requirements of this permit, shall be conducted in accordance with the requirements of 25 Pa. Code Chapter 139 unless alternative methodology is required by the Clean Air Act (including §§ 114(a)(3) and 504(b)) and regulations adopted thereunder.

#024 [25 Pa. Code § 127.513]**Compliance Certification**

(a) One year after the date of issuance of the Title V permit, and each year thereafter, unless specified elsewhere in the permit, the permittee shall submit to the Department and EPA Region III a certificate of compliance with the terms and conditions in this permit, for the previous year, including the emission limitations, standards or work practices. This certification shall include:

- (1) The identification of each term or condition of the permit that is the basis of the certification.
- (2) The compliance status.
- (3) The methods used for determining the compliance status of the source, currently and over the reporting period.
- (4) Whether compliance was continuous or intermittent.

(b) The compliance certification shall be postmarked or hand-delivered no later than thirty days after each anniversary of

**SECTION B. General Title V Requirements**

the date of issuance of this Title V Operating Permit, or on the submittal date specified elsewhere in the permit, to the Department in accordance with the submission requirements specified in Section B, Condition #022 of this permit. The Title V compliance certification shall be emailed to EPA at R3_APD_Permits@epa.gov.

#025 [25 Pa. Code §§ 127.511 & Chapter 135]**Recordkeeping Requirements**

(a) The permittee shall maintain and make available, upon request by the Department, records of required monitoring information that include the following:

- (1) The date, place (as defined in the permit) and time of sampling or measurements.
- (2) The dates the analyses were performed.
- (3) The company or entity that performed the analyses.
- (4) The analytical techniques or methods used.
- (5) The results of the analyses.
- (6) The operating conditions as existing at the time of sampling or measurement.

(b) The permittee shall retain records of the required monitoring data and supporting information for at least five (5) years from the date of the monitoring sample, measurement, report or application. Supporting information includes the calibration data and maintenance records and original strip-chart recordings for continuous monitoring instrumentation, and copies of reports required by the permit.

(c) The permittee shall maintain and make available to the Department upon request, records including computerized records that may be necessary to comply with the reporting, recordkeeping and emission statement requirements in 25 Pa. Code Chapter 135 (relating to reporting of sources). In accordance with 25 Pa. Code Chapter 135, § 135.5, such records may include records of production, fuel usage, maintenance of production or pollution control equipment or other information determined by the Department to be necessary for identification and quantification of potential and actual air contaminant emissions. If direct recordkeeping is not possible or practical, sufficient records shall be kept to provide the needed information by indirect means.

#026 [25 Pa. Code §§ 127.411(d), 127.442, 127.463(e) & 127.511(c)]**Reporting Requirements**

(a) The permittee shall comply with the reporting requirements for the applicable requirements specified in this Title V permit. In addition to the reporting requirements specified herein, the permittee shall comply with any additional applicable reporting requirements promulgated under the Clean Air Act after permit issuance regardless of whether the permit is revised.

(b) Pursuant to 25 Pa. Code § 127.511(c), the permittee shall submit reports of required monitoring at least every six (6) months unless otherwise specified in this permit. Instances of deviations (as defined in 25 Pa. Code § 121.1) from permit requirements shall be clearly identified in the reports. The reporting of deviations shall include the probable cause of the deviations and corrective actions or preventative measures taken, except that sources with continuous emission monitoring systems shall report according to the protocol established and approved by the Department for the source. The required reports shall be certified by a responsible official.

(c) Every report submitted to the Department under this permit condition shall comply with the submission procedures specified in Section B, Condition #022(c) of this permit.

(d) Any records, reports or information obtained by the Department or referred to in a public hearing shall be made available to the public by the Department except for such records, reports or information for which the permittee has shown cause that the documents should be considered confidential and protected from disclosure to the public under Section 4013.2 of the Air Pollution Control Act and consistent with Sections 112(d) and 114(c) of the Clean Air Act and 25 Pa. Code § 127.411(d). The permittee may not request a claim of confidentiality for any emissions data generated for the Title V facility.

**SECTION B. General Title V Requirements****#027 [25 Pa. Code § 127.3]****Operational Flexibility**

The permittee is authorized to make changes within the Title V facility in accordance with the following provisions in 25 Pa. Code Chapter 127 which implement the operational flexibility requirements of Section 502(b)(10) of the Clean Air Act and Section 6.1(i) of the Air Pollution Control Act:

- (1) Section 127.14 (relating to exemptions)
- (2) Section 127.447 (relating to alternative operating scenarios)
- (3) Section 127.448 (relating to emissions trading at facilities with federally enforceable emissions caps)
- (4) Section 127.449 (relating to de minimis emission increases)
- (5) Section 127.450 (relating to administrative operating permit amendments)
- (6) Section 127.462 (relating to minor operating permit amendments)
- (7) Subchapter H (relating to general plan approvals and operating permits)

#028 [25 Pa. Code §§ 127.441(d), 127.512(i) and 40 CFR Part 68]**Risk Management**

(a) If required by Section 112(r) of the Clean Air Act, the permittee shall develop and implement an accidental release program consistent with requirements of the Clean Air Act, 40 CFR Part 68 (relating to chemical accident prevention provisions) and the Federal Chemical Safety Information, Site Security and Fuels Regulatory Relief Act (P.L. 106-40).

(b) The permittee shall prepare and implement a Risk Management Plan (RMP) which meets the requirements of Section 112(r) of the Clean Air Act, 40 CFR Part 68 and the Federal Chemical Safety Information, Site Security and Fuels Regulatory Relief Act when a regulated substance listed in 40 CFR § 68.130 is present in a process in more than the listed threshold quantity at the Title V facility. The permittee shall submit the RMP to the federal Environmental Protection Agency according to the following schedule and requirements:

- (1) The permittee shall submit the first RMP to a central point specified by EPA no later than the latest of the following:
 - (i) Three years after the date on which a regulated substance is first listed under § 68.130; or,
 - (ii) The date on which a regulated substance is first present above a threshold quantity in a process.

(2) The permittee shall submit any additional relevant information requested by the Department or EPA concerning the RMP and shall make subsequent submissions of RMPs in accordance with 40 CFR § 68.190.

(3) The permittee shall certify that the RMP is accurate and complete in accordance with the requirements of 40 CFR Part 68, including a checklist addressing the required elements of a complete RMP.

(c) As used in this permit condition, the term "process" shall be as defined in 40 CFR § 68.3. The term "process" means any activity involving a regulated substance including any use, storage, manufacturing, handling, or on-site movement of such substances or any combination of these activities. For purposes of this definition, any group of vessels that are interconnected, or separate vessels that are located such that a regulated substance could be involved in a potential release, shall be considered a single process.

(d) If the Title V facility is subject to 40 CFR Part 68, as part of the certification required under this permit, the permittee shall:

- (1) Submit a compliance schedule for satisfying the requirements of 40 CFR Part 68 by the date specified in 40 CFR § 68.10(a); or,
- (2) Certify that the Title V facility is in compliance with all requirements of 40 CFR Part 68 including the registration and submission of the RMP.

**SECTION B. General Title V Requirements**

(e) If the Title V facility is subject to 40 CFR Part 68, the permittee shall maintain records supporting the implementation of an accidental release program for five (5) years in accordance with 40 CFR § 68.200.

(f) When the Title V facility is subject to the accidental release program requirements of Section 112(r) of the Clean Air Act and 40 CFR Part 68, appropriate enforcement action will be taken by the Department if:

(1) The permittee fails to register and submit the RMP or a revised plan pursuant to 40 CFR Part 68.

(2) The permittee fails to submit a compliance schedule or include a statement in the compliance certification required under Section B, Condition #026 of this permit that the Title V facility is in compliance with the requirements of Section 112(r) of the Clean Air Act, 40 CFR Part 68, and 25 Pa. Code § 127.512(i).

#029 [25 Pa. Code § 127.512(e)]**Approved Economic Incentives and Emission Trading Programs**

No permit revision shall be required under approved economic incentives, marketable permits, emissions trading and other similar programs or processes for changes that are provided for in this Title V permit.

#030 [25 Pa. Code §§ 127.516, 127.450(d), 127.449(f) & 127.462(g)]**Permit Shield**

(a) The permittee's compliance with the conditions of this permit shall be deemed in compliance with applicable requirements (as defined in 25 Pa. Code § 121.1) as of the date of permit issuance if either of the following applies:

(1) The applicable requirements are included and are specifically identified in this permit.

(2) The Department specifically identifies in the permit other requirements that are not applicable to the permitted facility or source.

(b) Nothing in 25 Pa. Code § 127.516 or the Title V permit shall alter or affect the following:

(1) The provisions of Section 303 of the Clean Air Act, including the authority of the Administrator of the EPA provided thereunder.

(2) The liability of the permittee for a violation of an applicable requirement prior to the time of permit issuance.

(3) The applicable requirements of the acid rain program, consistent with Section 408(a) of the Clean Air Act.

(4) The ability of the EPA to obtain information from the permittee under Section 114 of the Clean Air Act.

(c) Unless precluded by the Clean Air Act or regulations thereunder, final action by the Department incorporating a significant permit modification in this Title V Permit shall be covered by the permit shield at the time that the permit containing the significant modification is issued.

#031 [25 Pa. Code §135.3]**Reporting**

(a) The permittee shall submit by March 1 of each year an annual emissions report for the preceding calendar year. The report shall include information for all active previously reported sources, new sources which were first operated during the preceding calendar year, and sources modified during the same period which were not previously reported. All air emissions from the facility should be estimated and reported.

(b) A source owner or operator may request an extension of time from the Department for the filing of an annual emissions report, and the Department may grant the extension for reasonable cause.

#032 [25 Pa. Code §135.4]**Report Format**

Emissions reports shall contain sufficient information to enable the Department to complete its emission inventory. Emissions reports shall be made by the source owner or operator in a format specified by the Department.

**SECTION C. Site Level Requirements****I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §123.1]****Prohibition of certain fugitive emissions**

No person may permit the emission into the outdoor atmosphere of fugitive air contaminant from a source other than the following:

- (1) Construction or demolition of buildings or structures.
- (2) Grading, paving and maintenance of roads and streets.
- (3) Use of roads and streets. Emissions from material in or on trucks, railroad cars and other vehicular equipment are not considered as emissions from use of roads and streets.
- (4) Clearing of land.
- (5) Stockpiling of materials.
- (6) Open burning operations.
- (7) Sources and classes of sources other than those identified above, for which the operator has obtained a determination from the Department that fugitive emissions from the source, after appropriate control, meet the following requirements:
 - (i) the emissions are of minor significance with respect to causing air pollution; and
 - (ii) the emissions are not preventing or interfering with the attainment or maintenance of any ambient air quality standard.

002 [25 Pa. Code §123.2]**Fugitive particulate matter**

A person may not permit fugitive particulate matter to be emitted into the outdoor atmosphere from a source specified in Condition #001, above, if such emissions are visible at the point the emissions pass outside the person's property.

003 [25 Pa. Code §123.31]**Limitations**

A person may not permit the emission into the outdoor atmosphere of any malodorous air contaminants from any source in such a manner that the malodors are detectable outside the property of the person on whose land the source is being operated.

004 [25 Pa. Code §123.41]**Limitations**

A person may not permit the emission into the outdoor atmosphere of visible air contaminants in such a manner that the opacity of the emission is either of the following:

- (1) Equal to or greater than 20% for a period or periods aggregating more than three minutes in any 1 hour.
- (2) Equal to or greater than 60% at any time.

005 [25 Pa. Code §123.42]**Exceptions**

The limitations of 123.41 (relating to limitations) shall not apply to a visible emission in any of the following instances:

- (1) when the presence of uncombined water is the only reason for failure of the emission to meet the limitations.
- (2) When the emission results from the operation of equipment used solely to train and test persons in observing the opacity of visible emissions.

**SECTION C. Site Level Requirements**

(3) When the emission results from sources specified in Section C - Condition #001, 123.1(a)(1) -- (6) (relating to prohibition of certain fugitive emissions).

II. TESTING REQUIREMENTS.**# 006 [25 Pa. Code §123.43]****Measuring techniques**

Visible emissions may be measured using either of the following:

- (1) A device approved by the Department and maintained to provide accurate opacity measurements.
- (2) Observers, trained and qualified to measure plume opacity with the naked eye or with the aid of any devices approved by the Department.

007 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

The Department reserves the right to require exhaust stack testing of any source(s) as necessary to verify emissions for purposes including determining the correct emission fee, malfunctions, or determining compliance with any applicable requirements.

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

IV. RECORDKEEPING REQUIREMENTS.**# 008 [25 Pa. Code §127.512]****Operating permit terms and conditions.**

The permittee can modify the mixture of pollutants regulated under Section 112 of the Clean Air Act (42 USCA 7412) which are VOCs or PM10 so long as the emission limitations of the permit are not violated. The permittee shall keep a log which identifies the mixture of pollutants regulated under section 112 and report the changes in the mixture of pollutants regulated under section 112 with the next report required to be provided to the Department.

009 [25 Pa. Code §129.95]**Recordkeeping**

- (a) The owner and operator of a major NO_x emitting facility or a major VOCs emitting facility shall keep records to demonstrate compliance with the emission limitations contained in this permit.
- (b) The records shall provide sufficient data and calculations to clearly demonstrate that these requirements are met.
- (c) Data or information required to determine compliance shall be recorded and maintained in a time frame consistent with the averaging period of the requirement.
- (d) The records shall be retained for at least 5 years and shall be made available to the Department on request.

010 [25 Pa. Code §135.5]**Recordkeeping**

Source owners or operators shall maintain and make available upon request by the Department records including computerized records that may be necessary to comply with 25 PA Code 135.3 and 135.21 (relating to reporting; and emission statements). These may include records of production, fuel usage, maintenance of production or pollution control equipment or other information determined by the Department to be necessary for identification and quantification of potential and actual air contaminant emissions. If direct recordkeeping is not possible or practical, sufficient records shall be kept to provide the needed information by indirect means.

**SECTION C. Site Level Requirements****V. REPORTING REQUIREMENTS.****# 012 [25 Pa. Code §127.511]****Monitoring and related recordkeeping and reporting requirements.**

Owner/operator shall submit the semi-annual monitoring reports for this facility by January 31 and July 31 of each year. The January 31 semi-annual monitoring report shall cover the period from July 1 through December 31. This semi-annual monitoring report may be included in January 31 Title V Compliance Certification required by Title 25 PA Code § 127.513. The July 31 semi-annual monitoring report shall cover the period from January 1 through June 30. However, in accordance with Title 25 PA Code § 127.511(c), in no case shall the semi-annual monitoring report be submitted less often than every six (6) months. This may require that an interim semi-annual monitoring report (covering a period less than six (6) months) be submitted to bring the facility into compliance with this schedule.

011 [25 Pa. Code §127.511]**Monitoring and related recordkeeping and reporting requirements.**

Permittees who prefer to send compliance certifications electronically to the EPA can use the following e-mail address and guidelines.

- send electronic compliance certification reports to R3_APD_Permits@epa.gov,
- include the following in the Subject line with each transmission: name of facility, city, and TV operating permit number, and
- send each compliance certification report in an electronically searchable format.

013 [25 Pa. Code §127.513]**Compliance certification.**

Owner/operator shall submit a Title V Compliance Certification for this facility by January 31 of each year. The Title V Compliance Certification shall cover the previous calendar year, for the period January 1 through December 31. However, in accordance with Title 25 PA Code § 127.513(5)(i), in no case shall the Title V Compliance Certification be submitted less often than annually. This may require that an interim Title V Compliance Certification (covering a period less than one year) be submitted to bring the facility into compliance with this schedule.

014 [25 Pa. Code §135.21]**Emission statements**

a) The owner or operator of each stationary source emitting oxides of nitrogen or VOC's shall provide the Department with a statement, in a form as the Department may prescribe, for classes or categories of sources, showing the actual emissions of oxides of nitrogen and VOCs from that source for each reporting period, a description of the method used to calculate the emissions and the time period over which the calculation is based. The statement shall contain a certification by a company officer or the plant manager that the information contained in the statement is accurate.

b) Annual emission statements are due by March 1 for the preceding calendar year and shall provide data consistent with requirements and guidance developed by the EPA. The guidance document is available from: United States Environmental Protection Agency, 401 M. Street, S.W., Washington, D.C. 20460. The Department may require more frequent submittals if the Department determines that one or more of the following applies:

- (1) A more frequent submission is required by the EPA.
- (2) Analysis of the data on a more frequent basis is necessary to implement the requirements of the act.

VI. WORK PRACTICE REQUIREMENTS.**# 015 [25 Pa. Code §123.1]****Prohibition of certain fugitive emissions**

A person responsible for any source specified in Condition #001, above, shall take all reasonable actions to prevent particulate matter from becoming airborne. These actions include, but not be limited to, the following:

- (1) Use, where possible, of water or chemicals for control of dust in the demolition of buildings or structures, construction operations, the grading of roads, or the clearing of land.

**SECTION C. Site Level Requirements**

(2) Application of asphalt, oil, water or suitable chemicals on dirt roads, material stockpiles and other surfaces which may give rise to airborne dusts.

(3) Paving and maintenance of roadways.

(4) Prompt removal of earth or other material from paved streets onto which earth or other material has been transported by trucking or earth moving equipment, erosion by water, or other means.

016 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.11115]**Subpart CCCCC - National Emission Standards for Hazardous Air Pollutants for Gasoline Dispensing Facilities****What are my general duties to minimize emissions?**

Each owner or operator of an affected source under this subpart must comply with the requirements of paragraphs (a) and (b) of this section.

(a) You must, at all times, operate and maintain any affected source, including associated air pollution control equipment and monitoring equipment, in a manner consistent with safety and good air pollution control practices for minimizing emissions. Determination of whether such operation and maintenance procedures are being used will be based on information available to the Administrator which may include, but is not limited to, monitoring results, review of operation and maintenance procedures, review of operation and maintenance records, and inspection of the source.

(b) N/A

[76 FR 4182, Jan. 24, 2011]

017 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.11116]**Subpart CCCCC - National Emission Standards for Hazardous Air Pollutants for Gasoline Dispensing Facilities Requirements for facilities with monthly throughput of less than 10,000 gallons of gasoline.**

(a) You must not allow gasoline to be handled in a manner that would result in vapor releases to the atmosphere for extended periods of time. Measures to be taken include, but are not limited to, the following:

- (1) Minimize gasoline spills;
- (2) Clean up spills as expeditiously as practicable;
- (3) Cover all open gasoline containers and all gasoline storage tank fill-pipes with a gasketed seal when not in use;
- (4) Minimize gasoline sent to open waste collection systems that collect and transport gasoline to reclamation and recycling devices, such as oil/water separators.

(b) You are not required to submit notifications or reports as specified in §63.11125, §63.11126, or subpart A of this part, but you must have records available within 24 hours of a request by the Administrator to document your gasoline throughput.

(c) You must comply with the requirements of this subpart by the applicable dates specified in §63.11113.

(d) Portable gasoline containers that meet the requirements of 40 CFR part 59, subpart F, are considered acceptable for compliance with paragraph (a)(3) of this section.

[73 FR 1945, Jan. 10, 2008, as amended at 76 FR 4182, Jan. 24, 2011]

VII. ADDITIONAL REQUIREMENTS.**# 018 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

(a) In accordance with §129.99(g), the emission limit and requirements specified in the plan approval or operating permit issued by the Department or appropriate approved local air pollution control agency under subsection (f) supersede the emission limit and requirements in the existing plan approval or operating permit issued to the owner or operator of the source prior to April 23, 2016, on the date specified in the plan approval or operating permit issued by the Department or appropriate approved local air pollution control agency under subsection (f), except to the extent the existing plan approval or operating permit contains more stringent requirements.

**SECTION C. Site Level Requirements**

(b) In accordance with §129.100(a), except as provided in subsection (c), the owner or operator of an air contamination source subject to a NO_x requirement or RACT emission limitation or VOC requirement or RACT emission limitation, or both, listed in §129.97 (relating to presumptive RACT requirements, RACT emission limitations and petition for alternative compliance schedule) shall demonstrate compliance with the applicable RACT requirement or RACT emission limitation by performing the following monitoring or testing procedures:

(1) In accordance with §129.100(a)(4), for an air contamination source without a CEMS, monitoring and testing in accordance with a Department approved emissions source test that meets the requirements of Chapter 139, Subchapter A (relating to sampling and test methods and procedures). The source test shall be conducted one time in each 5-year calendar period.

(c) In accordance with §129.100(c), an owner or operator of an air contamination source subject to this section, §129.96 and §129.97 and §129.98 (relating to facility-wide or system-wide NO_x emissions averaging plan general requirements) may request a waiver from the requirement to demonstrate compliance with the applicable emission limitation listed in §129.97 if the following requirements are met:

(1) The request for a waiver is submitted, in writing, to the Department not later than:

i. October 24, 2016, for a source subject to §129.96.

(2) The request for a waiver demonstrates that a Department-approved emissions source test was performed in accordance with the requirements of Chapter 139, Subchapter A, on or after:

i. April 23, 2015, for a source subject to 129.96(a).

(3) The request for a waiver demonstrates to the satisfaction of the Department that the test results show that the source's rate of emissions is in compliance with the source's applicable NO_x emission limitation or VOC emission limitation.

(4) The Department approves, in writing, the request for a waiver.

(d) In accordance with §129.100(d), the owner and operator of an air contamination source subject to this section and §§129.96-129.99 shall keep records to demonstrate compliance with §§129.96-129.99.

(e) In accordance with §129.100(i), records shall be retained by the owner or operator for 5 years and made available to the Department or appropriate approved local air pollution control agency upon receipt of a written request from the Department or appropriate approved local air pollution control agency.

[Additional authority for this condition is granted by 25 Pa. Code §129.97 and plan approval 10-0371.]

019 [25 Pa. Code §129.14]**Open burning operations**

a) Outside of air basins. No person may permit the open burning of material in an area outside of air basins in a manner that:

(1) The emissions are visible, at any time, at the point such emissions pass outside the property of the person on whose land the open burning is being conducted.

(2) Malodorous air contaminants from the open burning are detectable outside the property of the person on whose land the open burning is being conducted.

(3) The emissions interfere with the reasonable enjoyment of life or property.

(4) The emissions cause damage to vegetation or property.

(5) The emissions are or may be deleterious to human or animal health.

b) Exceptions: The requirements of subsections (a) do not apply where the open burning operations result from:

**SECTION C. Site Level Requirements**

(1) A fire set to prevent or abate a fire hazard, when approved by the Department and set by or under the supervision of a public officer.

(2) A fire set for the purpose of instructing personnel in fire fighting, when approved by the Department.

(3) A fire set for the prevention and control of disease or pests, when approved by the Department.

(4) A fire set solely for recreational or ceremonial purposes.

(5) A fire set solely for cooking food.

[This permit does not constitute authorization to burn solid waste pursuant to Section 610(3) of the Solid Waste Management Act, 35 P.S. Section 6018.610(3), or any other provision of the Solid Waste Management Act.]

