

**ALLEGHENY COUNTY HEALTH DEPARTMENT
AIR QUALITY PROGRAM**

June 17, 2004

SUBJECT: Review of Application
Title V Operating Permit
Bellefield Boiler Plant
Boundary Street
Pittsburgh, PA 15213

RE: Operating Permit File No. 0047
Commercial steam generation plant

TO: Sandra L. Etzel
Chief Engineer

FROM: Erin J. O'Brian, P.E.
Permit Coordinator

FACILITY DESCRIPTION:

The Bellefield Boiler Plant, is a commercial steam generation facility located on Boundary Street in the Oakland section of Pittsburgh, PA, which supplies steam for heating and refrigeration to institutional sites in that area. The plant is composed of six boilers exhausting to one of two stacks, which fire no.2 fuel oil, coal, natural gas or a combination of coal/natural gas. The facility is a major source of nitrogen oxides (NO_x) and carbon monoxide emissions (CO), a minor source of particulate matter (PM), particulate matter < 10 microns in diameter. (PM-10), sulfur dioxide (SO₂), volatile organic compounds (VOCs) and hazardous air pollutants (HAPs) as defined in section 2101.20 of Article XXI.

The facility consists of the following emission units:

1. Boilers no.1 and no.5 at 124 & 134 mmbtus/hr respectively - natural gas/coal
2. Boiler no.3 at 115 - no. 2 fuel oil, natural gas/coal
3. Boilers no. 6 & 7 at 179 & 188 mmbtus/hr - natural gas
4. Boiler no. 8 at 166 mmbtus/hr- natural gas, rental unit
5. One 5.4 mmbtus/hr, 500 kw emergency generator – no. 2 fuel oil
6. No.2 fuel oil underground storage tanks no 1 through 4 – 30,000 gallons each

Coal fired boilers no.2 & no.4 were shut down in December 2003 and November 2002 respectively.

POTENTIAL EMISSION SUMMARY:

Boiler No.1/StackNo.1:

| Pollutant | Natural Gas | | Coal | | Maximum tons/yr* |
|-----------|-------------|--------|-----------|--------|------------------|
| | lbs/mmbtu | lbs/hr | lbs/mmbtu | lbs/hr | |
| PM | 0.008 | 0.59 | 0.2354 | 29.19 | 127.85 |
| PM10 | NA | 0.59 | NA | 10.8 | 47.31 |
| NOx | NA | 68.08 | 0.92 | 114.08 | 376.00 |
| CO | NA | 6.09 | NA | 28.20 | 123.50 |
| SO2 | NA | 0.04 | 0.8657 | 107.34 | 470.18 |
| VOC | NA | 0.40 | NA | 0.49 | 2.16 |

Boilers No.3, No.5, No.6 & No.7/Stack No.2:

| Pollutant | Natural Gas | | Oil | | Coal | | Maximum tons/yr* |
|-----------|-------------|--------|-----------|--------|-----------|--------|------------------|
| | lbs/mmbtu | lbs/hr | lbs/mmbtu | lbs/hr | lbs/mmbtu | lbs/hr | |
| PM | 0.008 | 4.55 | 0.015 | 7.29 | 0.1593 | 39.66 | 173.71 |
| PM10 | NA | 4.55 | NA | 7.29 | NA | 21.81 | 94.54 |
| NOx | NA | 212.02 | NA | 162.69 | NA | 151.51 | 662.23 |
| CO | NA | 38.20 | NA | 17.35 | NA | 56.64 | 248.08 |
| SO2 | NA | 0.32 | NA | 272.49 | NA | 215.37 | 943.32 |
| VOC | NA | 3.06 | NA | 1.18 | NA | 0.47 | 11.04 |

Boiler No.8/Stack No.2:

| Pollutant | Natural Gas | | Maximum tons/yr* |
|-----------|------------------------------|--------|------------------|
| | lbs/mmbtu @3% O ₂ | lbs/hr | |
| PM | 0.0018 | 0.29 | 1.30 |
| PM10 | NA | 0.29 | 1.30 |
| NOx | 0.055 | 8.80 | 38.50 |
| CO | 0.082 | 13.10 | 45.00 |
| SO2 | 0.0006 | 0.10 | 0.42 |
| VOC | 0.0054 | 0.86 | 3.80 |

Facility Potential Emissions

| Pollutant | Stack No.1 tons/yr* | Stack No.2 tons/yr* | Boiler No.8 Stack No.2 tons/yr* | Total tons/yr* |
|-----------------|---------------------|---------------------|---------------------------------|----------------|
| PM | 127.85 | 173.71 | 1.30 | 302.86 |
| PM10 | 47.31 | 94.54 | 1.30 | 143.15 |
| NOx | 376.00 | 662.23 | 38.50 | 1076.73 |
| CO | 123.50 | 248.08 