020 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.11110]

Subpart CCCCC - National Emission Standards for Hazardous Air Pollutants for Gasoline Dispensing Facilities
What is the purpose of this subpart?

This subpart establishes national emission limitations and management practices for hazardous air pollutants (HAP) emitted from the loading of gasoline storage tanks at gasoline dispensing facilities (GDF). This subpart also establishes requirements to demonstrate compliance with the emission limitations and management practices.

021 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.11111]

Subpart CCCCC - National Emission Standards for Hazardous Air Pollutants for Gasoline Dispensing Facilities
Am I subject to the requirements in this subpart?

(a) The affected source to which this subpart applies is each GDF that is located at an area source. The affected source includes each gasoline cargo tank during the delivery of product to a GDF and also includes each storage tank.

(b) If your GDF has a monthly throughput of less than 10,000 gallons of gasoline, you must comply with the requirements in §63.11116.

(c)-(d) N/A

(e) An affected source shall, upon request by the Administrator, demonstrate that their monthly throughput is less than the 10,000-gallon or the 100,000-gallon threshold level, as applicable. For new or reconstructed affected sources, as specified in §63.11112(b) and (c), recordkeeping to document monthly throughput must begin upon startup of the affected source. For existing sources, as specified in §63.11112(d), recordkeeping to document monthly throughput must begin on January 10, 2008. For existing sources that are subject to this subpart only because they load gasoline into fuel tanks other than those in motor vehicles, as defined in §63.11132, recordkeeping to document monthly throughput must begin on January 24, 2011. Records required under this paragraph shall be kept for a period of 5 years.

(f)-(g) N/A

(h) Monthly throughput is the total volume of gasoline loaded into, or dispensed from, all the gasoline storage tanks located at a single affected GDF. If an area source has two or more GDF at separate locations within the area source, each GDF is treated as a separate affected source.

(i) If your affected source's throughput ever exceeds an applicable throughput threshold, the affected source will remain subject to the requirements for sources above the threshold, even if the affected source throughput later falls below the applicable throughput threshold.

(j) The dispensing of gasoline from a fixed gasoline storage tank at a GDF into a portable gasoline tank for the on-site delivery and subsequent dispensing of the gasoline into the fuel tank of a motor vehicle or other gasoline-fueled engine or equipment used within the area source is only subject to §63.11116 of this subpart.

(k) N/A

**SECTION C. Site Level Requirements**

[73 FR 1945, Jan. 10, 2008, as amended at 76 FR 4181, Jan. 24, 2011]

022 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.11112]**Subpart CCCCC - National Emission Standards for Hazardous Air Pollutants for Gasoline Dispensing Facilities****What parts of my affected source does this subpart cover?**

(a) The emission sources to which this subpart applies are gasoline storage tanks and associated equipment components in vapor or liquid gasoline service at new, reconstructed, or existing GDF that meet the criteria specified in §63.11111. Pressure/Vacuum vents on gasoline storage tanks and the equipment necessary to unload product from cargo tanks into the storage tanks at GDF are covered emission sources. The equipment used for the refueling of motor vehicles is not covered by this subpart.

(b) An affected source is a new affected source if you commenced construction on the affected source after November 9, 2006, and you meet the applicability criteria in §63.11111 at the time you commenced operation.

(c) An affected source is reconstructed if you meet the criteria for reconstruction as defined in §63.2.

(d) An affected source is an existing affected source if it is not new or reconstructed.

023 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.11113]**Subpart CCCCC - National Emission Standards for Hazardous Air Pollutants for Gasoline Dispensing Facilities****When do I have to comply with this subpart?**

(a) If you have a new or reconstructed affected source, you must comply with this subpart according to paragraphs (a)(1) and (2) of this section, except as specified in paragraph (d) of this section.

(1) If you start up your affected source before January 10, 2008, you must comply with the standards in this subpart no later than January 10, 2008.

(2) N/A

(b) If you have an existing affected source, you must comply with the standards in this subpart no later than January 10, 2011.

(c) If you have an existing affected source that becomes subject to the control requirements in this subpart because of an increase in the monthly throughput, as specified in §63.11111(c) or §63.11111(d), you must comply with the standards in this subpart no later than 3 years after the affected source becomes subject to the control requirements in this subpart.

(d)-(f) N/A

[73 FR 1945, Jan. 10, 2008, as amended at 73 FR 35944, June 25, 2008; 76 FR 4181, Jan. 24, 2011]

VIII. COMPLIANCE CERTIFICATION.

The permittee shall submit within thirty days of 01/01/2022 a certificate of compliance with all permit terms and conditions set forth in this Title V permit as required under condition #026 of section B of this permit, and annually thereafter.

IX. COMPLIANCE SCHEDULE.

No compliance milestones exist.

***** Permit Shield In Effect *****

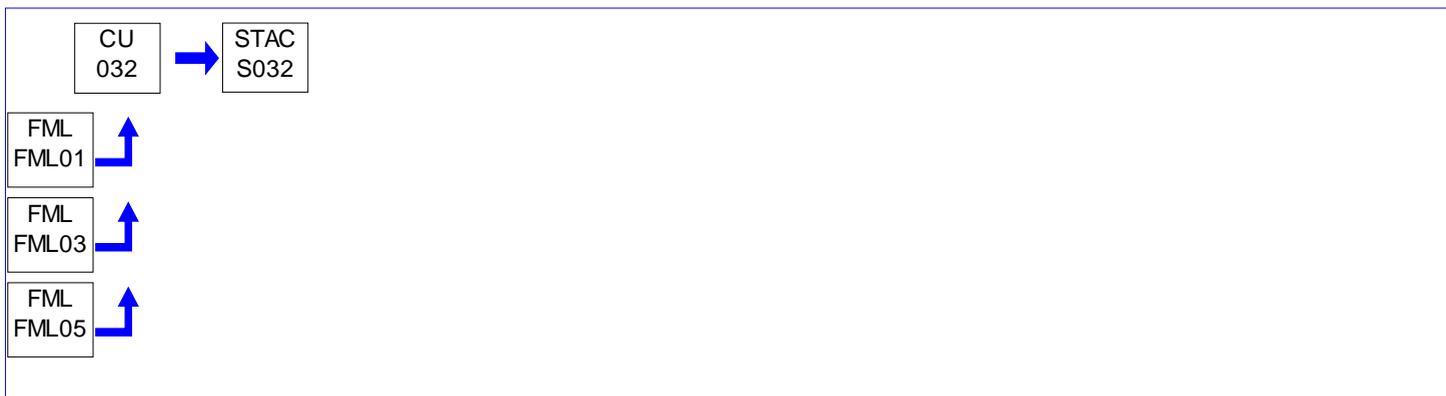
**SECTION D. Source Level Requirements**

Source ID: 032

Source Name: BOILER 12

Source Capacity/Throughput:	72.500 MMBTU/HR	
	521.000 Gal/HR	RESIDUAL OIL
	69.500 MCF/HR	Natural Gas

Conditions for this source occur in the following groups: 123.11(A)(2)
 123.22
 BOILER TUNEUP
 FUEL TESTING
 FUEL USAGE
 GAS-OIL ONLY
 SUBPART JJJJJJ REQUIREMENTS

**I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

(a) Emissions from the source shall not exceed the following:

- (1) NO_x 0.10 lb/MMBtu when combusting natural gas
- (2) NO_x 0.20 lb/MMBtu when combusting oil
- (3) NO_x 35.32 tpy (during any consecutive twelve (12) month period)

[Additional authority for this condition is granted by 25 Pa. Code §129.97 and RACT II plan approval 10-0371 and is derived from 25 Pa. Code §129.91.]

Fuel Restriction(s).**# 002 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

(a) Source 032 (BOILER 12) shall burn liquid fuel only during periods of gas curtailment, gas supply interruption, startups, or for periodic testing, maintenance, or operator training on liquid fuel. Periodic testing, maintenance, or operator training on liquid fuel shall not exceed a combined total of 48 hours during any calendar year.

[Authorization from plan approval 10-0371]

II. TESTING REQUIREMENTS.**# 003 [25 Pa. Code §129.100]****Compliance demonstration and recordkeeping requirements.**

(a) At a minimum of once during each operating permit term, the permittee shall perform stack testing of the source for NO_x. Testing load conditions shall be representative to within 10% of maximum load design capacity or to within 10% of the

**SECTION D. Source Level Requirements**

maximum achievable operating load. Stack testing shall be performed in accordance with the provisions of Chapter 139 of the Rules and Regulations of the Department of Environmental Protection.

(b) One electronic copy of all source test submissions (notifications, protocols, reports, supplemental information, etc.) shall be sent to both PSIMS Administration in Central Office and to Regional Office AQ Program Manager.

Electronic copies shall be sent to the following e-mail addresses:

CENTRAL OFFICE:

RA-EPstacktesting@pa.gov

NORTHWEST REGIONAL OFFICE:

RA-EPNWstacktesting@pa.gov

(c) At least 90 days prior to performing a stack test, a protocol shall be submitted in accordance with the provisions of Chapter 139 of the Rules and Regulations of the Department of Environmental Protection. Submit the protocol via the instructions in b). The protocol shall contain, at a minimum, location of sampling ports, planned production rates, and any other information applicable to the stack testing. Performing a stack test prior to Department approval of the protocol may invalidate the results.

(d) At least 2 weeks prior to the test, the Department shall be informed, in writing, of the date and time of the test.

(e) Within 60 days after completion of the test, the complete test report, including, but not limited to, production rates during testing, calculation methods and results, and any other applicable testing information that will allow for a complete review of the test and results, shall be submitted to the Department for approval. Submit the report via the instructions in b).

(f) Actions Related to Noncompliance Demonstrated by a Stack Test:

(1) When the results of a stack test performed in conformance with this Condition exceed the level specified in any condition of this approval, the Permittee shall take appropriate corrective actions. The Permittee shall submit a description of these corrective actions to the Department, within thirty (30) days of receipt of the test results. The Permittee shall take appropriate action to minimize emissions from the affected facility while the corrective actions are being implemented. The Department shall notify the Permittee within thirty (30) days, if the corrective actions taken are deficient. The Permittee shall submit a description of additional corrective actions taken to the Department within thirty (30) days of receipt of the notice of deficiency. The Department reserves the authority to use enforcement activities to resolve noncompliant stack tests.

(2) A retest to demonstrate compliance shall be performed within one hundred twenty (120) days of receipt of the original test results. Should the Permittee demonstrate to the Department that retesting in one hundred and twenty (120) days is not practicable, the Department may extend the retesting deadline. Failure of the second test to demonstrate compliance with the appropriate approval conditions may be grounds for immediate revocation of the approval to operate the affected facility.

[Authorization from plan approval 10-037]

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.

004 [25 Pa. Code §127.12b]

Plan approval terms and conditions.

(a) The permittee shall maintain monthly records of the amount of natural gas consumed by this source.

(b) The permittee shall perform monthly calculations of fuel consumption and the twelve (12) month rolling total fuel consumption. This twelve month rolling total shall be determined by summing the most recent fuel usage with the prior

**SECTION D. Source Level Requirements**

eleven (11) months fuel usage.

(c) The permittee shall perform monthly calculations to demonstrate compliance with the emission restrictions of this source. These calculations shall include the twelve (12) month rolling total emissions of NOx (tpy).

[Authorization from plan approval 10-037]

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

VI. WORK PRACTICE REQUIREMENTS.**# 005 [25 Pa. Code §127.511]****Monitoring and related recordkeeping and reporting requirements.**

In order to assure compliance with the particulate matter concentration limits of 123.11, the permittee shall maintain and operate the source in accordance with the manufacturer's specifications and in a manner consistent with good air pollution control practices.

VII. ADDITIONAL REQUIREMENTS.**# 006 [25 Pa. Code §129.100]****Compliance demonstration and recordkeeping requirements.**

(a) Except as provided in subsection (c), the owner and operator of an air contamination source subject to a NOx RACT requirement or RACT emission limitation or VOC RACT requirement or RACT emission limitation, or both, listed in § 129.97 (relating to presumptive RACT requirements, RACT emission limitations and petition for alternative compliance schedule) shall demonstrate compliance with the applicable RACT requirement or RACT emission limitation by performing the following monitoring or testing procedures:

(1) - (3) N/A

(4) For an air contamination source without a CEMS, monitoring and testing in accordance with a Department-approved emissions source test that meets the requirements of Chapter 139, Subchapter A (relating to sampling and testing methods and procedures). The source test shall be conducted one time in each 5-year calendar period.

(b) Except as provided in § 129.97(k) and § 129.99(i) (relating to alternative RACT proposal and petition for alternative compliance schedule), the owner and operator of an air contamination source subject to subsection (a) shall demonstrate compliance with the applicable RACT requirement or RACT emission limitation in accordance with the procedures in subsection (a) not later than:

(1) January 1, 2017, for a source subject to § 129.96(a) (relating to applicability).

(2) N/A

(c) N/A

(d) The owner and operator of an air contamination source subject to this section and § § 129.96—129.99 shall keep records to demonstrate compliance with § § 129.96—129.99 in the following manner:

(1) The records must include sufficient data and calculations to demonstrate that the requirements of § § 129.96—129.99 are met.

(2) N/A

(e) - (h) N/A

(i) The records shall be retained by the owner or operator for 5 years and made available to the Department or appropriate

**SECTION D. Source Level Requirements**

approved local air pollution control agency upon receipt of a written request from the Department or appropriate approved local air pollution control agency.

[Authorization from plan approval 10-037]

007 [25 Pa. Code §129.97]**Presumptive RACT requirements, RACT emission limitations and petition for alternative compliance schedule.**

(a) The owner and operator of a source listed in one or more of subsections (b)—(h) located at a major NO_x emitting facility or major VOC emitting facility subject to § 129.96 (relating to applicability) shall comply with the applicable presumptive RACT requirement or RACT emission limitation, or both, beginning with the specified compliance date as follows, unless an alternative compliance schedule is submitted and approved under subsections (k)—(m) or § 129.99 (relating to alternative RACT proposal and petition for alternative compliance schedule):

(1) January 1, 2017, for a source subject to § 129.96(a).

(2) N/A

(b) N/A

(c) N/A

(d) Except as specified under subsection (c), the owner and operator of a combustion unit or other combustion source located at a major VOC emitting facility subject to § 129.96 shall install, maintain and operate the source in accordance with the manufacturer's specifications and with good operating practices for the control of the VOC emissions from the combustion unit or other combustion source.

(e) - (f) N/A

(g) Except as specified under subsection (c), the owner and operator of a NO_x air contamination source specified in this subsection, which is located at a major NO_x emitting facility or a VOC air contamination source specified in this subsection, which is located at a major VOC emitting facility subject to § 129.96 may not cause, allow or permit NO_x or VOCs to be emitted from the air contamination source in excess of the applicable presumptive RACT emission limitation:

(1) A combustion unit or process heater:

(i) For a natural gas-fired combustion unit or process heater with a rated heat input equal to or greater than 50 million Btu/hour, 0.10 lb NO_x/million Btu heat input.

(ii) For a distillate oil-fired combustion unit or process heater with a rated heat input equal to or greater than 50 million Btu/hour, 0.12 lb NO_x/million Btu heat input.

(iii) For a residual oil-fired or other liquid fuel-fired combustion unit or process heater with a rated heat input equal to or greater than 50 million Btu/hour, 0.20 lb NO_x/million Btu heat input.

(iv) - (ix) N/A

(2) - (4) N/A

(h) N/A

(i) The requirements and emission limitations of this section supersede the requirements and emission limitations of a RACT permit issued to the owner or operator of an air contamination source subject to one or more of subsections (b)—(h) prior to April 23, 2016, under §§ 129.91—129.95 (relating to stationary sources of NO_x and VOCs) to control, reduce or minimize NO_x emissions or VOC emissions, or both, from the air contamination source unless the permit contains more stringent requirements or emission limitations, or both.

(j) The requirements and emission limitations of this section supersede the requirements and emission limitations of §§ 129.201—129.205, 145.111—145.113 and 145.141—145.146 (relating to additional NO_x requirements; emissions of NO_x from stationary internal combustion engines; and emissions of NO_x from cement manufacturing) unless the requirements or emission limitations of §§ 129.201—129.205, § 145.111—145.113 or § 145.141—145.146 are more stringent.



SECTION D. Source Level Requirements

(k) - (m) N/A

[Authorization from plan approval 10-037!]

***** Permit Shield in Effect. *****

**SECTION D. Source Level Requirements**

Source ID: 033

Source Name: BOILER 14

Source Capacity/Throughput: 60.000 MMBTU/HR

57.140 MCF/HR Natural Gas

Conditions for this source occur in the following groups: 123.11(A)(2)
 123.22
 BOILER TUNEUP
 FUEL USAGE
 MAINT.& OPERATE

**I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

(a) Emissions from the source shall not exceed the following:

- (1) NO_x 0.10 lb/MMBtu when combusting natural gas
- (2) NO_x 26.28 tpy (during any consecutive twelve (12) month period)

Additional authority for this condition is granted by 25 Pa. Code §129.97 and RACT II plan approval 10-0371; and derived from 25 Pa. Code §129.91.]

Fuel Restriction(s).**# 002 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

Source 033 (BOILER 14) shall only combust natural gas.

[Authorization from Plan Approval 10-0371]

003 [25 Pa. Code §127.511]**Monitoring and related recordkeeping and reporting requirements.**

In order to assure compliance with the particulate matter limits of 25 Pa. Code 123.11 and the sulfur oxide emission limits of 25 Pa. Code 123.22, the permittee shall operate the source using only natural gas as a fuel.

II. TESTING REQUIREMENTS.**# 004 [25 Pa. Code §129.100]****Compliance demonstration and recordkeeping requirements.**

(a) At a minimum of once during each operating permit term, the permittee shall perform stack testing of the source for NO_x. Testing load conditions shall be representative to within 10% of maximum load design capacity or to within 10% of the maximum achievable operating load. Stack testing shall be performed in accordance with the provisions of Chapter 139 of the Rules and Regulations of the Department of Environmental Protection.

(b) One electronic copy of all source test submissions (notifications, protocols, reports, supplemental information, etc.) shall be sent to both PSIMS Administration in Central Office and to Regional Office AQ Program Manager.

Electronic copies shall be sent to the following e-mail addresses:

**SECTION D. Source Level Requirements**

CENTRAL OFFICE:
RA-EPstacktesting@pa.gov

NORTHWEST REGIONAL OFFICE:
RA-EPNWstacktesting@pa.gov

(c) At least 90 days prior to performing a stack test, a protocol shall be submitted in accordance with the provisions of Chapter 139 of the Rules and Regulations of the Department of Environmental Protection. Submit the protocol via the instructions in b). The protocol shall contain, at a minimum, location of sampling ports, planned production rates, and any other information applicable to the stack testing. Performing a stack test prior to Department approval of the protocol may invalidate the results.

(d) At least 2 weeks prior to the test, the Department shall be informed, in writing, of the date and time of the test.

(e) Within 60 days after completion of the test, the complete test report, including, but not limited to, production rates during testing, calculation methods and results, and any other applicable testing information that will allow for a complete review of the test and results, shall be submitted to the Department for approval. Submit the report via the instructions in b).

(f) Actions Related to Noncompliance Demonstrated by a Stack Test:

(1) When the results of a stack test performed in conformance with this Condition exceed the level specified in any condition of this approval, the Permittee shall take appropriate corrective actions. The Permittee shall submit a description of these corrective actions to the Department, within thirty (30) days of receipt of the test results. The Permittee shall take appropriate action to minimize emissions from the affected facility while the corrective actions are being implemented. The Department shall notify the Permittee within thirty (30) days, if the corrective actions taken are deficient. The Permittee shall submit a description of additional corrective actions taken to the Department within thirty (30) days of receipt of the notice of deficiency. The Department reserves the authority to use enforcement activities to resolve noncompliant stack tests.

(2) A retest to demonstrate compliance shall be performed within one hundred twenty (120) days of receipt of the original test results. Should the Permittee demonstrate to the Department that retesting in one hundred and twenty (120) days is not practicable, the Department may extend the retesting deadline. Failure of the second test to demonstrate compliance with the appropriate approval conditions may be grounds for immediate revocation of the approval to operate the affected facility.

[Authorization from plan approval 10-037I]

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.

005 [25 Pa. Code §127.12b]

Plan approval terms and conditions.

(a) The permittee shall maintain monthly records of the amount of natural gas consumed by this source.

(b) The permittee shall perform monthly calculations of fuel consumption and the twelve (12) month rolling total fuel consumption. This twelve month rolling total shall be determined by summing the most recent fuel usage with the prior eleven (11) months fuel usage.

(c) The permittee shall perform monthly calculations to demonstrate compliance with the emission restrictions of this source. These calculations shall include the twelve (12) month rolling total emissions of NOx (tpy).

[Authorization from plan approval 10-037I]

**SECTION D. Source Level Requirements****V. REPORTING REQUIREMENTS.**

No additional reporting requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

VII. ADDITIONAL REQUIREMENTS.**# 006 [25 Pa. Code §129.100]****Compliance demonstration and recordkeeping requirements.**

(a) Except as provided in subsection (c), the owner and operator of an air contamination source subject to a NO_x RACT requirement or RACT emission limitation or VOC RACT requirement or RACT emission limitation, or both, listed in § 129.97 (relating to presumptive RACT requirements, RACT emission limitations and petition for alternative compliance schedule) shall demonstrate compliance with the applicable RACT requirement or RACT emission limitation by performing the following monitoring or testing procedures:

(1) - (3) N/A

(4) For an air contamination source without a CEMS, monitoring and testing in accordance with a Department-approved emissions source test that meets the requirements of Chapter 139, Subchapter A (relating to sampling and testing methods and procedures). The source test shall be conducted one time in each 5-year calendar period.

(b) Except as provided in § 129.97(k) and § 129.99(i) (relating to alternative RACT proposal and petition for alternative compliance schedule), the owner and operator of an air contamination source subject to subsection (a) shall demonstrate compliance with the applicable RACT requirement or RACT emission limitation in accordance with the procedures in subsection (a) not later than:

(1) January 1, 2017, for a source subject to § 129.96(a) (relating to applicability).

(2) N/A

(c) N/A

(d) The owner and operator of an air contamination source subject to this section and §§ 129.96—129.99 shall keep records to demonstrate compliance with §§ 129.96—129.99 in the following manner:

(1) The records must include sufficient data and calculations to demonstrate that the requirements of §§ 129.96—129.99 are met.

(2) N/A

(e) - (h) N/A

(i) The records shall be retained by the owner or operator for 5 years and made available to the Department or appropriate approved local air pollution control agency upon receipt of a written request from the Department or appropriate approved local air pollution control agency.

[Authorization from plan approval 10-037]

007 [25 Pa. Code §129.97]**Presumptive RACT requirements, RACT emission limitations and petition for alternative compliance schedule.**

(a) The owner and operator of a source listed in one or more of subsections (b)—(h) located at a major NO_x emitting facility or major VOC emitting facility subject to § 129.96 (relating to applicability) shall comply with the applicable presumptive RACT requirement or RACT emission limitation, or both, beginning with the specified compliance date as follows, unless an alternative compliance schedule is submitted and approved under subsections (k)—(m) or § 129.99 (relating to

**SECTION D. Source Level Requirements**

alternative RACT proposal and petition for alternative compliance schedule):

(1) January 1, 2017, for a source subject to § 129.96(a).

(2) N/A

(b) N/A

(c) N/A

(d) Except as specified under subsection (c), the owner and operator of a combustion unit or other combustion source located at a major VOC emitting facility subject to § 129.96 shall install, maintain and operate the source in accordance with the manufacturer's specifications and with good operating practices for the control of the VOC emissions from the combustion unit or other combustion source.

(e) - (f) N/A

(g) Except as specified under subsection (c), the owner and operator of a NO_x air contamination source specified in this subsection, which is located at a major NO_x emitting facility or a VOC air contamination source specified in this subsection, which is located at a major VOC emitting facility subject to § 129.96 may not cause, allow or permit NO_x or VOCs to be emitted from the air contamination source in excess of the applicable presumptive RACT emission limitation:

(1) A combustion unit or process heater:

(i) For a natural gas-fired combustion unit or process heater with a rated heat input equal to or greater than 50 million Btu/hour, 0.10 lb NO_x/million Btu heat input.

(ii) - (ix) N/A

(2) - (4) N/A

(h) N/A

(i) The requirements and emission limitations of this section supersede the requirements and emission limitations of a RACT permit issued to the owner or operator of an air contamination source subject to one or more of subsections (b)—(h) prior to April 23, 2016, under §§ 129.91—129.95 (relating to stationary sources of NO_x and VOCs) to control, reduce or minimize NO_x emissions or VOC emissions, or both, from the air contamination source unless the permit contains more stringent requirements or emission limitations, or both.

(j) The requirements and emission limitations of this section supersede the requirements and emission limitations of §§ 129.201—129.205, 145.111—145.113 and 145.141—145.146 (relating to additional NO_x requirements; emissions of NO_x from stationary internal combustion engines; and emissions of NO_x from cement manufacturing) unless the requirements or emission limitations of §§ 129.201—129.205, §§ 145.111—145.113 or § 145.141—145.146 are more stringent.

(k) - (m) N/A

[Authorization from plan approval 10-037]

*** **Permit Shield in Effect.** ***

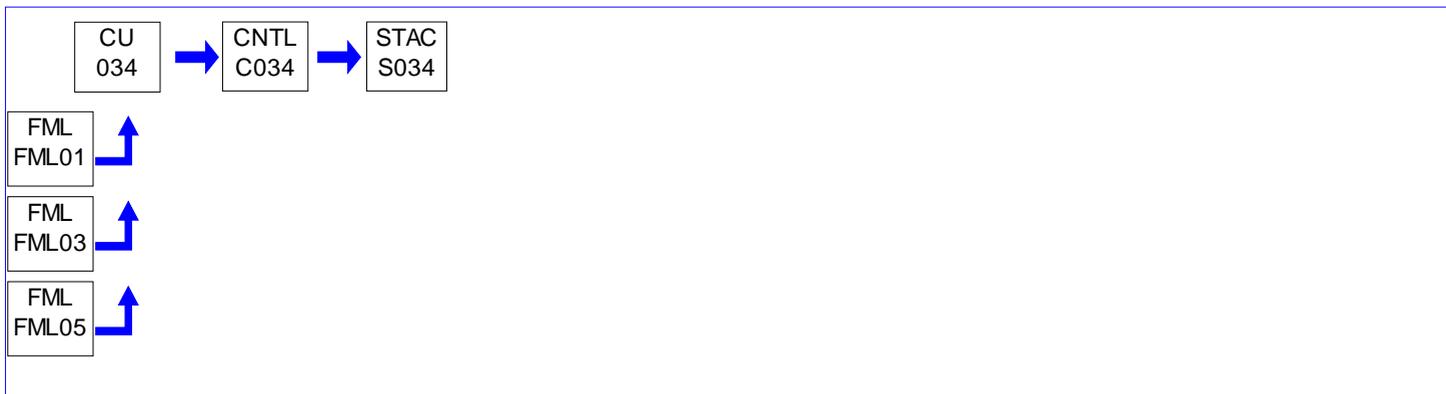
**SECTION D. Source Level Requirements**

Source ID: 034

Source Name: BOILER 7

Source Capacity/Throughput:	82.000 MMBTU/HR	
	760.900 Gal/HR	RESIDUAL OIL
	78.100 MCF/HR	Natural Gas

Conditions for this source occur in the following groups: 123.11(A)(2)
 123.22
 BOILER TUNEUP
 FUEL TESTING
 FUEL USAGE
 GAS-OIL ONLY
 MAINT.& OPERATE
 SUBPART JJJJJJ REQUIREMENTS

**I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

(a) Emissions from the source shall not exceed the following:

- (1) NO_x 0.10 lb/MMBtu when combusting natural gas
- (2) NO_x 0.12 lb/MMBtu when combusting distillate oil
- (3) NO_x 0.20 lb/MMBtu when combusting residual oil
- (4) NO_x 42.2 tpy (during any consecutive twelve (12) month period)

[Additional authority for this condition is granted by 25 Pa. Code §129.97 and RACT II plan approval 10-037].

[Additional authority for this condition is derived from 25 Pa. Code 129.91 from RACT I Permit Number OP 10-037 (June 4, 2003), Condition #3.]

Fuel Restriction(s).**# 002 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

Source 034 (BOILER 7) shall burn liquid fuel only during periods of gas curtailment, gas supply interruption, startups, or for periodic testing, maintenance, or operator training on liquid fuel. Periodic testing, maintenance, or operator training on liquid fuel shall not exceed a combined total of 48 hours during any calendar year.

[Authorization from plan approval 10-037]

**SECTION D. Source Level Requirements****II. TESTING REQUIREMENTS.****# 003 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The #7 boiler shall be tested annually by the facility with a Department approved portable analyzer. The Department may require annual stack tests in accordance with EPA reference methods pending the submission of the results from the portable analyzer. Separate test shall be performed to demonstrate compliance with the NOx emission rates for firing natural gas and firing oil, respectively.

[From RACTI Permit Number OP 10-037 (Dated June 4, 2003), Condition #6.]

004 [25 Pa. Code §129.100]**Compliance demonstration and recordkeeping requirements.**

(a) At a minimum of once during each operating permit term, the permittee shall perform stack testing of the source for NOx. Testing load conditions shall be representative to within 10% of maximum load design capacity or to within 10% of the maximum achievable operating load. Stack testing shall be performed in accordance with the provisions of Chapter 139 of the Rules and Regulations of the Department of Environmental Protection.

(b) One electronic copy of all source test submissions (notifications, protocols, reports, supplemental information, etc.) shall be sent to both PSIMS Administration in Central Office and to Regional Office AQ Program Manager.

Electronic copies shall be sent to the following e-mail addresses:

CENTRAL OFFICE:

RA-EPstacktesting@pa.gov

NORTHWEST REGIONAL OFFICE:

RA-EPNWstacktesting@pa.gov

(c) At least 90 days prior to performing a stack test, a protocol shall be submitted in accordance with the provisions of Chapter 139 of the Rules and Regulations of the Department of Environmental Protection. Submit the protocol via the instructions in b). The protocol shall contain, at a minimum, location of sampling ports, planned production rates, and any other information applicable to the stack testing. Performing a stack test prior to Department approval of the protocol may invalidate the results.

(d) At least 2 weeks prior to the test, the Department shall be informed, in writing, of the date and time of the test.

(e) Within 60 days after completion of the test, the complete test report, including, but not limited to, production rates during testing, calculation methods and results, and any other applicable testing information that will allow for a complete review of the test and results, shall be submitted to the Department for approval. Submit the report via the instructions in b).

(f) Actions Related to Noncompliance Demonstrated by a Stack Test:

(1) When the results of a stack test performed in conformance with this Condition exceed the level specified in any condition of this approval, the Permittee shall take appropriate corrective actions. The Permittee shall submit a description of these corrective actions to the Department, within thirty (30) days of receipt of the test results. The Permittee shall take appropriate action to minimize emissions from the affected facility while the corrective actions are being implemented. The Department shall notify the Permittee within thirty (30) days, if the corrective actions taken are deficient. The Permittee shall submit a description of additional corrective actions taken to the Department within thirty (30) days of receipt of the notice of deficiency. The Department reserves the authority to use enforcement activities to resolve noncompliant stack tests.

(2) A retest to demonstrate compliance shall be performed within one hundred twenty (120) days of receipt of the original test results. Should the Permittee demonstrate to the Department that retesting in one hundred and twenty (120) days is not practicable, the Department may extend the retesting deadline. Failure of the second test to demonstrate compliance with the appropriate approval conditions may be grounds for immediate revocation of the approval to operate the affected facility.

[Authorization from plan approval 10-037]

**SECTION D. Source Level Requirements****III. MONITORING REQUIREMENTS.**

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.**# 005 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

- (a) The permittee shall maintain monthly records of the amount of natural gas consumed by this source.
- (b) The permittee shall perform monthly calculations of fuel consumption and the twelve (12) month rolling total fuel consumption. This twelve month rolling total shall be determined by summing the most recent fuel usage with the prior eleven (11) months fuel usage.
- (c) The permittee shall perform monthly calculations to demonstrate compliance with the emission restrictions of this source. These calculations shall include the twelve (12) month rolling total emissions of NO_x (tpy).

[Authorization from plan approval 10-037]

V. REPORTING REQUIREMENTS.**# 006 [25 Pa. Code §127.511]****Monitoring and related recordkeeping and reporting requirements.**

The permittee shall maintain monthly records of fuel consumption by this source. This fuel usage information is to be used to calculate NO_x emissions for this source on a twelve (12) month rolling total. This rolling total will be the sum of the NO_x emissions for the most recent month and the previous eleven (11) months.

[Compliance with this streamlined condition shall assure compliance with the quarterly rolling average requirement from Condition #4 of the RACT Permit for this source, dated June 4, 2003.]

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

VII. ADDITIONAL REQUIREMENTS.**# 007 [25 Pa. Code §129.100]****Compliance demonstration and recordkeeping requirements.**

(a) Except as provided in subsection (c), the owner and operator of an air contamination source subject to a NO_x RACT requirement or RACT emission limitation or VOC RACT requirement or RACT emission limitation, or both, listed in §129.97 (relating to presumptive RACT requirements, RACT emission limitations and petition for alternative compliance schedule) shall demonstrate compliance with the applicable RACT requirement or RACT emission limitation by performing the following monitoring or testing procedures:

(1) - (3) N/A

(4) For an air contamination source without a CEMS, monitoring and testing in accordance with a Department-approved emissions source test that meets the requirements of Chapter 139, Subchapter A (relating to sampling and testing methods and procedures). The source test shall be conducted one time in each 5-year calendar period.

(b) Except as provided in § 129.97(k) and § 129.99(i) (relating to alternative RACT proposal and petition for alternative compliance schedule), the owner and operator of an air contamination source subject to subsection (a) shall demonstrate compliance with the applicable RACT requirement or RACT emission limitation in accordance with the procedures in subsection (a) not later than:

(1) January 1, 2017, for a source subject to § 129.96(a) (relating to applicability).

**SECTION D. Source Level Requirements**

(2) N/A

(c) N/A

(d) The owner and operator of an air contamination source subject to this section and § § 129.96—129.99 shall keep records to demonstrate compliance with § § 129.96—129.99 in the following manner:

(1) The records must include sufficient data and calculations to demonstrate that the requirements of § § 129.96—129.99 are met.

(2) N/A

(e) - (h) N/A

(i) The records shall be retained by the owner or operator for 5 years and made available to the Department or appropriate approved local air pollution control agency upon receipt of a written request from the Department or appropriate approved local air pollution control agency.

[Authorization from plan approval 10-037]

008 [25 Pa. Code §129.97]**Presumptive RACT requirements, RACT emission limitations and petition for alternative compliance schedule.**

(a) The owner and operator of a source listed in one or more of subsections (b)—(h) located at a major NO_x emitting facility or major VOC emitting facility subject to § 129.96 (relating to applicability) shall comply with the applicable presumptive RACT requirement or RACT emission limitation, or both, beginning with the specified compliance date as follows, unless an alternative compliance schedule is submitted and approved under subsections (k)—(m) or § 129.99 (relating to alternative RACT proposal and petition for alternative compliance schedule):

(1) January 1, 2017, for a source subject to § 129.96(a).

(2) N/A

(b) N/A

(c) N/A

(d) Except as specified under subsection (c), the owner and operator of a combustion unit or other combustion source located at a major VOC emitting facility subject to § 129.96 shall install, maintain and operate the source in accordance with the manufacturer's specifications and with good operating practices for the control of the VOC emissions from the combustion unit or other combustion source.

(e) - (f) N/A

(g) Except as specified under subsection (c), the owner and operator of a NO_x air contamination source specified in this subsection, which is located at a major NO_x emitting facility or a VOC air contamination source specified in this subsection, which is located at a major VOC emitting facility subject to § 129.96 may not cause, allow or permit NO_x or VOCs to be emitted from the air contamination source in excess of the applicable presumptive RACT emission limitation:

(1) A combustion unit or process heater:

(i) For a natural gas-fired combustion unit or process heater with a rated heat input equal to or greater than 50 million Btu/hour, 0.10 lb NO_x/million Btu heat input.

(ii) For a distillate oil-fired combustion unit or process heater with a rated heat input equal to or greater than 50 million Btu/hour, 0.12 lb NO_x/million Btu heat input.

(iii) For a residual oil-fired or other liquid fuel-fired combustion unit or process heater with a rated heat input equal to or greater than 50 million Btu/hour, 0.20 lb NO_x/million Btu heat input.

(iv) - (ix) N/A

**SECTION D. Source Level Requirements**

(2) - (4) N/A

(h) N/A

(i) The requirements and emission limitations of this section supersede the requirements and emission limitations of a RACT permit issued to the owner or operator of an air contamination source subject to one or more of subsections (b)—(h) prior to April 23, 2016, under §§ 129.91—129.95 (relating to stationary sources of NOx and VOCs) to control, reduce or minimize NOx emissions or VOC emissions, or both, from the air contamination source unless the permit contains more stringent requirements or emission limitations, or both.

(j) The requirements and emission limitations of this section supersede the requirements and emission limitations of §§ 129.201—129.205, 145.111—145.113 and 145.141—145.146 (relating to additional NOx requirements; emissions of NOx from stationary internal combustion engines; and emissions of NOx from cement manufacturing) unless the requirements or emission limitations of §§ 129.201—129.205, §§ 145.111—145.113 or §§ 145.141—145.146 are more stringent.

(k) - (m) N/A

[Authorization from plan approval 10-037]

***** Permit Shield in Effect. *****

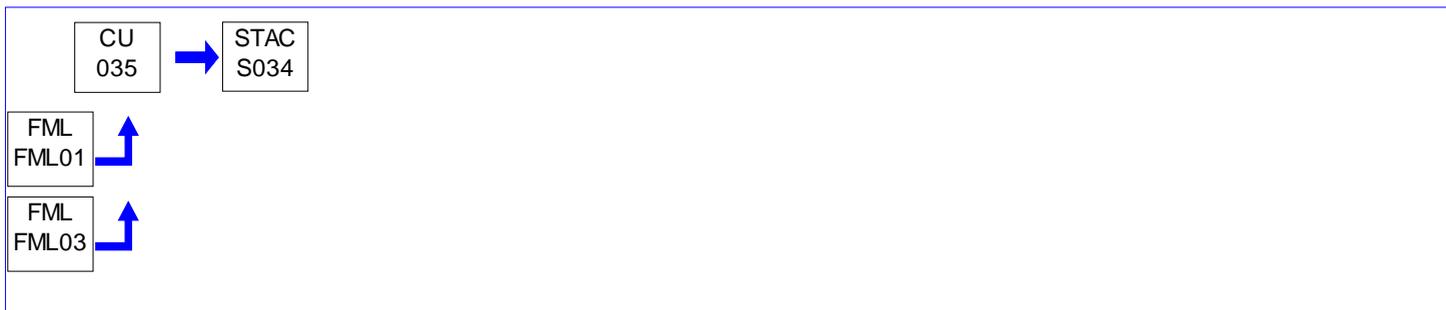
**SECTION D. Source Level Requirements**

Source ID: 035

Source Name: BOILER 8

Source Capacity/Throughput:	28.100 MMBTU/HR	
	203.600 Gal/HR	RESIDUAL OIL
	26.760 MCF/HR	Natural Gas

Conditions for this source occur in the following groups: 123.22
 FUEL TESTING
 GAS-OIL ONLY
 MAINT.& OPERATE
 SUBPART JJJJJJ REQUIREMENTS

**I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §123.11]****Combustion units**

A person may not permit the emission into the outdoor atmosphere of particulate matter from a combustion unit in excess of the rate of 0.4 pound per million Btu of heat input.

Fuel Restriction(s).**# 002 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

Source 035 (BOILER 8) shall burn liquid fuel only during periods of gas curtailment, gas supply interruption, startups, or for periodic testing, maintenance, or operator training on liquid fuel. Periodic testing, maintenance, or operator training on liquid fuel shall not exceed a combined total of 48 hours during any calendar year.

[Authorization from plan approval 10-037I]

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.**# 003 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

(a) Each occurrence of operation while combusting oil shall be recorded in a log. This record shall include the following at a minimum:

**SECTION D. Source Level Requirements**

- (1) The date combustion of fuel oil occurred;
- (2) When combustion of fuel oil began;
- (3) When combustion of fuel oil ended;
- (4) Total fuel oil consumed;
- (5) Total hours of operation while combusting fuel oil.

[Authorization from plan approval 10-0371]

004 [25 Pa. Code §129.93]**Presumptive RACT emission limitations**

The owner and operator of this source shall record each adjustment in a permanently bound log book or other method approved by the Department. This log shall contain, at a minimum, the following information:

- (i) The date of the tuning procedure.
- (ii) The name of the service company and technicians.
- (iii) The final operating rate or load.
- (iv) The final CO and NOx emission rates.
- (v) The final excess oxygen rate.
- (vi) Other information required by the applicable operating permit.

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

VI. WORK PRACTICE REQUIREMENTS.**# 005 [25 Pa. Code §129.93]****Presumptive RACT emission limitations**

(a) The owner or operator of this source shall perform an annual adjustment or tuneup on the combustion process. This adjustment shall include, at a minimum, the following:

- (i) Inspection, adjustment, cleaning or replacement of fuel-burning equipment, including the burners and moving parts necessary for proper operation as specified by the manufacturer.
- (ii) Inspection of the flame pattern or characteristics and adjustments necessary to minimize total emissions of NOx, and to the extent practicable minimize emissions of CO.
- (iii) Inspection of the air-to-fuel ratio control system and adjustments necessary to ensure proper calibration and operation as specified by the manufacturer.

(b) The owner and operator shall make the annual adjustment in accordance with the EPA document "Combustion Efficiency Optimization Manual for Operators of Oil and Gas-fired Boilers," September 1983 (EPA-340/1-83-023) or equivalent procedures approved in writing by the Department.

VII. ADDITIONAL REQUIREMENTS.**# 006 [25 Pa. Code §129.100]****Compliance demonstration and recordkeeping requirements.**

(a) - (c) N/A

**SECTION D. Source Level Requirements**

(d) The owner and operator of an air contamination source subject to this section and § § 129.96-129.99 shall keep records to demonstrate compliance with § § 129.96-129.99 in the following manner:

- (1) The records must include sufficient data and calculations to demonstrate that the requirements of § § 129.96—129.99 are met.
- (2) N/A

(e) – (f) N/A

(g) The owner or operator of a combustion unit subject to § 129.97(b) shall record each adjustment conducted under the procedures in § 129.97(b). This record must contain, at a minimum:

- (1) The date of the tuning procedure.
- (2) The name of the service company and the technician performing the procedure.
- (3) The final operating rate or load.
- (4) The final NO_x and CO emission rates.
- (5) The final excess oxygen rate.
- (6) Other information required by the applicable operating permit.

(h) N/A

(i) The records shall be retained by the owner or operator for 5 years and made available to the Department or appropriate approved local air pollution control agency upon receipt of a written request from the Department or appropriate approved local air pollution control agency.

[Authorization from plan approval 10-037]

007 [25 Pa. Code §129.97]

Presumptive RACT requirements, RACT emission limitations and petition for alternative compliance schedule.

(a) The owner and operator of a source listed in one or more of subsections (b)—(h) located at a major NO_x emitting facility or major VOC emitting facility subject to § 129.96 (relating to applicability) shall comply with the applicable presumptive RACT requirement or RACT emission limitation, or both, beginning with the specified compliance date as follows, unless an alternative compliance schedule is submitted and approved under subsections (k)—(m) or § 129.99 (relating to alternative RACT proposal and petition for alternative compliance schedule):

- (1) January 1, 2017, for a source subject to § 129.96(a).
- (2) N/A

(b) The owner and operator of a source specified in this subsection, which is located at a major NO_x emitting facility or major VOC emitting facility subject to § 129.96 shall comply with the following:

(1) The presumptive RACT requirement for a combustion unit with a rated heat input equal to or greater than 20 million Btu/hour and less than 50 million Btu/hour, which is the performance of a biennial tune-up conducted in accordance with the procedures in 40 CFR 63.11223 (relating to how do I demonstrate continuous compliance with the work practice and management practice standards). The biennial tune-up must include, at a minimum, the following:

- (i) Inspection and cleaning or replacement of fuel-burning equipment, including the burners and components, as necessary, for proper operation as specified by the manufacturer.
- (ii) Inspection of the flame pattern and adjustment of the burner, as necessary, to optimize the flame pattern to minimize total emissions of NO_x and, to the extent possible, emissions of CO.
- (iii) Inspection and adjustment, as necessary, of the air-to-fuel ratio control system to ensure proper calibration and operation as specified by the manufacturer.

(2) N/A

(3) The applicable recordkeeping requirements of § 129.100(d), (e) or (f) (relating to compliance demonstration and recordkeeping requirements).

**SECTION D. Source Level Requirements**

(c) N/A

(d) Except as specified under subsection (c), the owner and operator of a combustion unit or other combustion source located at a major VOC emitting facility subject to § 129.96 shall install, maintain and operate the source in accordance with the manufacturer's specifications and with good operating practices for the control of the VOC emissions from the combustion unit or other combustion source.

(e) – (h) N/A

(i) The requirements and emission limitations of this section supersede the requirements and emission limitations of a RACT permit issued to the owner or operator of an air contamination source subject to one or more of subsections (b)—(h) prior to April 23, 2016, under §§ 129.91—129.95 (relating to stationary sources of NOx and VOCs) to control, reduce or minimize NOx emissions or VOC emissions, or both, from the air contamination source unless the permit contains more stringent requirements or emission limitations, or both.

(j) The requirements and emission limitations of this section supersede the requirements and emission limitations of §§ 129.201—129.205, 145.111—145.113 and 145.141—145.146 (relating to additional NOx requirements; emissions of NOx from stationary internal combustion engines; and emissions of NOx from cement manufacturing) unless the requirements or emission limitations of §§ 129.201—129.205, §§ 145.111—145.113 or § 145.141—145.146 are more stringent.

(k) - (m) N/A

[Authorization from plan approval 10-037!]

***** Permit Shield in Effect. *****

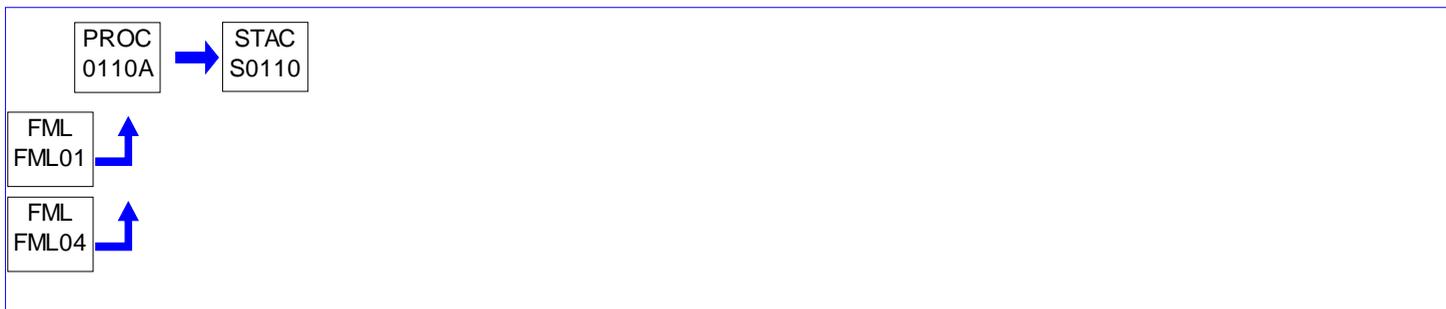
**SECTION D. Source Level Requirements**

Source ID: 0110A

Source Name: H-101 METHANE REFORMER

Source Capacity/Throughput:	30.600	MMBTU/HR	
	9.140	MCF/HR	NATURAL GAS
	82.710	MCF/HR	WASTE GAS

Conditions for this source occur in the following groups: 123.13
123.21
MAINT.& OPERATE

**I. RESTRICTIONS.****Fuel Restriction(s).****# 001 [25 Pa. Code §127.511]****Monitoring and related recordkeeping and reporting requirements.**

This source shall operate using only natural gas and/or V-105 Off Gas as a fuel.

II. TESTING REQUIREMENTS.**# 002 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

Testing of H-101 Methane Reformer for NO_x was a one-time testing requirement to demonstrate compliance with the proposed RACT II Emission Rate Action Levels. The testing was conducted on December 9, 2019; therefore, this condition has been omitted from the permit.

[Authorization from Plan Approval 10-037I]

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.**# 003 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

(a) The owner or operator shall record each burner tune-up. This record shall contain, at a minimum:

- (1) The date of the tuning procedure.
- (2) The name of the service company and the technician performing the procedure.
- (3) The final operating rate or load.
- (4) The final NO_x and CO emission rates.
- (5) The final excess oxygen rate.
- (6) Other information required by the applicable operating permit.

[Additional authority for this condition is granted by 25 PA § Code 129.97 and plan approval 10-037I.]

**SECTION D. Source Level Requirements****V. REPORTING REQUIREMENTS.**

No additional reporting requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

VI. WORK PRACTICE REQUIREMENTS.

004 [25 Pa. Code §127.12b]

Plan approval terms and conditions.

(a) The H-101 Methane Reformer shall receive a burner tune-up at a minimum of once every 24 months when a plant shutdown event permits its' completion. A burner tune-up shall occur at a minimum of once every 48 consecutive months. The tune-up shall include any procedures recommended by the manufacturer and the following at a minimum:

- (1) Inspection and cleaning or replacement of fuel-burning equipment, including the burners and components, as necessary, for proper operation as specified by the manufacturer.
- (2) Inspection of the flame pattern and adjustment of the burner, as necessary, to optimize the flame pattern to minimize total emissions of NO_x and, to the extent possible, emissions of CO.
- (3) Inspection and adjustment, as necessary, of the air-to-fuel ratio control system to ensure proper calibration and operation as specified by the manufacturer.

(b) The burners of Source 0110A shall be tuned and operated with the lowest amount of excess air achievable which produces a stable and reliable flame.

(c) This condition was omitted from the permit as it was a one-time compliance demonstration that was completed on December 9, 2019.

[Authorization from Plan Approval 10-037I]

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

***** Permit Shield in Effect. *****

**SECTION D. Source Level Requirements**

Source ID: 0110B

Source Name: WASTE HEAT BOILER

Source Capacity/Throughput:

8.069 MMBTU/HR

**I. RESTRICTIONS.**

No additional requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

IV. RECORDKEEPING REQUIREMENTS.**# 001 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

The source's hours of operation shall be recorded in a log. The total hours of operation occurring each month shall be recorded in the log.

[Authorization from plan approval 10-037]

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

VI. WORK PRACTICE REQUIREMENTS.**# 002 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

The Waste Heat Boiler shall operate its burner for no more than 2,000 hours in any 12 consecutive month period.

[Authorization from plan approval 10-037]

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

***** Permit Shield in Effect. *****

**SECTION D. Source Level Requirements**

Source ID: 0112A

Source Name: H-4 HYDROGEN PROCESS HEATER

Source Capacity/Throughput:

6.000 MMBTU/HR

5.600 MCF/HR

NATURAL GAS

Conditions for this source occur in the following groups: 123.13
 123.21
 M & O <20MMBTU
 NAT. GAS ONLY

**I. RESTRICTIONS.**

No additional requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

VII. ADDITIONAL REQUIREMENTS.

001 [25 Pa. Code §129.100]

Compliance demonstration and recordkeeping requirements.

(a) - (h) N/A

(i) The records shall be retained by the owner or operator for 5 years and made available to the Department or appropriate approved local air pollution control agency upon receipt of a written request from the Department or appropriate approved local air pollution control agency.

**SECTION D. Source Level Requirements**

[Authorization from Plan Approval 10-037I]

002 [25 Pa. Code §129.97]**Presumptive RACT requirements, RACT emission limitations and petition for alternative compliance schedule.**

(a) The owner and operator of a source listed in one or more of subsections (b)—(h) located at a major NO_x emitting facility or major VOC emitting facility subject to § 129.96 (relating to applicability) shall comply with the applicable presumptive RACT requirement or RACT emission limitation, or both, beginning with the specified compliance date as follows, unless an alternative compliance schedule is submitted and approved under subsections (k)—(m) or § 129.99 (relating to alternative RACT proposal and petition for alternative compliance schedule):

(1) January 1, 2017, for a source subject to § 129.96(a).

(2) N/A

(b) N/A

(c) The owner and operator of a source specified in this subsection, which is located at a major NO_x emitting facility or major VOC emitting facility subject to § 129.96 shall install, maintain and operate the source in accordance with the manufacturer's specifications and with good operating practices:

(1) - (2) N/A

(3) A boiler or other combustion source with an individual rated gross heat input less than 20 million Btu/hour.

(4) - (8) N/A

(d) - (h) N/A

(i) The requirements and emission limitations of this section supersede the requirements and emission limitations of a RACT permit issued to the owner or operator of an air contamination source subject to one or more of subsections (b)—(h) prior to April 23, 2016, under §§ 129.91—129.95 (relating to stationary sources of NO_x and VOCs) to control, reduce or minimize NO_x emissions or VOC emissions, or both, from the air contamination source unless the permit contains more stringent requirements or emission limitations, or both.

(j) - (m) N/A

[Authorization from Plan Approval 10-037I]

***** Permit Shield in Effect. *****

**SECTION D. Source Level Requirements**

Source ID: 0116A

Source Name: H-1 FEED PROCESS HEATER

Source Capacity/Throughput: 33.270 MMBTU/HR

31.690 MCF/HR

NATURAL GAS

Conditions for this source occur in the following groups: 123.13
 123.21
 MAINT.& OPERATE
 NAT. GAS ONLY

**I. RESTRICTIONS.****Throughput Restriction(s).****# 001 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

Source 0116A shall not combust more than:

- (1) 277.6 MMcf of natural gas in any 12 consecutive months
- (2) 31.7 Mcf/hr of natural gas

[Authorization from Plan Approval 10-037I]

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.**# 002 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

- (a) The permittee shall maintain monthly records of the hours of operation and the amount of natural gas consumed by this source.
- (b) The permittee shall perform monthly calculations to demonstrate compliance with the fuel throughput restrictions for this source. These calculations shall include the hourly fuel consumption and the twelve (12) month rolling total fuel consumption. This twelve month rolling total is determined by summing the most recent fuel usage with the prior eleven (11) months fuel usage.
- (c) Compliance with hourly fuel limits shall be determined by calculating an average hourly limit from monthly hours of operation and monthly fuel use. The average hourly rate shall be compared to the hourly limit for this source. Records of these calculations shall be maintained in a log. Calculation methods must be approved by the Department to be used for compliance purposes.

**SECTION D. Source Level Requirements**

(d) The owner or operator shall record each burner tune-up. This record shall contain, at a minimum:

- (1) The date of the tuning procedure.
- (2) The name of the service company and the technician performing the procedure.
- (3) The final operating rate or load.
- (4) The final NOx and CO emission rates.
- (5) The final excess oxygen rate.
- (6) Other information required by the applicable operating permit.

[Authorization from Plan Approval 10-037I]

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

VI. WORK PRACTICE REQUIREMENTS.

003 [25 Pa. Code §127.12b]

Plan approval terms and conditions.

(a) This source shall receive a burner tune-up at a minimum of once every 24 months when a plant shutdown event permits its' completion. A burner tune-up shall occur at a minimum of once every 48 months. The tune-up shall include any procedures recommended by the manufacturer and the following at a minimum:

- (i) Inspection and cleaning or replacement of fuel-burning equipment, including the burners and components, as necessary, for proper operation as specified by the manufacturer.
- (ii) Inspection of the flame pattern and adjustment of the burner, as necessary, to optimize the flame pattern to minimize total emissions of NOx and, to the extent possible, emissions of CO.
- (iii) Inspection and adjustment, as necessary, of the air-to-fuel ratio control system to ensure proper calibration and operation as specified by the manufacturer.

[Authorization from Plan Approval 10-037I]

VII. ADDITIONAL REQUIREMENTS.

004 [25 Pa. Code §129.100]

Compliance demonstration and recordkeeping requirements.

(a) - (h) N/A

(i) The records shall be retained by the owner or operator for 5 years and made available to the Department or appropriate approved local air pollution control agency upon receipt of a written request from the Department or appropriate approved local air pollution control agency.

{Authorization from Plan Approval 10-037I}

005 [25 Pa. Code §129.97]

Presumptive RACT requirements, RACT emission limitations and petition for alternative compliance schedule.

(a) The owner and operator of a source listed in one or more of subsections (b)—(h) located at a major NOx emitting facility or major VOC emitting facility subject to § 129.96 (relating to applicability) shall comply with the applicable presumptive RACT requirement or RACT emission limitation, or both, beginning with the specified compliance date as follows, unless an alternative compliance schedule is submitted and approved under subsections (k)—(m) or § 129.99 (relating to alternative RACT proposal and petition for alternative compliance schedule):

- (1) January 1, 2017, for a source subject to § 129.96(a).
- (2) N/A

**SECTION D. Source Level Requirements**

(b) N/A

(c) The owner and operator of a source specified in this subsection, which is located at a major NO_x emitting facility or major VOC emitting facility subject to § 129.96 shall install, maintain and operate the source in accordance with the manufacturer's specifications and with good operating practices:

(1) - (2) N/A

(3) A boiler or other combustion source with an individual rated gross heat input less than 20 million Btu/hour.

(4) - (8) N/A

(d) - (h) N/A

(i) The requirements and emission limitations of this section supersede the requirements and emission limitations of a RACT permit issued to the owner or operator of an air contamination source subject to one or more of subsections (b)—(h) prior to April 23, 2016, under §§ 129.91—129.95 (relating to stationary sources of NO_x and VOCs) to control, reduce or minimize NO_x emissions or VOC emissions, or both, from the air contamination source unless the permit contains more stringent requirements or emission limitations, or both.

(j) - (m) N/A

[Authorization from Plan Approval 10-037I]

***** Permit Shield in Effect. *****

**SECTION D. Source Level Requirements**

Source ID: 0117A

Source Name: H-2 STRIPPER PROCESS HEATER

Source Capacity/Throughput: 19.500 MMBTU/HR
18.570 MCF/HR NATURAL GAS

Conditions for this source occur in the following groups: 123.13
123.21
M & O <20MMBTU
NAT. GAS ONLY

**I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

Emissions from the source shall not exceed the following:

- (1) NO_x: 1.86 lb/hr, 8.13 tpy (in any consecutive 12-month rolling period)
- (2) CO: 1.56 lb/hr, 6.83 tpy (in any consecutive 12-month rolling period)

[Authorization from Plan Approval 10-037I]

002 [25 Pa. Code §127.12b]**Plan approval terms and conditions.**

Source 0117A shall not combust more than:

- (1) 162.7MMcf of natural gas in any 12 consecutive months
- (2) 18.57Mcf/hr of natural gas

[Authorization from Plan Approval 10-037I]

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.**# 003 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

(a) The permittee shall maintain monthly records of the hours of operation and the amount of natural gas consumed by this source.

(b) The permittee shall perform monthly calculations to demonstrate compliance with the fuel throughput restrictions for this source. These calculations shall include the hourly fuel consumption and the twelve (12) month rolling total fuel consumption. This twelve month rolling total is determined by summing the most recent fuel usage with the prior eleven

**SECTION D. Source Level Requirements**

(11) months fuel usage.

(c) When testing data is not available, compliance with hourly fuel limits and hourly emission limits shall be determined by calculating an average hourly limit from monthly hours of operation and monthly fuel use or emissions calculations. The average hourly rate shall be compared to the hourly limit for this source. Records of these calculations shall be maintained in a log. Calculation methods must be approved by the Department to be used for compliance purposes.

[Authorization from Plan Approval 10-037I]

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

VII. ADDITIONAL REQUIREMENTS.**# 004 [25 Pa. Code §129.100]****Compliance demonstration and recordkeeping requirements.**

(a) - (h) N/A

(i) The records shall be retained by the owner or operator for 5 years and made available to the Department or appropriate approved local air pollution control agency upon receipt of a written request from the Department or appropriate approved local air pollution control agency.

[Authorization from Plan Approval 10-037I]

005 [25 Pa. Code §129.97]**Presumptive RACT requirements, RACT emission limitations and petition for alternative compliance schedule.**

(a) The owner and operator of a source listed in one or more of subsections (b)—(h) located at a major NO_x emitting facility or major VOC emitting facility subject to § 129.96 (relating to applicability) shall comply with the applicable presumptive RACT requirement or RACT emission limitation, or both, beginning with the specified compliance date as follows, unless an alternative compliance schedule is submitted and approved under subsections (k)—(m) or § 129.99 (relating to alternative RACT proposal and petition for alternative compliance schedule):

(1) January 1, 2017, for a source subject to § 129.96(a).

(2) N/A

(b) N/A

(c) The owner and operator of a source specified in this subsection, which is located at a major NO_x emitting facility or major VOC emitting facility subject to § 129.96 shall install, maintain and operate the source in accordance with the manufacturer's specifications and with good operating practices:

(1) - (2) N/A

(3) A boiler or other combustion source with an individual rated gross heat input less than 20 million Btu/hour.

(4) - (8) N/A

(d) - (h) N/A

**SECTION D. Source Level Requirements**

(i) The requirements and emission limitations of this section supersede the requirements and emission limitations of a RACT permit issued to the owner or operator of an air contamination source subject to one or more of subsections (b)—(h) prior to April 23, 2016, under §§ 129.91—129.95 (relating to stationary sources of NO_x and VOCs) to control, reduce or minimize NO_x emissions or VOC emissions, or both, from the air contamination source unless the permit contains more stringent requirements or emission limitations, or both.

(j) - (m) N/A

[Authorization from Plan Approval 10-037I]

***** Permit Shield in Effect. *****

**SECTION D. Source Level Requirements**

Source ID: 0119A

Source Name: H-102 VAPORIZER PROCESS HEATER

Source Capacity/Throughput: 1.720 MMBTU/HR

1.500 MCF/HR NATURAL GAS

Conditions for this source occur in the following groups: 123.13
 123.21
 M & O <20MMBTU
 NAT. GAS ONLY

**I. RESTRICTIONS.**

No additional requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

***** Permit Shield in Effect. *****

**SECTION D. Source Level Requirements**

Source ID: 115

Source Name: (7) ALCOHOL (METHANOL) STORAGE TANKS

Source Capacity/Throughput: 5,000.000 Gal/HR ALCOHOL
5,000.000 Gal/HR

**I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

Emissions from Source 115 shall not exceed the following:

VOC: 2.7 tpy (during any consecutive twelve (12) month period)

[Authorization from plan approval 10-037I]

II. TESTING REQUIREMENTS.**# 002 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

The permittee shall perform quarterly testing of the scrubber stack using a Portable VOC Analyzer. The parameter measured and recorded will be the VOC concentration of the Alcohol Scrubber discharge.

III. MONITORING REQUIREMENTS.**# 003 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

The permittee shall perform weekly maintenance inspections of the scrubber system associated with this source. These inspections shall be performed while the control device is in operation.

IV. RECORDKEEPING REQUIREMENTS.**# 004 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

a) The permittee shall maintain a log of weekly maintenance inspections performed on the scrubber system associated with this source. This log shall indicate at a minimum:

- the date and time of the weekly check.
- the name of the person performing the inspection.
- the fluid flow rate through the scrubber system.
- the pressure drop across the scrubber system.
- any conditions which might indicate a need for additional maintenance.

b) The permittee shall maintain records of all quarterly testing performed on the exhaust stack of the scrubber system.

c) All records shall be retained for a period of at least five (5) years and shall be made available to the Department upon request.

005 [25 Pa. Code §127.511]**Monitoring and related recordkeeping and reporting requirements.**

a) The permittee shall use the results of the quarterly scrubber stack testing to calculate a VOC emissions factor for this source.

b) This VOC emission factor shall be used, in conjunction with the scrubber systems exhaust volume, to calculate VOC

**SECTION D. Source Level Requirements**

emissions on a monthly basis. These monthly emission calculations shall be added to the emission calculations for the previous eleven (11) months to determine the twelve (12) month rolling emission total.

[Compliance with this streamlined condition assures compliance with the recordkeeping requirements of 25 Pa. Code 129.51.]

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

VI. WORK PRACTICE REQUIREMENTS.**# 006 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

The permittee shall maintain a rotameter or equivalent to measure the fluid flow rate through the scrubber, and a monometer or equivalent to measure the pressure drop across the scrubber.

007 [25 Pa. Code §127.511]**Monitoring and related recordkeeping and reporting requirements.**

The control device associated with this source is to be operated at all times that the source is in operation.

008 [25 Pa. Code §129.57]**Storage tanks less than or equal to 40,000 gallons capacity containing VOCs**

Storage tanks covered under this section shall have pressure relief valves which are maintained in good operating condition and which are set to release at no less than .7 psig (4.8 kilopascals) of pressure or .3 psig (2.1 kilopascals) of vacuum or the highest possible pressure and vacuum in accordance with state or local fire codes or the National Fire Prevention Association guidelines or other national consensus standards acceptable to the Department. Section 129.56(g) (relating to storage tanks greater than 40,000 gallons capacity containing VOCs) applies to this section.

VII. ADDITIONAL REQUIREMENTS.**# 009 [25 Pa. Code §129.100]****Compliance demonstration and recordkeeping requirements.**

(a) - (c) N/A

(d) The owner and operator of an air contamination source subject to this section and § § 129.96—129.99 shall keep records to demonstrate compliance with § § 129.96—129.99 in the following manner:

(1) The records must include sufficient data and calculations to demonstrate that the requirements of § §129.96—129.99 are met.

(e) - (h) N/A

(i) The records shall be retained by the owner (or operator for 5 years and made available to the Department or appropriate approved local air pollution control agency upon receipt of a written request from the Department or appropriate approved local air pollution control agency.

[Authorization from plan approval 10-037]

010 [25 Pa. Code §129.97]**Presumptive RACT requirements, RACT emission limitations and petition for alternative compliance schedule.**

(a) The owner and operator of a source listed in one or more of subsections (b)—(h) located at a major NOx emitting facility or major VOC emitting facility subject to § 129.96 (relating to applicability) shall comply with the applicable presumptive RACT requirement or RACT emission limitation, or both, beginning with the specified compliance date as follows, unless an alternative compliance schedule is submitted and approved under subsections (k)—(m) or § 129.99 (relating to

**SECTION D. Source Level Requirements**

alternative RACT proposal and petition for alternative compliance schedule):

(1) January 1, 2017, for a source subject to § 129.96(a).

(2) N/A

(b) N/A

(c) The owner and operator of a source specified in this subsection, which is located at a major NO_x emitting facility or major VOC emitting facility subject to § 129.96 shall install, maintain and operate the source in accordance with the manufacturer's specifications and with good operating practices:

(1) N/A

(2) A VOC air contamination source that has the potential to emit less than 2.7 TPY of VOC.

(3) - (8) N/A

(d) - (h) N/A

(i) The requirements and emission limitations of this section supersede the requirements and emission limitations of a RACT permit issued to the owner or operator of an air contamination source subject to one or more of subsections (b)—(h) prior to April 23, 2016, under § § 129.91—129.95 (relating to stationary sources of NO_x and VOCs) to control, reduce or minimize NO_x emissions or VOC emissions, or both, from the air contamination source unless the permit contains more stringent requirements or emission limitations, or both.

(j) - (m) N/A

[Authorization from plan approval 10-037]

***** Permit Shield in Effect. *****

**SECTION D. Source Level Requirements**

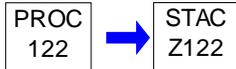
Source ID: 122

Source Name: BARIUM SULFONATE PROCESS COMPONENTS

Source Capacity/Throughput:

N/A

Conditions for this source occur in the following groups: MAINT.& OPERATE

**I. RESTRICTIONS.**

No additional requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

001 [25 Pa. Code §127.441]

Operating permit terms and conditions.

(a) The owner or operator of this source shall do the following:

- (1) Develop and conduct a monitoring program consistent with the provisions of subsection (d).
- (2) Record leaking source components which have a VOC concentration exceeding 10,000 ppm when tested in accordance with the provisions of 139.14 (relating to emissions of VOCs and place an identifying tag on each component consistent with the provisions in subsection (d)(3).
- (3) Repair and retest the leaking source components as soon as possible. Every reasonable effort shall be made to repair each leak within 15 days unless a source shutdown is required to make the necessary repair.
- (4) Identify leaking components which cannot be repaired until the unit is shutdown for turnaround.

(b) Except for safety pressure relief valves and fittings on all valves 1 inch or smaller, no owner or operator of this source shall install or operate a valve at the end of a pipe or line containing VOCs unless the pipe or line is sealed with a second valve, a blind flange, a plug or a cap. The sealing device may be removed only when a sample is being taken or during maintenance operations.

(c) Pipeline valves and pressure relief valves in gaseous VOC service shall be marked in some manner that will be readily obvious to both facility personnel performing monitoring and the Department.

(d) Monitoring shall be done as follows:

- (1) The owner or operator of this source shall conduct a monitoring program consistent with the following requirements:
 - (i) Check yearly, by methods referenced in 139.14, pump seals and pipeline valves in liquid service.
 - (ii) Check quarterly by methods referenced in 139.14, compressor seals, pipeline valves in gaseous service, and pressure relief valves in gaseous service.
 - (iii) Check monthly, by visual methods, all pump seals.
 - (iv) Check within 24 hours, by methods referenced in 139.14, pump seal from which VOC liquids are observed to be

**SECTION D. Source Level Requirements**

dripping.

(v) Check, by methods referenced in 139.14, relief valve within 24 hours after it has vented to the atmosphere.

(vi) Check within 72 hours after repair, by methods referenced in 139.14, component that was found leaking.

(2) Pressure relief devices which are connected to an operating flare header, vapor recovery devices, inaccessible valves, storage tank valves and valves that are not externally regulated are exempt from the monitoring requirements in paragraph (1).

(3) The owner or operator of this source, upon the detection of a leaking component, shall affix a weatherproof and readily visible tag, bearing an identification number and the date upon which the leak is located to the leaking component. This tag shall remain in place until the leaking component is repaired.

(e) Record keeping shall comply with the following:

(1) The owner or operator of this source shall maintain a leaking components' monitoring log which shall contain, at a minimum, the following data:

(i) The name and process unit where the component is located.

(ii) The type of component-- for example, valve, seal.

(iii) The tag number of component.

(iv) The dates on which the leaking component was discovered and repaired.

(v) The date and instrument reading of the recheck procedure after a leaking component was repaired.

(vi) A record of the calibration of the monitoring instrument.

(vii) Those leaks that cannot be repaired until turnaround.

(viii) The total number of components checked and the total number of components found leaking.

(2) Copies of the monitoring log shall be retained by the owner for 2 years after the date on which the record was made or the report was prepared.

(3) Copies of the monitoring log shall immediately be made available to the Department, upon verbal or written request, at any reasonable time.

(f) Reporting shall comply with the following:

(1) The owner or operator of this source, upon completion of each yearly and quarterly monitoring procedure, shall do the following:

(i) Submit a report to the Department by the last business day of January, April, July, and October that lists all leaking components that were located during the previous calendar quarter but not repaired within 15 days, all leaking components awaiting unit turnaround, the total number of components inspected and the total number of components found leaking.

(ii) Submit a signed statement with the report attesting to the fact that, with the exception of those leaking components listed in subparagraph (i), monitoring and repairs were performed as stipulated in the monitoring program.

(g) The owner or operator of this source may submit an alternative plan for the control of leaks from equipment to the Department. If the Department finds that the alternative plan will achieve an emission reduction which is equivalent to or greater than the reduction which can be achieved under this section and that the alternative plan is as enforceable as this

**SECTION D. Source Level Requirements**

section, then the Department will allow the implementation of this alternative plan.

(h) The owner or operator of this source may submit to the Department a list of components the inspection of which would involve a significant element of danger. The Department may exempt the components on this list from the requirements of this section if the owner or operator can demonstrate to the satisfaction of the Department that a significant element of danger exists which cannot be reasonably eliminated and that these exemptions will not result in a significant reduction in the effectiveness in the control of VOC emissions.

002 [25 Pa. Code §129.58]**Petroleum refineries--fugitive sources**

(a) The owner or operator of this source shall do the following:

(1) Develop and conduct a monitoring program consistent with the provisions of subsection (d).

(2) Record leaking source components which have a VOC concentration exceeding 10,000 ppm when tested in accordance with the provisions of 139.14 (relating to emissions of VOCs and place an identifying tag on each refinery component consistent with the provisions in subsection (d)(3).

(3) Repair and retest the leaking source components as soon as possible. Every reasonable effort shall be made to repair each leak within 15 days unless a source shutdown is required to make the necessary repair.

(4) Identify leaking components which cannot be repaired until the unit is shutdown for turnaround.

(b) Except for safety pressure relief valves and fittings on all valves 1 inch or smaller, no owner or operator of this source shall install or operate a valve at the end of a pipe or line containing VOCs unless the pipe or line is sealed with a second valve, a blind flange, a plug or a cap. The sealing device may be removed only when a sample is being taken or during maintenance operations.

(c) Pipeline valves and pressure relief valves in gaseous VOC service shall be marked in some manner that will be readily obvious to both facility personnel performing monitoring and the Department.

(d) Monitoring shall be done as follows:

(1) The owner or operator of this source shall conduct a monitoring program consistent with the following requirements:

(i) Check yearly, by methods referenced in 139.14, pump seals and pipeline valves in liquid service.

(ii) Check quarterly by methods referenced in 139.14, compressor seals, pipeline valves in gaseous service, and pressure relief valves in gaseous service.

(iii) Check monthly, by visual methods, all pump seals.

(iv) Check within 24 hours, by methods referenced in 139.14, pump seal from which VOC liquids are observed to be dripping.

(v) Check, by methods referenced in 139.14, relief valve within 24 hours after it has vented to the atmosphere.

(vi) Check within 27 hours after repair, by methods referenced in 139.14, component that was found leaking.

(2) Pressure relief devices which are connected to an operating flare header, vapor recovery devices, inaccessible valves, storage tank valves and valves that are not externally regulated are exempt from the monitoring requirements in paragraph (1).

(3) The owner or operator of this source, upon the detection of a leaking component, shall affix a weatherproof and readily visible tag, bearing an identification number and the date upon which the leak is located to the leaking component. This tag shall remain in place until the leaking component is repaired.

**SECTION D. Source Level Requirements**

(e) Record keeping shall comply with the following:

(1) The owner or operator of this source shall maintain a leaking components' monitoring log which shall contain, at a minimum, the following data:

- (i) The name and process unit where the component is located.
- (ii) The type of component-- for example, valve, seal.
- (iii) The tag number of component.
- (iv) The dates on which the leaking component was discovered and repaired.
- (v) The date and instrument reading of the recheck procedure after a leaking component was repaired.
- (vi) A record of the calibration of the monitoring instrument.
- (vii) Those leaks that cannot be repaired until turnaround.
- (viii) The total number of components checked and the total number of components found leaking.

(2) Copies of the monitoring log shall be retained by the owner for 2 years after the date on which the record was made or the report was prepared.

(3) Copies of the monitoring log shall immediately be made available to the Department, upon verbal or written request, at any reasonable time.

(f) Reporting shall comply with the following:

(1) The owner or operator of this source, upon completion of each yearly and quarterly monitoring procedure, shall do the following:

(i) Submit a report to the Department by the last business day of January, April, July, and October that lists all leaking components that were located during the previous calendar quarter but not repaired within 15 days, all leaking components awaiting unit turnaround, the total number of components inspected and the total number of components found leaking.

(ii) Submit a signed statement with the report attesting to the fact that, with the exception of those leaking components listed in subparagraph (i), monitoring and repairs were performed as stipulated in the monitoring program.

(g) The owner or operator of this source may submit an alternative plan for the control of leaks from equipment to the Department. If the Department finds that the alternative plan will achieve an emission reduction which is equivalent to or greater than the reduction which can be achieved under this section and that the alternative plan is as enforceable as this section, then the Department will allow the implementation of this alternative plan.

(h) The owner or operator of this source may submit to the Department a list of components the inspection of which would involve a significant element of danger. The Department may exempt the components on this list from the requirements of this section if the owner or operator can demonstrate to the satisfaction of the Department that a significant element of danger exists which cannot be reasonably eliminated and that these exemptions will not result in a significant reduction in the effectiveness in the control of VOC emissions.

[This condition satisfies RACT I Plan Approval 10-037]

**SECTION D. Source Level Requirements****IV. RECORDKEEPING REQUIREMENTS.**

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

VII. ADDITIONAL REQUIREMENTS.**# 003 [25 Pa. Code §129.100]****Compliance demonstration and recordkeeping requirements.**

(a) - (c) N/A

(d) The owner and operator of an air contamination source subject to this section and §§ 129.96—129.99 shall keep records to demonstrate compliance with §§ 129.96—129.99 in the following manner:

(1) The records must include sufficient data and calculations to demonstrate that the requirements of §§ 129.96—129.99 are met.

(e) - (h) N/A

(i) The records shall be retained by the owner or operator for 5 years and made available to the Department or appropriate approved local air pollution control agency upon receipt of a written request from the Department or appropriate approved local air pollution control agency.

[Authorization from plan approval 10-037]

004 [25 Pa. Code §129.97]**Presumptive RACT requirements, RACT emission limitations and petition for alternative compliance schedule.**

(a) The owner and operator of a source listed in one or more of subsections (b)—(h) located at a major NO_x emitting facility or major VOC emitting facility subject to § 129.96 (relating to applicability) shall comply with the applicable presumptive RACT requirement or RACT emission limitation, or both, beginning with the specified compliance date as follows, unless an alternative compliance schedule is submitted and approved under subsections (k)—(m) or § 129.99 (relating to alternative RACT proposal and petition for alternative compliance schedule):

(1) January 1, 2017, for a source subject to § 129.96(a).

(2) N/A

(b) N/A

(c) The owner and operator of a source specified in this subsection, which is located at a major NO_x emitting facility or major VOC emitting facility subject to § 129.96 shall install, maintain and operate the source in accordance with the manufacturer's specifications and with good operating practices:

(1) N/A

(2) A VOC air contamination source that has the potential to emit less than 2.7 TPY of VOC.

(3) - (8) N/A

**SECTION D. Source Level Requirements**

(d) - (h) N/A

(i) The requirements and emission limitations of this section supersede the requirements and emission limitations of a RACT permit issued to the owner or operator of an air contamination source subject to one or more of subsections (b)—(h) prior to April 23, 2016, under § § 129.91—129.95 (relating to stationary sources of NO_x and VOCs) to control, reduce or minimize NO_x emissions or VOC emissions, or both, from the air contamination source unless the permit contains more stringent requirements or emission limitations, or both.

(j) - (m) N/A

[Authorization from plan approval 10-037]

***** Permit Shield in Effect. *****

**SECTION D. Source Level Requirements**

Source ID: 123 Source Name: HYDROGENATION UNIT V-5 FLASH DRUM
 Source Capacity/Throughput: 65.000 MCF/HR Natural Gas

Conditions for this source occur in the following groups: 123.13
 123.21
 FLARE CHECKS & INSP. LOGS

**I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

(a) During periods when the Lo-Cat Hydrogen Recovery Unit (Source ID:125) is not operating, the combined Sulfur Oxide emissions from the first and second stage flares (Source IDs: 123 and 124) shall not exceed any of the following limits:

99.1 pounds per hour
 108.51 Tons during any consecutive twelve (12) month period

[From Plan Approval Number 10-0037F, Condition #4]

(b) The Nitrogen Oxide emissions from this source shall not exceed any of the following limits:

3.0 Pounds per Hour
 13.14 Tons during any consecutive twelve (12) month period.

(c) The Carbon Monoxide emissions from this source shall not exceed any of the following limits:

2.52 Pounds per Hour
 11.04 Tons during any consecutive twelve (12) month period.

[From Plan Approval Number 10-0037F, Condition #5]

Operation Hours Restriction(s).**# 002 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

The downtime of the Lo-Cat Unit shall be no more than 25% of the total Hydrotreater facility's total operational time.

[From Plan Approval #10-0037F, Condition #4]

The total Hydrotreater facility's total operational time for purposes of calculation Lo-Cat run time is now defined as time when the Hydrotreater unit is treating feedstocks containing more than 25 ppm of sulfur. The Hydrotreater recycle time is not to be counted toward the "total Hydrotreater facility's total operational time".

[From letter by Matthew Williams dated March 26, 2009.]

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

**SECTION D. Source Level Requirements****III. MONITORING REQUIREMENTS.**

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.**# 003 [25 Pa. Code §127.511]****Monitoring and related recordkeeping and reporting requirements.**

The permittee shall monitor and keep daily records of the overall hydrogen production and oil feed rate to the Hydrogeneration Unit.

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

VII. ADDITIONAL REQUIREMENTS.**# 004 [25 Pa. Code §129.100]****Compliance demonstration and recordkeeping requirements.**

(a) - (c) N/A

(d) The owner and operator of an air contamination source subject to this section and § § 129.96—129.99 shall keep records to demonstrate compliance with § § 129.96—129.99 in the following manner:

(1) The records must include sufficient data and calculations to demonstrate that the requirements of § §129.96—129.99 are met.

(e) - (h) N/A

(i) The records shall be retained by the owner or operator for 5 years and made available to the Department or appropriate approved local air pollution control agency upon receipt of a written request from the Department or appropriate approved local air pollution control agency.

[Authorization from plan approval 10-0371]

005 [25 Pa. Code §129.97]**Presumptive RACT requirements, RACT emission limitations and petition for alternative compliance schedule.**

(a) The owner and operator of a source listed in one or more of subsections (b)—(h) located at a major NOx emitting facility or major VOC emitting facility subject to § 129.96 (relating to applicability) shall comply with the applicable presumptive RACT requirement or RACT emission limitation, or both, beginning with the specified compliance date as follows, unless an alternative compliance schedule is submitted and approved under subsections (k)—(m) or § 129.99 (relating to alternative RACT proposal and petition for alternative compliance schedule):

(1) January 1, 2017, for a source subject to § 129.96(a).

(2) N/A

(b) N/A

(c) The owner and operator of a source specified in this subsection, which is located at a major NOx emitting facility or major

**SECTION D. Source Level Requirements**

VOC emitting facility subject to § 129.96 shall install, maintain and operate the source in accordance with the manufacturer's specifications and with good operating practices:

(1) - (5) N/A

(6) An incinerator, thermal oxidizer or catalytic oxidizer used primarily for air pollution control.

(7) - (8) N/A

(d) - (h) N/A

(i) The requirements and emission limitations of this section supersede the requirements and emission limitations of a RACT permit issued to the owner or operator of an air contamination source subject to one or more of subsections (b)—(h) prior to April 23, 2016, under § § 129.91—129.95 (relating to stationary sources of NO_x and VOCs) to control, reduce or minimize NO_x emissions or VOC emissions, or both, from the air contamination source unless the permit contains more stringent requirements or emission limitations, or both.

(j) - (m) N/A

[Authorization from plan approval 10-037]

***** Permit Shield in Effect. *****

**SECTION D. Source Level Requirements**

Source ID: 124

Source Name: HYDRO. UNIT V-63 LOW PRESSURE ADSORBER

Source Capacity/Throughput: 65.000 MCF/HR Natural Gas

Conditions for this source occur in the following groups: 123.13
123.21
FLARE CHECKS & INSP. LOGS

**I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

(a) During periods when the Lo-Cat Hydrogen Recovery Unit (Source ID:125) is not operating, the combined Sulfur Oxide emissions from the first and second stage flares (Source IDs: 123 and 124) shall not exceed any of the following limits:

- 99.1 pounds per hour
- 108.51 Tons during any consecutive twelve (12) month period

[From Plan Approval Number 10-0037F, Condition #4]

(b) The Nitrogen Oxide emissions from this source shall not exceed any of the following limits:

- 3.0 Pounds per Hour
- 13.14 Tons during any consecutive twelve (12) month period

(c) The Carbon Monoxide emissions from this source shall not exceed any of the following limits:

- 2.52 Pounds per Hour
- 11.04 Tons during any consecutive twelve (12) month period

[From Plan Approval Number 10-0037F, Condition #5]

Operation Hours Restriction(s).**# 002 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

The downtime of the Lo-Cat Unit shall be no more than 25% of the total Hydrotreater facility's total operational time.

[From Plan Approval Number 10-0037F, Condition #4]

The total Hydrotreater facility's total operational time for purposes of calculation Lo-Cat run time is now defined as time when the Hydrotreater unit is treating feedstocks containing more than 25 ppm of sulfur. The Hydrotreater recycle time is not to be counted toward the "total Hydrotreater facility's total operational time".

[From letter by Matthew Williams dated March 26, 2009.]

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

**SECTION D. Source Level Requirements****III. MONITORING REQUIREMENTS.**

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.**# 003 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

The permittee shall monitor and record the overall hydrogen gas production and oil feed rate to the hydrogenation Unit.

[From Plan Approval Number 10-0037G, Condition #6]

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

VII. ADDITIONAL REQUIREMENTS.**# 004 [25 Pa. Code §129.100]****Compliance demonstration and recordkeeping requirements.**

(a) - (c) N/A

(d) The owner and operator of an air contamination source subject to this section and § § 129.96—129.99 shall keep records to demonstrate compliance with § § 129.96—129.99 in the following manner:

(1) The records must include sufficient data and calculations to demonstrate that the requirements of § § 129.96—129.99 are met.

(e) - (h) N/A

(i) The records shall be retained by the owner or operator for 5 years and made available to the Department or appropriate approved local air pollution control agency upon receipt of a written request from the Department or appropriate approved local air pollution control agency.

[Authorization from plan approval 10-037I]

005 [25 Pa. Code §129.97]**Presumptive RACT requirements, RACT emission limitations and petition for alternative compliance schedule.**

(a) The owner and operator of a source listed in one or more of subsections (b)—(h) located at a major NO_x emitting facility or major VOC emitting facility subject to § 129.96 (relating to applicability) shall comply with the applicable presumptive RACT requirement or RACT emission limitation, or both, beginning with the specified compliance date as follows, unless an alternative compliance schedule is submitted and approved under subsections (k)—(m) or § 129.99 (relating to alternative RACT proposal and petition for alternative compliance schedule):

(1) January 1, 2017, for a source subject to § 129.96(a).

(2) N/A

(b) N/A

**SECTION D. Source Level Requirements**

(c) The owner and operator of a source specified in this subsection, which is located at a major NO_x emitting facility or major VOC emitting facility subject to § 129.96 shall install, maintain and operate the source in accordance with the manufacturer's specifications and with good operating practices:

(1) - (5) N/A

(6) An incinerator, thermal oxidizer or catalytic oxidizer used primarily for air pollution control.

(7) - (8) N/A

(d) - (h) N/A

(i) The requirements and emission limitations of this section supersede the requirements and emission limitations of a RACT permit issued to the owner or operator of an air contamination source subject to one or more of subsections (b)—(h) prior to April 23, 2016, under § § 129.91—129.95 (relating to stationary sources of NO_x and VOCs) to control, reduce or minimize NO_x emissions or VOC emissions, or both, from the air contamination source unless the permit contains more stringent requirements or emission limitations, or both.

(j) - (m) N/A

[Authorization from plan approval 10-037]

***** Permit Shield in Effect. *****

**SECTION D. Source Level Requirements**

Source ID: 125

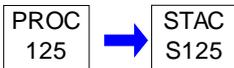
Source Name: LO-CAT HYDROGEN RECOVERY UNIT VENT V-64

Source Capacity/Throughput:

N/A

FEEDSTOCK

Conditions for this source occur in the following groups: 123.13
MAINT.& OPERATE

**I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

(a) The VOC emissions from Vent V-64 of the Lo-Cat Unit shall not exceed 9.29 pounds per hour or 40.67 tons during any twelve (12) consecutive month period.

[Compliance with this limit from Plan Approval Number PA-10-037D assures compliance with RACT Permit Number OP 10-037 (June 4, 2005), Condition #7.]

(b) The NH₃ (Ammonia) emissions from Vent V-64 of the Lo-Cat Unit shall not exceed 0.8 pounds per hour or 3.52 tons during any twelve (12) consecutive month period.

Operation Hours Restriction(s).**# 002 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

The downtime of the Lo-Cat Unit shall be no more than 25% of the total Hydrotreater facility's total operational time.

[From Plan Approval Number 10-0037F, Condition #4.]

The total Hydrotreater facility's total operational time for purposes of calculation Lo-Cat run time is now defined as time when the Hydrotreater unit is treating feedstocks containing more than 25 ppm of sulfur. The Hydrotreater recycle time is not to be counted toward the "total Hydrotreater facility's total operational time".

[From letter by Matthew Williams dated March 26, 2009.]

Throughput Restriction(s).**# 003 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

The Lo-Cat Hydrogen Recovery Unit shall not process more than 18,000 cubic feet per hour of waste gas.

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

**SECTION D. Source Level Requirements****IV. RECORDKEEPING REQUIREMENTS.****# 004 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

The permittee shall monitor and record, on a daily basis, the overall hydrogen gas production, oil feed rate to the system, and the downtime of the Lo-Cat Hydrogen Recovery Unit.

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

***** Permit Shield in Effect. *****

**SECTION D. Source Level Requirements**

Source ID: 132

Source Name: TWO (2) DIESEL FIRE PUMPS

Source Capacity/Throughput:

4.000 Gal/HR

DIESEL FUEL

Conditions for this source occur in the following groups: 123.13
 123.21
 ENGINES
 SUBPART ZZZZ GENERAL REQUIREMENTS

**I. RESTRICTIONS.****Operation Hours Restriction(s).**

001 [25 Pa. Code §127.511]

Monitoring and related recordkeeping and reporting requirements.

Each of the diesel engines for the fire pumps is limited to operate no more than 500 hours during any consecutive twelve (12) month period.

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

VI. WORK PRACTICE REQUIREMENTS.

002 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.6603]

Subpart ZZZZ - National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines**What emission limitations, operating limitations, and other requirements must I meet if I own or operate an existing stationary RICE located at an area source of HAP emissions?**

If you own or operate an existing stationary RICE located at an area source of HAP emissions, you must comply with the emission limitations in Table 2d to this subpart which apply to you.

**SECTION D. Source Level Requirements**

[75 FR page 51589, Aug. 20, 2010]

 [From Paragraph (4) of Table 2d, in Subpart ZZZZ]

These compression ignition (CI) engines must be maintained according to the following.

- Oil and filter changes every 500 hours of operation or annually, whichever comes first, unless the permittee elects to utilize an oil analysis program in order to extend the specified oil change requirements.

- The air cleaner is to be inspected every 1000 hours of operation or annually, whichever comes first, and replaced as necessary.

- All hoses and belts are required to be inspected and replaced as necessary every 500 hours of operation or annually whichever comes first.

*[Sources have the option to utilize an oil analysis program as described in §63.6625(j) in order to extend the specified oil change requirements in Table 2d of this subpart.]

[The requirements of 40 CFR 63.6625(j) are listed under "Monitoring Requirements" for Source Group "Subpart ZZZZ General Requirements".]

(b) - (f) [Do not apply]

[69 FR page 33506, June 15, 2004, as amended at 75 FR page 9675, Mar. 3, 2010; 78 FR page 6702, January 30, 2013]

VII. ADDITIONAL REQUIREMENTS.

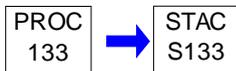
No additional requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

***** Permit Shield in Effect. *****

**SECTION D. Source Level Requirements**

Source ID: 133 Source Name: BOILER HOUSE AIR COMPRESSOR (60HP DIESEL DETROIT ENGINE)
 Source Capacity/Throughput: 3.040 Gal/HR Diesel Fuel

Conditions for this source occur in the following groups: 123.13
 123.21
 SUBPART ZZZZ GENERAL REQUIREMENTS

**I. RESTRICTIONS.**

No additional requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

VII. ADDITIONAL REQUIREMENTS.

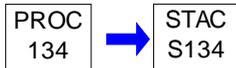
No additional requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

***** Permit Shield in Effect. *****

**SECTION D. Source Level Requirements**

Source ID: 134 Source Name: LARGE AIR COMPRESSOR (152 HP CUMMINS DIESEL ENGINE)
 Source Capacity/Throughput: 7.710 Gal/HR Diesel Fuel

Conditions for this source occur in the following groups: 123.13
 123.21
 ENGINES
 SUBPART ZZZZ GENERAL REQUIREMENTS

**I. RESTRICTIONS.**

No additional requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

***** Permit Shield in Effect. *****

**SECTION D. Source Level Requirements****What emission limitations, operating limitations, and other requirements must I meet if I own or operate an existing stationary RICE located at an area source of HAP emissions?**

(a) If you own or operate an existing stationary RICE located at an area source of HAP emissions, you must comply with the requirements in Table 2d to this subpart and the operating limitations in Table 2b to this subpart that apply to you.

[From Table 2d]

5. Emergency stationary SI RICE

- a. Change oil and filter every 500 hours of operation or annually, whichever comes first;*
- b. Inspect spark plugs every 1000 hours of operation or annually, whichever comes first; and
- c. Inspect all hoses and belts every 500 hours of operation or annually, whichever comes first, and replace as necessary.

*[Sources have the option to utilize an oil analysis program as described in §63.6625(j) in order to extend the specified oil change requirements in Table 2d of this subpart.]

[The requirements of 40 CFR 63.6625(j) are listed under "Monitoring Requirements" for Source Group "Subpart ZZZZ General Requirements".]

(b) - (f) [Do not apply]

[69 FR page 33506, June 15, 2004, as amended at 75 FR page 9675, Mar. 3, 2010; 78 FR page 6702, January 30, 2013]

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements) and/or Section E (Source Group Restrictions).

***** Permit Shield in Effect. *****

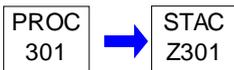
**SECTION D. Source Level Requirements**

Source ID: 301

Source Name: MAINTENANCE PARTS WASHERS

Source Capacity/Throughput:

0.100 Lbs/HR

**I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §129.63]****Degreasing operations**

(a) Cold cleaning machines. Except for those subject to the Federal National emissions standards for hazardous air pollutants (NESHAP) for halogenated solvent cleaners under 40 CFR Part 63 (relating to National emission standards for hazardous air pollutants for source categories), this subsection applies to cold cleaning machines that use 2 gallons or more of solvents containing greater than 5% VOC content by weight for the cleaning of metal parts.

(1) Immersion cold cleaning machines shall have a freeboard ratio of 0.50 or greater.

(2) Immersion cold cleaning machines and remote reservoir cold cleaning machines shall:

(i) Have a permanent, conspicuous label summarizing the operating requirements in paragraph (3). In addition, the label shall include the following discretionary good operating practices:

(A) Cleaned parts should be drained at least 15 seconds or until dripping ceases, whichever is longer. Parts having cavities or blind holes shall be tipped or rotated while the part is draining. During the draining, tipping or rotating, the parts should be positioned so that solvent drains directly back to the cold cleaning machine.

(B) When a pump-agitated solvent bath is used, the agitator should be operated to produce a rolling motion of the solvent with no observable splashing of the solvent against the tank walls or the parts being cleaned.

(C) Work area fans should be located and positioned so that they do not blow across the opening of the degreaser unit.

(ii) Be equipped with a cover that shall be closed at all times except during cleaning of parts or the addition or removal of solvent. For remote reservoir cold cleaning machines which drain directly into the solvent storage reservoir, a perforated drain with a diameter of not more than 6 inches shall constitute an acceptable cover.

(3) Cold cleaning machines shall be operated in accordance with the following procedures:

(i) Waste solvent shall be collected and stored in closed containers. The closed containers may contain a device that allows pressure relief, but does not allow liquid solvent to drain from the container.

(ii) Flushing of parts using a flexible hose or other flushing device shall be performed only within the cold cleaning machine. The solvent spray shall be a solid fluid stream, not an atomized or shower spray.

(iii) Sponges, fabric, wood, leather, paper products and other absorbent materials may not be cleaned in the cold cleaning machine.

(iv) Air agitated solvent baths may not be used.

(v) Spills during solvent transfer and use of the cold cleaning machine shall be cleaned up immediately.

(4) After December 22, 2002, a person may not use, sell or offer for sale for use in a cold cleaning machine any solvent with a vapor pressure of 1.0 millimeter of mercury (mm Hg) or greater and containing greater than 5% VOC by weight,

**SECTION D. Source Level Requirements**

measured at 20°C (68°F) containing VOCs.

(5) On and after December 22, 2002, a person who sells or offers for sale any solvent containing VOCs for use in a cold cleaning machine shall provide, to the purchaser, the following written information:

- (i) The name and address of the solvent supplier.
- (ii) The type of solvent including the product or vendor identification number.
- (iii) The vapor pressure of the solvent measured in mm hg at 20°C (68°F).

(6) A person who operates a cold cleaning machine shall maintain for at least 2 years and shall provide to the Department, on request, the information specified in paragraph (5). An invoice, bill of sale, certificate that corresponds to a number of sales, Material Safety Data Sheet (MSDS), or other appropriate documentation acceptable to the Department may be used to comply with this section.

(7) Paragraph (4) does not apply:

- (i) To cold cleaning machines used in extreme cleaning service.
 - (ii) If the owner or operator of the cold cleaning machine demonstrates, and the Department approves in writing, that compliance with paragraph (4) will result in unsafe operating conditions.
 - (iii) To immersion cold cleaning machines with a freeboard ratio equal to or greater than 0.75.
- (b) [Does not apply]
- (c) [Does not apply]
- (d) [Does not apply]
- (e) [Does not apply]

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

**SECTION D. Source Level Requirements****VI. WORK PRACTICE REQUIREMENTS.**

No additional work practice requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

***** Permit Shield in Effect. *****

**SECTION E. Source Group Restrictions.**

Group Name: 123.11(A)(2)

Group Description: PM limit for >50,000,000 Btu Burners

Sources included in this group

ID	Name
032	BOILER 12
033	BOILER 14
034	BOILER 7

I. RESTRICTIONS.**Emission Restriction(s).**

001 [25 Pa. Code §123.11]

Combustion units

(a) A person may not permit the emission into the outdoor atmosphere of particulate matter from a combustion unit in excess of the following:

(1) [Does Not Apply]

(2) The rate determined by the following formula:

$$A = 3.6E^{(-0.56)}$$

where

A = Allowable emissions in pounds per million BTUs of heat input,
and

E = Heat input to the combustion unit in millions of BTUs per hour,

when E is equal to or greater than 50 but less than 600.

(3) [Does Not Apply]

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

**SECTION E. Source Group Restrictions.****VII. ADDITIONAL REQUIREMENTS.**

No additional requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

***** Permit Shield in Effect. *****

**SECTION E. Source Group Restrictions.**

Group Name: 123.13

Group Description: P.M. from Process

Sources included in this group

ID	Name
0110AH-101	METHANE REFORMER
0112AH-4	HYDROGEN PROCESS HEATER
0116AH-1	FEED PROCESS HEATER
0117AH-2	STRIPPER PROCESS HEATER
0119AH-102	VAPORIZER PROCESS HEATER
123	HYDROGENATION UNIT V-5 FLASH DRUM
124	HYDRO. UNIT V-63 LOW PRESSURE ADSORBER
125	LO-CAT HYDROGEN RECOVERY UNIT VENT V-64
132	TWO (2) DIESEL FIRE PUMPS
133	BOILER HOUSE AIR COMPRESSOR (60HP DIESEL DETROIT ENGINE)
134	LARGE AIR COMPRESSOR (152 HP CUMMINS DIESEL ENGINE)
300	EMERGENCY POWER GENERATORS (3)

I. RESTRICTIONS.**Emission Restriction(s).**

001 [25 Pa. Code §123.13]

Processes

No person may permit the emission into the outdoor atmosphere of particulate matter in a manner that the concentration of particulate matter in the effluent gas exceeds 0.04 grain per dry standard cubic foot.

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

***** Permit Shield in Effect. *****

**SECTION E. Source Group Restrictions.**

Group Name: 123.21

Group Description: SOx limit of 500 ppm from process

Sources included in this group

ID	Name
0110AH-101	METHANE REFORMER
0112AH-4	HYDROGEN PROCESS HEATER
0116AH-1	FEED PROCESS HEATER
0117AH-2	STRIPPER PROCESS HEATER
0119AH-102	VAPORIZER PROCESS HEATER
123	HYDROGENATION UNIT V-5 FLASH DRUM
124	HYDRO. UNIT V-63 LOW PRESSURE ADSORBER
132	TWO (2) DIESEL FIRE PUMPS
133	BOILER HOUSE AIR COMPRESSOR (60HP DIESEL DETROIT ENGINE)
134	LARGE AIR COMPRESSOR (152 HP CUMMINS DIESEL ENGINE)
300	EMERGENCY POWER GENERATORS (3)

I. RESTRICTIONS.**Emission Restriction(s).**

001 [25 Pa. Code §123.21]

General

No person may permit the emission into the outdoor atmosphere of sulfur oxides from a source in a manner that the concentration of the sulfur oxides, expressed as SO₂, in the effluent gas exceeds 500 parts per million, by volume, dry basis.

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

***** Permit Shield in Effect. *****

**SECTION E. Source Group Restrictions.**

Group Name: 123.22

Group Description: SOx limit from combustion

Sources included in this group

ID	Name
032	BOILER 12
033	BOILER 14
034	BOILER 7
035	BOILER 8

I. RESTRICTIONS.**Emission Restriction(s).**

001 [25 Pa. Code §123.22]

Combustion units

(a) Nonair basin areas. Combustion units in nonair basin areas shall conform with the following:

(1) General provision. No person may permit the emission into the outdoor atmosphere of sulfur oxides, expressed as SO₂, from a combustion unit in excess of the rate of 4 pounds per million Btu of heat input over any 1-hour period except as provided for in paragraph (4).

(2) Commercial fuel oil. No person may offer for sale, deliver for use, exchange in trade or permit the use of commercial fuel oil in nonair basin areas which contains sulfur in excess of the applicable percentage by weight set forth in the following table:

Grades Commercial Fuel Oil	% Sulfur
No. 2 and Lighter (viscosity less than or equal to 5.820cSt)	0.5
No. 4, No. 5, No. 6, and heavier (viscosity greater than 5.82cSt)	2.8

(3) Equivalency provision. Paragraph (2) may not apply to those persons or installations where equipment or processes are used to reduce the emissions from the burning of fuels with a higher sulfur content than that specified in paragraph (2). The emissions may not exceed those which would result from the use of the fuels specified in paragraph (2).

(4) [Does not apply]

(b) - (e) [Do not apply]

[Compliance with the requirement specified in this streamlined permit condition assures compliance with the provisions in: SIP Approved SO₂ Limits 40 CFR 52.2020(c)(1)]

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

**SECTION E. Source Group Restrictions.****IV. RECORDKEEPING REQUIREMENTS.**

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

***** Permit Shield in Effect. *****

**SECTION E. Source Group Restrictions.**

Group Name: BOILER TUNEUP

Group Description: Annual Boiler Tune-up

Sources included in this group

ID	Name
032	BOILER 12
033	BOILER 14
034	BOILER 7

I. RESTRICTIONS.

No additional requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

IV. RECORDKEEPING REQUIREMENTS.**# 001 [25 Pa. Code §127.511]****Monitoring and related recordkeeping and reporting requirements.**

The permittee shall maintain records of each annual adjustment or tune-up performed on this source. This record shall indicate at a minimum:

- The date of the annual tune-up.
- The name of the service company and technicians.
- Any adjustments performed.
- Any parts replaced.

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

VI. WORK PRACTICE REQUIREMENTS.**# 002 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall perform an annual adjustment or tune-up, of this source, that will consist of an inspection, adjustment, cleaning, or replacement of the fuel burning equipment, inspection and adjustment of the flame characteristics, and the inspection and adjustment of the air-to-fuel control system. The tune-up shall be performed in accordance with the EPA document "Combustion Efficiency Optimization Manual for Operators of Oil and Gas-Fired Boilers", EPA-340/1-83-023, September 1983, or equivalent procedures approved in writing by the Department.

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

***** Permit Shield in Effect. *****

**SECTION E. Source Group Restrictions.**

Group Name: ENGINES

Group Description:

Sources included in this group

ID	Name
132	TWO (2) DIESEL FIRE PUMPS
134	LARGE AIR COMPRESSOR (152 HP CUMMINS DIESEL ENGINE)

I. RESTRICTIONS.

No additional requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

VI. WORK PRACTICE REQUIREMENTS.**# 001 [25 Pa. Code §127.511]****Monitoring and related recordkeeping and reporting requirements.**

The source shall be operated and maintained in accordance with the manufacturer's specifications and in accordance with good air pollution control practices.

[Compliance with this requirement assures compliance with 25 Pa. Code Section 129.97(c)(5) and (8).]

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

***** Permit Shield in Effect. *****

**SECTION E. Source Group Restrictions.**

Group Name: FLARE CHECKS & INSP. LOGS

Group Description: Daily inspections and logs of flare+must operate+maintain & operate

Sources included in this group

ID	Name
123	HYDROGENATION UNIT V-5 FLASH DRUM
124	HYDRO. UNIT V-63 LOW PRESSURE ADSORBER

I. RESTRICTIONS.

No additional requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

IV. RECORDKEEPING REQUIREMENTS.**# 001 [25 Pa. Code §127.511]****Monitoring and related recordkeeping and reporting requirements.**

The permittee shall maintain a record of all daily inspections of the flare. These records shall, at a minimum, contain the dates of the inspections, any problems or defects, the actions taken to correct the problem or defects, and any routine maintenance performed.

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

VI. WORK PRACTICE REQUIREMENTS.**# 002 [25 Pa. Code §127.511]****Monitoring and related recordkeeping and reporting requirements.**

a) The permittee shall perform daily inspections of the flare to assure the presence of a flame. These daily inspections shall consist of visual confirmation, either in person or by way of a closed circuit video monitor, or by some other means that has been approved by the Department in writing.

b) The permittee shall operate the flare at all times that gas is vented to it.

c) The flare shall be operated and maintained in accordance with the manufacturer's specifications and in accordance with good air pollution control practices.

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

***** Permit Shield in Effect. *****

**SECTION E. Source Group Restrictions.**

Group Name: FUEL TESTING

Group Description: Quarterly testing of liquid fuels

Sources included in this group

ID	Name
032	BOILER 12
034	BOILER 7
035	BOILER 8

I. RESTRICTIONS.

No additional requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

II. TESTING REQUIREMENTS.**# 001 [25 Pa. Code §127.511]****Monitoring and related recordkeeping and reporting requirements.**

The permittee shall conduct, on a calendar quarter basis, a fuel analysis of the residual fuel oils that are burned by this source. The analysis shall consist of the Btu value, moisture, ash, and sulfur content (% by weight) of the liquid fuels in accordance with 25 Pa. Code 139.16. If no liquid fuel is consumed, this analysis is not required. The results of each fuel analysis shall be retained on site and be made available to the Department upon request.

If after one year of testing with no sulfur content test results exceeding 0.5% by weight, the testing interval shall be reduced to twice per year. If any future results indicate a value greater than 0.5% by weight, the testing interval will revert to once per quarter.

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

***** Permit Shield in Effect. *****

**SECTION E. Source Group Restrictions.**

Group Name: FUEL USAGE

Group Description: Monthly Records of Fuel Usage

Sources included in this group

ID	Name
032	BOILER 12
033	BOILER 14
034	BOILER 7

I. RESTRICTIONS.

No additional requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

IV. RECORDKEEPING REQUIREMENTS.**# 001 [25 Pa. Code §127.511]****Monitoring and related recordkeeping and reporting requirements.**

The permittee shall maintain monthly records of fuel consumption by this source. This fuel usage information is to be used to calculate NOx emissions for this source on a twelve (12) month rolling total. This rolling total will be the sum of the NOx emissions for the most recent month and the previous eleven (11) months.

[Compliance with this streamlined condition shall assure compliance with the quarterly rolling average requirement from Condition #7 of the RACT I Permit for this facility.]

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

***** Permit Shield in Effect. *****

**SECTION E. Source Group Restrictions.**

Group Name: GAS-OIL ONLY

Group Description: Natural Gas or Residual Oil only

Sources included in this group

ID	Name
032	BOILER 12
034	BOILER 7
035	BOILER 8

I. RESTRICTIONS.**Fuel Restriction(s).**

001 [25 Pa. Code §127.511]

Monitoring and related recordkeeping and reporting requirements.

This source is to use only natural gas and/or residual oil as a fuel.

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

***** Permit Shield in Effect. *****

**SECTION E. Source Group Restrictions.**

Group Name: M & O <20MMBTU

Group Description: Maintain and Operated heaters <20 MMBtu

Sources included in this group

ID	Name
0112AH-4	HYDROGEN PROCESS HEATER
0117AH-2	STRIPPER PROCESS HEATER
0119AH-102	VAPORIZER PROCESS HEATER

I. RESTRICTIONS.

No additional requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

VI. WORK PRACTICE REQUIREMENTS.**# 001 [25 Pa. Code §127.511]****Monitoring and related recordkeeping and reporting requirements.**

The source shall be operated and maintained in accordance with the manufacturer's specifications and in accordance with good air pollution control practices.

[Compliance with this requirement assures compliance with Condition #10 of RACT I Permit Number PA 10-037.

Compliance with this requirement assures compliance with RACT II 25 Pa. Code Section 129.97(c)(3) for Source ID 0112A and 0117A.]

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

***** Permit Shield in Effect. *****

**SECTION E. Source Group Restrictions.**

Group Name: MAINT.& OPERATE

Group Description: Maintain and operate source

Sources included in this group

ID	Name
0110AH-101	METHANE REFORMER
0116AH-1	FEED PROCESS HEATER
033	BOILER 14
034	BOILER 7
035	BOILER 8
122	BARIUM SULFONATE PROCESS COMPONENTS
125	LO-CAT HYDROGEN RECOVERY UNIT VENT V-64

I. RESTRICTIONS.

No additional requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

VI. WORK PRACTICE REQUIREMENTS.**# 001 [25 Pa. Code §127.511]****Monitoring and related recordkeeping and reporting requirements.**

The source shall be operated and maintained in accordance with the manufacturer's specifications and in accordance with good air pollution control practices.

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

***** Permit Shield in Effect. *****

**SECTION E. Source Group Restrictions.**

Group Name: NAT. GAS ONLY

Group Description: Source to burn only natural gas

Sources included in this group

ID	Name
0112AH-4	HYDROGEN PROCESS HEATER
0116AH-1	FEED PROCESS HEATER
0117AH-2	STRIPPER PROCESS HEATER
0119AH-102	VAPORIZER PROCESS HEATER

I. RESTRICTIONS.**Fuel Restriction(s).**

001 [25 Pa. Code §127.511]

Monitoring and related recordkeeping and reporting requirements.

In order to assure compliance with the particulate matter limits of 25 Pa. Code 123.13 and the sulfur oxide emission limits of 25 Pa. Code 123.21, the permittee shall operate the source using only natural gas as a fuel.

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

***** Permit Shield in Effect. *****

**SECTION E. Source Group Restrictions.**

Group Name: SUBPART JJJJJJ REQUIREMENTS

Group Description:

Sources included in this group

ID	Name
032	BOILER 12
034	BOILER 7
035	BOILER 8

I. RESTRICTIONS.

No additional requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

VII. ADDITIONAL REQUIREMENTS.

001 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.11195]

SUBPART JJJJJJ - National Emission Standards for Hazardous Air Pollutants for Industrial, Commercial, and Institutional Boilers Area Sources

Are any boilers not subject to this subpart?

The types of boilers listed in paragraphs (a) through (k) of this section are not subject to this subpart and to any requirements in this subpart.

(a)-(d) Not applicable.

(e) A gas-fired boiler as defined in this subpart.

(f)-(k) Not applicable.

[76 FR 15591, Mar. 21, 2011, as amended at 78 FR 7506, Feb. 1, 2013]

§63.11237 What definitions apply to this subpart?

Gas-fired boiler includes any boiler that burns gaseous fuels not combined with any solid fuels and burns liquid fuel only during periods of gas curtailment, gas supply interruption, startups, or for periodic testing, maintenance, or operator training on liquid fuel. Periodic testing, maintenance, or operator training on liquid fuel shall not exceed a combined total of 48 hours

**SECTION E. Source Group Restrictions.**

during any calendar year.

***** Permit Shield in Effect. *****

**SECTION E. Source Group Restrictions.**

Group Name: SUBPART ZZZZ GENERAL REQUIREMENTS

Group Description:

Sources included in this group

ID	Name
132	TWO (2) DIESEL FIRE PUMPS
133	BOILER HOUSE AIR COMPRESSOR (60HP DIESEL DETROIT ENGINE)
134	LARGE AIR COMPRESSOR (152 HP CUMMINS DIESEL ENGINE)
300	EMERGENCY POWER GENERATORS (3)

I. RESTRICTIONS.**Operation Hours Restriction(s).****# 001 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.6640]****Subpart ZZZZ - National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines****How do I demonstrate continuous compliance with the emission limitations, operating limitations, and other requirements?**

(f) If you own or operate an emergency stationary RICE, you must operate the emergency stationary RICE according to the requirements in paragraphs (f)(1) through (4) of this section. In order for the engine to be considered an emergency stationary RICE under this subpart, any operation other than emergency operation, maintenance and testing, emergency demand response, and operation in non-emergency situations for 50 hours per year, as described in paragraphs (f)(1) through (4) of this section, is prohibited. If you do not operate the engine according to the requirements in paragraphs (f)(1) through (4) of this section, the engine will not be considered an emergency engine under this subpart and must meet all requirements for non-emergency engines.

(1) There is no time limit on the use of emergency stationary RICE in emergency situations.

(2) You may operate your emergency stationary RICE for any combination of the purposes specified in paragraphs (f)(2)(i) through (iii) of this section for a maximum of 100 hours per calendar year. Any operation for non-emergency situations as allowed by paragraphs (f)(3) and (4) of this section counts as part of the 100 hours per calendar year allowed by this paragraph (f)(2).

(i) Emergency stationary RICE may be operated for maintenance checks and readiness testing, provided that the tests are recommended by federal, state or local government, the manufacturer, the vendor, the regional transmission organization or equivalent balancing authority and transmission operator, or the insurance company associated with the engine. The owner or operator may petition the Administrator for approval of additional hours to be used for maintenance checks and readiness testing, but a petition is not required if the owner or operator maintains records indicating that federal, state, or local standards require maintenance and testing of emergency RICE beyond 100 hours per calendar year.

(ii) - (iii) [Do not apply]

(3) [Does not apply]

(4) Emergency stationary RICE located at area sources of HAP may be operated for up to 50 hours per calendar year in non-emergency situations. The 50 hours of operation in non-emergency situations are counted as part of the 100 hours per calendar year for maintenance and testing and emergency demand response provided in paragraph (f)(2) of this section. The 50 hours per year for non-emergency situations cannot be used for peak shaving or non-emergency demand response, or to generate income for a facility to an electric grid or otherwise supply power as part of a financial arrangement with another entity.

(i) - (ii) [Do not apply]

[69 FR page 33506, June 15, 2004, as amended at 75 FR page 9675, Mar. 3, 2010; 78 FR page 6702, January 30, 2013]

**SECTION E. Source Group Restrictions.****II. TESTING REQUIREMENTS.**

No additional testing requirements exist except as provided in other sections of this permit including Section B (Title V General Requirements).

III. MONITORING REQUIREMENTS.**# 002 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.6625]****Subpart ZZZZ - National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines****What are my monitoring, installation, operation, and maintenance requirements?**

(a) - (d) [Do not apply]

(e) If you own or operate any of the following stationary RICE, you must operate and maintain the stationary RICE and after-treatment control device (if any) according to the manufacturer's emission-related written instructions or develop your own maintenance plan which must provide to the extent practicable for the maintenance and operation of the engine in a manner consistent with good air pollution control practice for minimizing emissions:

(3) An existing emergency or black start stationary RICE located at an area source of HAP emissions.

(f) If you own or operate an existing emergency stationary RICE located at an area source of HAP emissions, you must install a non-resettable hour meter if one is not already installed.

(g) [Does not apply]

(h) If you operate a new, reconstructed, or existing stationary engine, you must minimize the engine's time spent at idle during startup and minimize the engine's startup time to a period needed for appropriate and safe loading of the engine, not to exceed 30 minutes.

(i) If you own or operate a stationary CI engine that is subject to the work, operation or management practices in items 1 or 2 of Table 2c to this subpart or in items 1 or 4 of Table 2d to this subpart, you have the option of utilizing an oil analysis program in order to extend the specified oil change requirement in Tables 2c and 2d to this subpart. The oil analysis must be performed at the same frequency specified for changing the oil in Table 2c or 2d to this subpart. The analysis program must at a minimum analyze the following three parameters: Total Base Number, viscosity, and percent water content. The condemning limits for these parameters are as follows: Total Base Number is less than 30 percent of the Total Base Number of the oil when new; viscosity of the oil has changed by more than 20 percent from the viscosity of the oil when new; or percent water content (by volume) is greater than 0.5. If all of these condemning limits are not exceeded, the engine owner or operator is not required to change the oil. If any of the limits are exceeded, the engine owner or operator must change the oil within 2 business days of receiving the results of the analysis; if the engine is not in operation when the results of the analysis are received, the engine owner or operator must change the oil within 2 business days or before commencing operation, whichever is later. The owner or operator must keep records of the parameters that are analyzed as part of the program, the results of the analysis, and the oil changes for the engine. The analysis program must be part of the maintenance plan for the engine.

(j) If you own or operate a stationary SI engine that is subject to the work, operation or management practices in items 6, 7, or 8 of Table 2c to this subpart or in items 5, 6, 7, 9, or 11 of Table 2d to this subpart, you have the option of utilizing an oil analysis program in order to extend the specified oil change requirement in Tables 2c and 2d to this subpart. The oil analysis must be performed at the same frequency specified for changing the oil in Table 2c or 2d to this subpart. The analysis program must at a minimum analyze the following three parameters: Total Acid Number, viscosity, and percent water content. The condemning limits for these parameters are as follows: Total Acid Number increases by more than 3.0 milligrams of potassium hydroxide (KOH) per gram from Total Acid Number of the oil when new; viscosity of the oil has changed by more than 20 percent from the viscosity of the oil when new; or percent water content (by volume) is greater than 0.5. If all of these condemning limits are not exceeded, the engine owner or operator is not required to change the oil. If any of the limits are exceeded, the engine owner or operator must change the oil within 2 business days of receiving the results of the analysis; if the engine is not in operation when the results of the analysis are received, the engine owner or operator must change the oil within 2 business days or before commencing operation, whichever is later. The owner or operator must keep records of the parameters that are analyzed as part of the program, the results of the analysis, and the oil changes for the engine. The analysis program must be part of the maintenance plan for the engine.

**SECTION E. Source Group Restrictions.**

[69 FR page 33506, June 15, 2004, as amended at 73 FR page 3606, Jan. 18, 2008; 75 FR page 9676, Mar. 3, 2010; 75 FR page 51589, Aug. 20, 2010; 78 FR Page 6703, Jan. 30, 2013]

IV. RECORDKEEPING REQUIREMENTS.**# 003 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.6655]****Subpart ZZZZ - National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines****What records must I keep?**

(a) If you must comply with the emission and operating limitations, you must keep the records described in paragraphs (a)(1) through (a)(5), (b)(1) through (b)(3) and (c) of this section.

(1) A copy of each notification and report that you submitted to comply with this subpart, including all documentation supporting any Initial Notification or Notification of Compliance Status that you submitted, according to the requirement in §63.10(b)(2)(xiv).

(2) Records of the occurrence and duration of each malfunction of operation (i.e., process equipment) or the air pollution control and monitoring equipment.

(3) - (4) [Do not apply]

(5) Records of actions taken during periods of malfunction to minimize emissions in accordance with subsection 63.6605(b), including corrective actions to restore malfunctioning process and air pollution control and monitoring equipment to its normal or usual manner of operation.

(b) - (c) [Do not apply]

(d) You must keep the records required in Table 6 of this subpart to show continuous compliance with each emission or operating limitation that applies to you.

[The requirements from Table 6 are listed in the "Work Practice Requirements" section under 40 CFR 63.6640.]

(e) You must keep records of the maintenance conducted on the stationary RICE in order to demonstrate that you operated and maintained the stationary RICE and after-treatment control device (if any) according to your own maintenance plan if you own or operate any of the following stationary RICE;

(1) [N/A]

(2) An existing stationary emergency RICE.

(3) An existing stationary RICE located at an area source of HAP emissions subject to management practices as shown in Table 2d to this subpart.

[The requirements from Table 2d are listed in the "Work Practice Requirements" section under 40 CFR 63.6603.]

(f) If you own or operate any of the stationary RICE in paragraphs (f)(1) through (2) of this section, you must keep records of the hours of operation of the engine that is recorded through the non-resettable hour meter. The owner or operator must document how many hours are spent for emergency operation, including what classified the operation as emergency and how many hours are spent for non-emergency operation.

(1) [Does not apply]

(2) An existing emergency stationary RICE located at an area source of HAP emissions that does not meet the standards applicable to non-emergency engines.

[69 FR page 33506, June 15, 2004, as amended at 75 FR page 9675, Mar. 3, 2010; 78 FR page 6702, January 30, 2013]

**SECTION E. Source Group Restrictions.****# 004 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.6660]****Subpart ZZZZ - National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines****In what form and how long must I keep my records?**

- (a) Your records must be in a form suitable and readily available for expeditious review according to §63.10(b)(1).
- (b) As specified in §63.10(b)(1), you must keep each record for 5 years following the date of each occurrence, measurement, maintenance, corrective action, report, or record.
- (c) You must keep each record readily accessible in hard copy or electronic form on-site for at least 2 years after the date of each occurrence, measurement, maintenance, corrective action, report, or record, according to §63.10(b)(1). You can keep the records off-site for the remaining 3 years.

V. REPORTING REQUIREMENTS.**# 005 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.6640]****Subpart ZZZZ - National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines****How do I demonstrate continuous compliance with the emission limitations, operating limitations, and other requirements?**

- (b) You must report each instance in which you did not meet each operating limitation in Table 2d to this subpart that apply to you. These instances are deviations from the emission and operating limitations in this subpart. These deviations must be reported according to the requirements in §63.6650.
- (e) You must also report each instance in which you did not meet the requirements in Table 8 of this subpart that apply to you.

VI. WORK PRACTICE REQUIREMENTS.**# 006 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.6605]****Subpart ZZZZ - National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines****What are my general requirements for complying with this subpart?**

- (a) You must be in compliance with the emission limitations, operating limitations, and other requirements in this subpart that apply to you at all times.
- (b) At all times you must operate and maintain any affected source, including associated air pollution control equipment and monitoring equipment, in a manner consistent with safety and good air pollution control practices for minimizing emissions. The general duty to minimize emissions does not require you to make any further efforts to reduce emissions if levels required by this standard have been achieved. Determination of whether such operation and maintenance procedures are being used will be based on information available to the Administrator which may include, but is not limited to, monitoring results, review of operation and maintenance procedures, review of operation and maintenance records, and inspection of the source.

[69 FR page 33506, June 15, 2004, as amended at 75 FR page 9675, Mar. 3, 2010; 78 FR page 6702, January 30, 2013]

007 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.6640]**Subpart ZZZZ - National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines****How do I demonstrate continuous compliance with the emission limitations, operating limitations, and other requirements?**

- (a) You must demonstrate continuous compliance with each emission limitation, operating limitation, and other requirements in Tables 1a and 1b, Tables 2a and 2b, Table 2c, and Table 2d to this subpart that apply to you according to methods specified in Table 6 to this subpart.

[The requirements from Table 2d are listed in the "Work Practice Requirements" section under 40 CFR 63.6603.]

[From Section 9 of Table 6]

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9. Existing emergency and black start stationary RICE located at an area source of HAP complying with work or Management practices must demonstrate continuous compliance by performing the following.

- i. Operating and maintaining the stationary RICE according to the manufacturer's emission-related operation and maintenance instructions; or
- ii. Develop and follow your own maintenance plan which must provide to the extent practicable for the maintenance and operation of the engine in a manner consistent with good air pollution control practice for minimizing emissions.

[69 FR page 33506, June 15, 2004, as amended at 75 FR page 9675, Mar. 3, 2010; 78 FR page 6702, January 30, 2013]

VII. ADDITIONAL REQUIREMENTS.**# 008 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.6580]****Subpart ZZZZ - National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines****What is the purpose of subpart ZZZZ?**

Subpart ZZZZ establishes national emission limitations and operating limitations for hazardous air pollutants (HAP) emitted from stationary reciprocating internal combustion engines (RICE) located at major and area sources of HAP emissions. This subpart also establishes requirements to demonstrate initial and continuous compliance with the emission limitations and operating limitations.

[73 FR page 3603, Jan. 18, 2008, eff. Mar. 18, 2008]

009 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.6585]**Subpart ZZZZ - National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines****Am I subject to this subpart?**

You are subject to this subpart if you own or operate a stationary RICE at a major or area source of HAP emissions, except if the stationary RICE is being tested at a stationary RICE test cell/stand.

(a) A stationary RICE is any internal combustion engine which uses reciprocating motion to convert heat energy into mechanical work and which is not mobile. Stationary RICE differ from mobile RICE in that a stationary RICE is not a non-road engine as defined at 40 CFR 1068.30, and is not used to propel a motor vehicle or a vehicle used solely for competition.

(b) A major source of HAP emissions is a plant site that emits or has the potential to emit any single HAP at a rate of 10 tons (9.07 megagrams) or more per year or any combination of HAP at a rate of 25 tons (22.68 megagrams) or more per year, except that for oil and gas production facilities, a major source of HAP emissions is determined for each surface site.

(c) An area source of HAP emissions is a source that is not a major source.

(d) If you are an owner or operator of an area source subject to this subpart, your status as an entity subject to a standard or other requirements under this subpart does not subject you to the obligation to obtain a permit under 40 CFR part 70 or 71, provided you are not required to obtain a permit under 40 CFR 70.3(a) or 40 CFR 71.3(a) for a reason other than your status as an area source under this subpart. Notwithstanding the previous sentence, you must continue to comply with the provisions of this subpart as applicable.

(e) If you are an owner or operator of a stationary RICE used for national security purposes, you may be eligible to request an exemption from the requirements of this subpart as described in 40 CFR part 1068, subpart C.

(f) The emergency stationary RICE listed in paragraphs (f)(1) through (3) of this section are not subject to this subpart. The stationary RICE must meet the definition of an emergency stationary RICE in §63.6675, which includes operating according to the provisions specified in §63.6640(f).

(1) Existing residential emergency stationary RICE located at an area source of HAP emissions that do not operate or are not contractually obligated to be available for more than 15 hours per calendar year for the purposes specified in §63.6640(f)(2)(ii) and (iii) and that do not operate for the purpose specified in §63.6640(f)(4)(ii).

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(2) Existing commercial emergency stationary RICE located at an area source of HAP emissions that do not operate or are not contractually obligated to be available for more than 15 hours per calendar year for the purposes specified in §63.6640(f)(2)(ii) and (iii) and that do not operate for the purpose specified in §63.6640(f)(4)(ii).

(3) Existing institutional emergency stationary RICE located at an area source of HAP emissions that do not operate or are not contractually obligated to be available for more than 15 hours per calendar year for the purposes specified in §63.6640(f)(2)(ii) and (iii) and that do not operate for the purpose specified in §63.6640(f)(4)(ii).

[69 FR 33506, June 15, 2004, as amended at 73 FR 3603, Jan. 18, 2008; 78 FR 6700, Jan. 30, 2013]

010 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.6590]

Subpart ZZZZ - National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines

What parts of my plant does this subpart cover?

This subpart applies to each affected source.

(a) Affected source. An affected source is any existing, new, or reconstructed stationary RICE located at a major or area source of HAP emissions, excluding stationary RICE being tested at a stationary RICE test cell/stand.

(1) Existing stationary RICE.

(i) - (ii) [Do not apply]

(iii) For stationary RICE located at an area source of HAP emissions, a stationary RICE is existing if you commenced construction or reconstruction of the stationary RICE before June 12, 2006.

(iv) A change in ownership of an existing stationary RICE does not make that stationary RICE a new or reconstructed stationary RICE.

(2) New stationary RICE.

(i) - (ii) [Do not apply]

(iii) A stationary RICE located at an area source of HAP emissions is new if you commenced construction of the stationary RICE on or after June 12, 2006.

(3) Reconstructed stationary RICE.

(i) - (ii) [Do not apply]

(iii) A stationary RICE located at an area source of HAP emissions is reconstructed if you meet the definition of reconstruction in §63.2 and reconstruction is commenced on or after June 12, 2006.

(b) [Does not apply]

(c) Stationary RICE subject to Regulations under 40 CFR Part 60. An affected source that meets any of the criteria in paragraphs (c)(1) through (7) of this section must meet the requirements of this part by meeting the requirements of 40 CFR part 60 subpart IIII, for compression ignition engines or 40 CFR part 60 subpart JJJJ, for spark ignition engines. No further requirements apply for such engines under this part.

(1) A new or reconstructed stationary RICE located at an area source;

(2) - (7) [Do not apply]

[69 FR 33506, June 15, 2004, as amended at 73 FR 3604, Jan. 18, 2008; 75 FR 9674, Mar. 3, 2010; 75 FR 37733, June 30, 2010; 75 FR 51588, Aug. 20, 2010; 78 FR 6700, Jan. 30, 2013]

**SECTION E. Source Group Restrictions.****# 011 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.6595]****Subpart ZZZZ - National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines****When do I have to comply with this subpart?**

(a) Affected sources.

(1) If you have an existing stationary RICE, excluding existing non-emergency CI stationary RICE, with a site rating of more than 500 brake HP located at a major source of HAP emissions, you must comply with the applicable emission limitations, operating limitations and other requirements no later than June 15, 2007. If you have an existing non-emergency CI stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions, an existing stationary CI RICE with a site rating of less than or equal to 500 brake HP located at a major source of HAP emissions, or an existing stationary CI RICE located at an area source of HAP emissions, you must comply with the applicable emission limitations, operating limitations, and other requirements no later than May 3, 2013. If you have an existing stationary SI RICE with a site rating of less than or equal to 500 brake HP located at a major source of HAP emissions, or an existing stationary SI RICE located at an area source of HAP emissions, you must comply with the applicable emission limitations, operating limitations, and other requirements no later than October 19, 2013.

(2) - (5) [Do not apply]

(6) If you start up your new or reconstructed stationary RICE located at an area source of HAP emissions before January 18, 2008, you must comply with the applicable emission limitations and operating limitations in this subpart no later than January 18, 2008.

(7) If you start up your new or reconstructed stationary RICE located at an area source of HAP emissions after January 18, 2008, you must comply with the applicable emission limitations and operating limitations in this subpart upon startup of your affected source.

(b) Area sources that become major sources. If you have an area source that increases its emissions or its potential to emit such that it becomes a major source of HAP, the compliance dates in paragraphs (b)(1) and (2) of this section apply to you.

(1) Any stationary RICE for which construction or reconstruction is commenced after the date when your area source becomes a major source of HAP must be in compliance with this subpart upon startup of your affected source.

(2) Any stationary RICE for which construction or reconstruction is commenced before your area source becomes a major source of HAP must be in compliance with the provisions of this subpart that are applicable to RICE located at major sources within 3 years after your area source becomes a major source of HAP.

(c) If you own or operate an affected source, you must meet the applicable notification requirements in §63.6645 and in 40 CFR part 63, subpart A.

[69 FR 33506, June 15, 2004, as amended at 73 FR 3604, Jan. 18, 2008; 75 FR 9675, Mar. 3, 2010; 75 FR 51589, Aug. 20, 2010; 78 FR 6701, Jan. 30, 2013]

012 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.6665]**Subpart ZZZZ - National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines****What parts of the General Provisions apply to me?**

Table 8 of Subpart ZZZZ shows which parts of the General Provisions in §§63.1 through 63.15 apply to you.

[Please refer to Subpart ZZZZ for Table 8.]

013 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.6670]**Subpart ZZZZ - National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines****Who implements and enforces this subpart?**

(a) This subpart is implemented and enforced by the U.S. EPA, or a delegated authority such as your State, local, or tribal agency. If the U.S. EPA Administrator has delegated authority to your State, local, or tribal agency, then that agency (as well

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as the U.S. EPA) has the authority to implement and enforce this subpart. You should contact your U.S. EPA Regional Office to find out whether this subpart is delegated to your State, local, or tribal agency.

(b) In delegating implementation and enforcement authority of this subpart to a State, local, or tribal agency under 40 CFR part 63, subpart E, the authorities contained in paragraph (c) of this section are retained by the Administrator of the U.S. EPA and are not transferred to the State, local, or tribal agency.

(c) The authorities that will not be delegated to State, local, or tribal agencies are:

- (1) Approval of alternatives to the non-opacity emission limitations and operating limitations in §63.6600 under §63.6(g).
- (2) Approval of major alternatives to test methods under §63.7(e)(2)(ii) and (f) and as defined in §63.90.
- (3) Approval of major alternatives to monitoring under §63.8(f) and as defined in §63.90.
- (4) Approval of major alternatives to recordkeeping and reporting under §63.10(f) and as defined in §63.90.
- (5) Approval of a performance test which was conducted prior to the effective date of the rule, as specified in §63.6610(b).

014 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.6675]

Subpart ZZZZ - National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines

What definitions apply to this subpart?

Terms used in this subpart are defined in the Clean Air Act (CAA); in 40 CFR 63.2, the General Provisions of this part; and in this section as follows:

Alaska Railbelt Grid means the service areas of the six regulated public utilities that extend from Fairbanks to Anchorage and the Kenai Peninsula. These utilities are Golden Valley Electric Association; Chugach Electric Association; Matanuska Electric Association; Homer Electric Association; Anchorage Municipal Light & Power; and the City of Seward Electric System.

Area source means any stationary source of HAP that is not a major source as defined in part 63.

Associated equipment as used in this subpart and as referred to in section 112(n)(4) of the CAA, means equipment associated with an oil or natural gas exploration or production well, and includes all equipment from the well bore to the point of custody transfer, except glycol dehydration units, storage vessels with potential for flash emissions, combustion turbines, and stationary RICE.

Backup power for renewable energy means an engine that provides backup power to a facility that generates electricity from renewable energy resources, as that term is defined in Alaska Statute 42.45.045(l)(5) (incorporated by reference, see §63.14).

Black start engine means an engine whose only purpose is to start up a combustion turbine.

CAA means the Clean Air Act (42 U.S.C. 7401 et seq., as amended by Public Law 101-549, 104 Stat. 2399).

Commercial emergency stationary RICE means an emergency stationary RICE used in commercial establishments such as office buildings, hotels, stores, telecommunications facilities, restaurants, financial institutions such as banks, doctor's offices, and sports and performing arts facilities.

Compression ignition means relating to a type of stationary internal combustion engine that is not a spark ignition engine.

Custody transfer means the transfer of hydrocarbon liquids or natural gas: After processing and/or treatment in the producing operations, or from storage vessels or automatic transfer facilities or other such equipment, including product loading racks, to pipelines or any other forms of transportation. For the purposes of this subpart, the point at which such liquids or natural gas enters a natural gas processing plant is a point of custody transfer.

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Deviation means any instance in which an affected source subject to this subpart, or an owner or operator of such a source:

- (1) Fails to meet any requirement or obligation established by this subpart, including but not limited to any emission limitation or operating limitation;
- (2) Fails to meet any term or condition that is adopted to implement an applicable requirement in this subpart and that is included in the operating permit for any affected source required to obtain such a permit; or
- (3) Fails to meet any emission limitation or operating limitation in this subpart during malfunction, regardless of whether or not such failure is permitted by this subpart.
- (4) Fails to satisfy the general duty to minimize emissions established by §63.6(e)(1)(i).

Diesel engine means any stationary RICE in which a high boiling point liquid fuel injected into the combustion chamber ignites when the air charge has been compressed to a temperature sufficiently high for auto-ignition. This process is also known as compression ignition.

Diesel fuel means any liquid obtained from the distillation of petroleum with a boiling point of approximately 150 to 360 degrees Celsius. One commonly used form is fuel oil number 2. Diesel fuel also includes any non-distillate fuel with comparable physical and chemical properties (e.g. biodiesel) that is suitable for use in compression ignition engines.

Digester gas means any gaseous by-product of wastewater treatment typically formed through the anaerobic decomposition of organic waste materials and composed principally of methane and CO₂.

Dual-fuel engine means any stationary RICE in which a liquid fuel (typically diesel fuel) is used for compression ignition and gaseous fuel (typically natural gas) is used as the primary fuel.

Emergency stationary RICE means any stationary reciprocating internal combustion engine that meets all of the criteria in paragraphs (1) through (3) of this definition. All emergency stationary RICE must comply with the requirements specified in §63.6640(f) in order to be considered emergency stationary RICE. If the engine does not comply with the requirements specified in §63.6640(f), then it is not considered to be an emergency stationary RICE under this subpart.

(1) The stationary RICE is operated to provide electrical power or mechanical work during an emergency situation. Examples include stationary RICE used to produce power for critical networks or equipment (including power supplied to portions of a facility) when electric power from the local utility (or the normal power source, if the facility runs on its own power production) is interrupted, or stationary RICE used to pump water in the case of fire or flood, etc.

(2) The stationary RICE is operated under limited circumstances for situations not included in paragraph (1) of this definition, as specified in §63.6640(f).

(3) The stationary RICE operates as part of a financial arrangement with another entity in situations not included in paragraph (1) of this definition only as allowed in §63.6640(f)(2)(ii) or (iii) and §63.6640(f)(4)(i) or (ii).

Engine startup means the time from initial start until applied load and engine and associated equipment reaches steady state or normal operation. For stationary engine with catalytic controls, engine startup means the time from initial start until applied load and engine and associated equipment, including the catalyst, reaches steady state or normal operation.

Four-stroke engine means any type of engine which completes the power cycle in two crankshaft revolutions, with intake and compression strokes in the first revolution and power and exhaust strokes in the second revolution.

Gaseous fuel means a material used for combustion which is in the gaseous state at standard atmospheric temperature and pressure conditions.

Gasoline means any fuel sold in any State for use in motor vehicles and motor vehicle engines, or nonroad or stationary engines, and commonly or commercially known or sold as gasoline.

Glycol dehydration unit means a device in which a liquid glycol (including, but not limited to, ethylene glycol, diethylene

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glycol, or triethylene glycol) absorbent directly contacts a natural gas stream and absorbs water in a contact tower or absorption column (absorber). The glycol contacts and absorbs water vapor and other gas stream constituents from the natural gas and becomes "rich" glycol. This glycol is then regenerated in the glycol dehydration unit reboiler. The "lean" glycol is then recycled.

Hazardous air pollutants (HAP) means any air pollutants listed in or pursuant to section 112(b) of the CAA.

Institutional emergency stationary RICE means an emergency stationary RICE used in institutional establishments such as medical centers, nursing homes, research centers, institutions of higher education, correctional facilities, elementary and secondary schools, libraries, religious establishments, police stations, and fire stations.

ISO standard day conditions means 288 degrees Kelvin (15 degrees Celsius), 60 percent relative humidity and 101.3 kilopascals pressure.

Landfill gas means a gaseous by-product of the land application of municipal refuse typically formed through the anaerobic decomposition of waste materials and composed principally of methane and CO₂.

Lean burn engine means any two-stroke or four-stroke spark ignited engine that does not meet the definition of a rich burn engine.

Limited use stationary RICE means any stationary RICE that operates less than 100 hours per year.

Liquefied petroleum gas means any liquefied hydrocarbon gas obtained as a by-product in petroleum refining of natural gas production.

Liquid fuel means any fuel in liquid form at standard temperature and pressure, including but not limited to diesel, residual/crude oil, kerosene/naphtha (jet fuel), and gasoline.

Major Source, as used in this subpart, shall have the same meaning as in §63.2, except that:

(1) Emissions from any oil or gas exploration or production well (with its associated equipment (as defined in this section)) and emissions from any pipeline compressor station or pump station shall not be aggregated with emissions from other similar units, to determine whether such emission points or stations are major sources, even when emission points are in a contiguous area or under common control;

(2) For oil and gas production facilities, emissions from processes, operations, or equipment that are not part of the same oil and gas production facility, as defined in §63.1271 of subpart HHH of this part, shall not be aggregated;

(3) For production field facilities, only HAP emissions from glycol dehydration units, storage vessel with the potential for flash emissions, combustion turbines and reciprocating internal combustion engines shall be aggregated for a major source determination; and

(4) Emissions from processes, operations, and equipment that are not part of the same natural gas transmission and storage facility, as defined in §63.1271 of subpart HHH of this part, shall not be aggregated.

Malfunction means any sudden, infrequent, and not reasonably preventable failure of air pollution control equipment, process equipment, or a process to operate in a normal or usual manner which causes, or has the potential to cause, the emission limitations in an applicable standard to be exceeded. Failures that are caused in part by poor maintenance or careless operation are not malfunctions.

Natural gas means a naturally occurring mixture of hydrocarbon and non-hydrocarbon gases found in geologic formations beneath the Earth's surface, of which the principal constituent is methane. Natural gas may be field or pipeline quality.

Non-selective catalytic reduction (NSCR) means an add-on catalytic nitrogen oxides (NO_x) control device for rich burn engines that, in a two-step reaction, promotes the conversion of excess oxygen, NO_x, CO, and volatile organic compounds (VOC) into CO₂, nitrogen, and water.

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Oil and gas production facility as used in this subpart means any grouping of equipment where hydrocarbon liquids are processed, upgraded (i.e., remove impurities or other constituents to meet contract specifications), or stored prior to the point of custody transfer; or where natural gas is processed, upgraded, or stored prior to entering the natural gas transmission and storage source category. For purposes of a major source determination, facility (including a building, structure, or installation) means oil and natural gas production and processing equipment that is located within the boundaries of an individual surface site as defined in this section. Equipment that is part of a facility will typically be located within close proximity to other equipment located at the same facility. Pieces of production equipment or groupings of equipment located on different oil and gas leases, mineral fee tracts, lease tracts, subsurface or surface unit areas, surface fee tracts, surface lease tracts, or separate surface sites, whether or not connected by a road, waterway, power line or pipeline, shall not be considered part of the same facility. Examples of facilities in the oil and natural gas production source category include, but are not limited to, well sites, satellite tank batteries, central tank batteries, a compressor station that transports natural gas to a natural gas processing plant, and natural gas processing plants.

Oxidation catalyst means an add-on catalytic control device that controls CO and VOC by oxidation.

Peaking unit or engine means any standby engine intended for use during periods of high demand that are not emergencies.

Percent load means the fractional power of an engine compared to its maximum manufacturer's design capacity at engine site conditions. Percent load may range between 0 percent to above 100 percent.

Potential to emit means the maximum capacity of a stationary source to emit a pollutant under its physical and operational design. Any physical or operational limitation on the capacity of the stationary source to emit a pollutant, including air pollution control equipment and restrictions on hours of operation or on the type or amount of material combusted, stored, or processed, shall be treated as part of its design if the limitation or the effect it would have on emissions is federally enforceable. For oil and natural gas production facilities subject to subpart HH of this part, the potential to emit provisions in §63.760(a) may be used. For natural gas transmission and storage facilities subject to subpart HHH of this part, the maximum annual facility gas throughput for storage facilities may be determined according to §63.1270(a)(1) and the maximum annual throughput for transmission facilities may be determined according to §63.1270(a)(2).

Production field facility means those oil and gas production facilities located prior to the point of custody transfer.

Production well means any hole drilled in the earth from which crude oil, condensate, or field natural gas is extracted.

Propane means a colorless gas derived from petroleum and natural gas, with the molecular structure C₃H₈.

Remote stationary RICE means stationary RICE meeting any of the following criteria:

(1) Stationary RICE located in an offshore area that is beyond the line of ordinary low water along that portion of the coast of the United States that is in direct contact with the open seas and beyond the line marking the seaward limit of inland waters.

(2) Stationary RICE located on a pipeline segment that meets both of the criteria in paragraphs (2)(i) and (ii) of this definition.

(i) A pipeline segment with 10 or fewer buildings intended for human occupancy and no buildings with four or more stories within 220 yards (200 meters) on either side of the centerline of any continuous 1-mile (1.6 kilometers) length of pipeline. Each separate dwelling unit in a multiple dwelling unit building is counted as a separate building intended for human occupancy.

(ii) The pipeline segment does not lie within 100 yards (91 meters) of either a building or a small, well-defined outside area (such as a playground, recreation area, outdoor theater, or other place of public assembly) that is occupied by 20 or more persons on at least 5 days a week for 10 weeks in any 12-month period. The days and weeks need not be consecutive. The building or area is considered occupied for a full day if it is occupied for any portion of the day.

(iii) For purposes of this paragraph (2), the term pipeline segment means all parts of those physical facilities through which gas moves in transportation, including but not limited to pipe, valves, and other appurtenance attached to pipe,

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compressor units, metering stations, regulator stations, delivery stations, holders, and fabricated assemblies. Stationary RICE located within 50 yards (46 meters) of the pipeline segment providing power for equipment on a pipeline segment are part of the pipeline segment. Transportation of gas means the gathering, transmission, or distribution of gas by pipeline, or the storage of gas. A building is intended for human occupancy if its primary use is for a purpose involving the presence of humans.

(3) Stationary RICE that are not located on gas pipelines and that have 5 or fewer buildings intended for human occupancy and no buildings with four or more stories within a 0.25 mile radius around the engine. A building is intended for human occupancy if its primary use is for a purpose involving the presence of humans.

Residential emergency stationary RICE means an emergency stationary RICE used in residential establishments such as homes or apartment buildings.

Responsible official means responsible official as defined in 40 CFR 70.2.

Rich burn engine means any four-stroke spark ignited engine where the manufacturer's recommended operating air/fuel ratio divided by the stoichiometric air/fuel ratio at full load conditions is less than or equal to 1.1. Engines originally manufactured as rich burn engines, but modified prior to December 19, 2002 with passive emission control technology for NOX (such as pre-combustion chambers) will be considered lean burn engines. Also, existing engines where there are no manufacturer's recommendations regarding air/fuel ratio will be considered a rich burn engine if the excess oxygen content of the exhaust at full load conditions is less than or equal to 2 percent.

Site-rated HP means the maximum manufacturer's design capacity at engine site conditions.

Spark ignition means relating to either: A gasoline-fueled engine; or any other type of engine with a spark plug (or other sparking device) and with operating characteristics significantly similar to the theoretical Otto combustion cycle. Spark ignition engines usually use a throttle to regulate intake air flow to control power during normal operation. Dual-fuel engines in which a liquid fuel (typically diesel fuel) is used for CI and gaseous fuel (typically natural gas) is used as the primary fuel at an annual average ratio of less than 2 parts diesel fuel to 100 parts total fuel on an energy equivalent basis are spark ignition engines.

Stationary reciprocating internal combustion engine (RICE) means any reciprocating internal combustion engine which uses reciprocating motion to convert heat energy into mechanical work and which is not mobile. Stationary RICE differ from mobile RICE in that a stationary RICE is not a non-road engine as defined at 40 CFR 1068.30, and is not used to propel a motor vehicle or a vehicle used solely for competition.

Stationary RICE test cell/stand means an engine test cell/stand, as defined in subpart P of this part, that tests stationary RICE.

Stoichiometric means the theoretical air-to-fuel ratio required for complete combustion.

Storage vessel with the potential for flash emissions means any storage vessel that contains a hydrocarbon liquid with a stock tank gas-to-oil ratio equal to or greater than 0.31 cubic meters per liter and an American Petroleum Institute gravity equal to or greater than 40 degrees and an actual annual average hydrocarbon liquid throughput equal to or greater than 79,500 liters per day. Flash emissions occur when dissolved hydrocarbons in the fluid evolve from solution when the fluid pressure is reduced.

Subpart means 40 CFR part 63, subpart ZZZZ.

Surface site means any combination of one or more graded pad sites, gravel pad sites, foundations, platforms, or the immediate physical location upon which equipment is physically affixed.

Two-stroke engine means a type of engine which completes the power cycle in single crankshaft revolution by combining the intake and compression operations into one stroke and the power and exhaust operations into a second stroke. This system requires auxiliary scavenging and inherently runs lean of stoichiometric.

[69 FR 33506, June 15, 2004, as amended at 71 FR 20467, Apr. 20, 2006; 73 FR 3607, Jan. 18, 2008; 75 FR 9679, Mar. 3,

**SECTION E. Source Group Restrictions.**

2010; 75 FR 51592, Aug. 20, 2010; 76 FR 12867, Mar. 9, 2011; 78 FR 6706, Jan. 30, 2013]

***** Permit Shield in Effect. *****

**SECTION F. Alternative Operation Requirements.**

No Alternative Operations exist for this Title V facility.

**SECTION G. Emission Restriction Summary.**

Source Id	Source Descriptor		
032	BOILER 12		
Emission Limit			
0.100	Lbs/MMBTU	natural gas	NOX
0.200	Lbs/MMBTU	oil	NOX
35.320	Tons/Yr	during any consecutive 12-month period	NOX
4.000	Lbs/MMBTU		SOX
033	BOILER 14		
Emission Limit			
0.100	Lbs/MMBTU		NOX
26.280	Tons/Yr	during any consecutive 12 month period	NOX
4.000	Lbs/MMBTU		SOX
034	BOILER 7		
Emission Limit			
0.100	Lbs/MMBTU	Natural Gas	NOX
0.120	Lbs/MMBTU	distillate oil	NOX
0.200	Lbs/MMBTU	residual oil	NOX
42.200	Tons/Yr	during any consecutive 12 month period	NOX
4.000	Lbs/MMBTU		SOX
035	BOILER 8		
Emission Limit			
4.000	Lbs/MMBTU		SOX
0.400	Lbs/MMBTU		TSP
0110A	H-101 METHANE REFORMER		
Emission Limit			
500.000	PPMV		SOX
0.040	gr/DRY FT3		TSP
0112A	H-4 HYDROGEN PROCESS HEATER		
Emission Limit			
500.000	PPMV		SOX
0.040	gr/DRY FT3		TSP
0116A	H-1 FEED PROCESS HEATER		
Emission Limit			
500.000	PPMV		SOX
0.040	gr/DRY FT3		TSP
0117A	H-2 STRIPPER PROCESS HEATER		
Emission Limit			
0.613	Lbs/Hr		CO
2.680	Tons/Yr	12 month rolling period	CO
2.450	Lbs/Hr		NOX

**SECTION G. Emission Restriction Summary.**

Source Id	Source Descriptor		
10.730	Tons/Yr	12 month rolling period	NOX
500.000	PPMV		SOX
0.040	gr/DRY FT3		TSP
0119A	H-102 VAPORIZER PROCESS HEATER		
Emission Limit		Pollutant	
500.000	PPMV		SOX
0.040	gr/DRY FT3		TSP
115	(7) ALCOHOL (METHANOL) STORAGE TANKS		
Emission Limit		Pollutant	
2.700	Tons/Yr	during any consecutive 12 month period	VOC
123	HYDROGENATION UNIT V-5 FLASH DRUM		
Emission Limit		Pollutant	
2.520	Lbs/Hr		CO
11.040	Tons/Yr		CO
3.000	Lbs/Hr		NOX
13.140	Tons/Yr		NOX
99.100	Lbs/Hr	IDs: 123 & 124 combined	SOX
108.510	Tons/Yr	IDs: 123 & 124 combined	SOX
500.000	PPMV		SOX
0.040	gr/DRY FT3		TSP
124	HYDRO. UNIT V-63 LOW PRESSURE ADSORBER		
Emission Limit		Pollutant	
2.520	Lbs/Yr		CO
11.040	Tons/Yr		CO
3.000	Lbs/Hr		NOX
13.140	Tons/Yr		NOX
99.100	Lbs/Hr	IDs: 123 & 124 Combined	SOX
108.510	Tons/Yr	IDs: 123 & 124 Combined	SOX
500.000	PPMV		SOX
0.040	gr/DRY FT3		TSP
125	LO-CAT HYDROGEN RECOVERY UNIT VENT V-64		
Emission Limit		Pollutant	
0.800	Lbs/Hr		Ammonia (Anhydrous)
3.520	Tons/Yr		Ammonia (Anhydrous)
0.040	gr/DRY FT3		TSP
9.290	Lbs/Hr		VOC
40.670	Tons/Yr		VOC

**SECTION G. Emission Restriction Summary.**

Source Id	Source Description	Emission Limit	Pollutant
132	TWO (2) DIESEL FIRE PUMPS	500.000 PPMV	SOX
		0.040 gr/DRY FT3	TSP
133	BOILER HOUSE AIR COMPRESSOR (60HP DIESEL DETROIT ENGINE)	500.000 PPMV	SOX
		0.040 gr/DRY FT3	TSP
134	LARGE AIR COMPRESSOR (152 HP CUMMINS DIESEL ENGINE)	500.000 PPMV	SOX
		0.040 gr/DRY FT3	TSP
300	EMERGENCY POWER GENERATORS (3)	500.000 PPMV	SOX
		0.040 gr/DRY FT3	TSP

Site Emission Restriction Summary

Emission Limit	Pollutant
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**SECTION H. Miscellaneous.**

Source ID: 115 consists of the following Storage Tanks:

TANK NUMBER - T702
 TANK NUMBER - T704
 TANK NUMBER - T707
 TANK NUMBER - T710
 TANK NUMBER - T714
 TANK NUMBER - T717
 TANK NUMBER - T720

 Source ID: 140 consists of the following Storage Tanks:

TANK NUMBER - T553
 TANK NUMBER - T817
 TANK NUMBER - T818
 TANK NUMBER - T819
 TANK NUMBER - T820

 Source ID: 150 consists of the following Storage Tanks:

TANK NUMBER - T425
 TANK NUMBER - T426
 TANK NUMBER - T427
 TANK NUMBER - T457
 TANK NUMBER - T458
 TANK NUMBER - T815
 TANK NUMBER - T816

 Source ID 132 Two (2) Diesel Fire Pumps consists of the following:

1-175 hp Morse/Cummins model NH-220-IF Fire Pump #1
 1-270 hp Morse/Cummins model 6CTA8.3-F2 Fire Pump #2

 Source ID 300 Emergency Power Generators (3) consists of the following:

1-69 hp Onan model GGFB-4483779, Ford Engine model CSG-649I-6005A [Hydro Maintenance #1 Area]
 1-69 hp Onan model GGFC-3373677B, Ford Engine model CSG-649I-6005A [Sonneborn Area]
 1-98 hp Cummins model GGHE-5553121, Ford Engine model WSG1068I6005A [Hydro Control #2 Area]

 Source ID 301 Maintenance Parts Washers consists of the following:

1- Parts Washer located in the Hydro Plant, 80 gallons- Crystal Clean 142 Mineral Spirits
 1- Parts Washer located in the Boiler House, 80 gallons- Crystal Clean 142 Mineral Spirits

INSIGNIFICANT ACTIVITIES

The following is a list of activities for which there are no applicable emission limitations, testing, monitoring, recordkeeping, or reporting requirements.

- Finished Product Loading Racks
- Propane Powered Fork Lifts
- Machinery and Maintenance Shop Equipment and Activities
- Wood Shop Dust Collection System
- Vehicle Maintenance Shop Equipment and Activities (Excluding Air Conditioning Repair)
- Welding Shop Equipment and Activities

**SECTION H. Miscellaneous.**

- Pipe Shop Equipment and Activities
- Diesel Storage Tank 502
- Hydrogenation Unit Cooling Tower CT-1,
- Wastewater Treatment System Cooling Tower,
- Barium Sulfonate Cooling Tower.
- Wastewater Treatment Aeration Basins.
- Gasoline Storage Tanks (2 @ 1906 gallons each) Tank #s 501 & 502
- Mini Hydrogeneration Pilot Plant (RFD approved 11/16/2005)

(The following processes account for less than one half ton of VOC emissions combined. The 223 tanks are listed on the attachment to this permit.)

- White Oil Processing (Raw and finished materials - processing and handling. 64 tanks, ancillary equipment, and piping) [100 lbs VOC/yr]
- Wax Processing (Raw and finished materials - processing and handling. 37 tanks, ancillary equipment, and piping) [50 lbs VOC/yr]
- Petrolatum Processing (Raw and finished materials - processing and handling. 42 tanks, ancillary equipment, and piping) [250 lbs VOC/yr]
- Sulfonate Processing (Raw and finished materials - processing and handling. 60 tanks, ancillary equipment, and piping) [100 lbs VOC/yr]
- Cable-Filler Processing (Raw and finished materials - processing and handling. 13 tanks, ancillary equipment, and piping) [50 lbs VOC/yr]
- Ink Oil Processing (Raw and finished materials - processing and handling. 7 tanks, ancillary equipment, and piping) [50 lbs VOC/yr]

NOTES:

The source capacities listed in Sections A and D of this permit are for informational purposes only and are not intended as permit terms or conditions.

The process flow diagrams represented in Sections A and D of this permit are for informational purposes only and are not intended as permit terms or conditions.

The information contained in Section G of this permit is for informational purposes only. The actual emission restrictions are contained in Sections C and D of this permit.

[This permit was administratively amended on March 14, 2002 to incorporate the requirements from Plan Approval Numbers 10-0037F and 10-0037G.]

[This permit was administratively amended to accommodate the change of ownership from Crompton Corporation to Sonneborn, Inc.. This amended permit becomes effective upon the official change of ownership.]

[This permit was administratively amended to incorporate the change of responsible official from John Holloway to Roman Myrna, VP Mfg. on January 26, 2017. Source 140 and Source 150 were removed from the site level based on vapor pressures of 0.000022 for the tanks except for the light end distillate which has a vapor pressure of less than 0.0501 psia. Each of the sources has VOC PTE less than 0.01 TPY.]

[This permit was administratively amended to designate an authorized representative for Roman Myrna, VP in his absence. Ken Mittereder, Engineering & Purchasing Manager is authorized to serve as Mr. Myrna's authorized representative and to sign on his behalf reports required under the federal Clean Air Act and the Pennsylvania Air Pollution Control Act, including, but not limited to, reports required under the subject permit per the definition of responsible official in 25 Pa Code Section 121.1.]

**SECTION H. Miscellaneous.**

[This permit was administratively amended on February 18, 2020, to change the responsible official to Ken Mittereder with Mr. Myrna's departure from Sonneborn.]

The following person has been identified as an additional Responsible Official for the Petrolia Plant: Kenneth Mittereder, Engineering Manager.

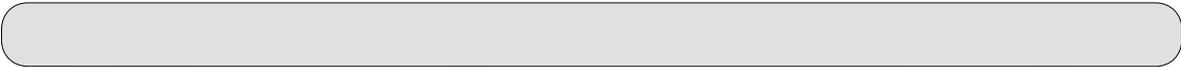
For the purpose of this permit, the following is identified in Plan Approval 10-0371:

RACT II Exempt NO_x emitting sources, PTE less than 1 tpy of NO_x

- Source 110B-101 Waste Heat Boiler (new 2,000 hour restriction)
- Source 119A, H-102 Vaporizer Heater
- Source 300, Emergency Generators

RACT II Exempt VOC emitting sources, PTE less than 1 tpy of VOC

- Source 035, Boiler 8 (new fuel oil restriction)
- Source 110 B-101 Waste Heat Boiler (new 2,000 hour restriction)
- Source 112A, H-4 Hydrogen Heater
- Source 116A, H-1 Feed Heater
- Source 117A, H-2 Stripper Heater
- Source 119A, H-102 Vaporizer Heater
- Source 132, Fire Pumps
- Source 140, Low VOC Tanks Pre-1984
- Source 150, Low VOC Tanks Post-1984
- Source 300 Emergency Generators
- Source 301 Maintenance Part Washers
- Emergency Diesel fired Air Compressor



***** End of Report *****
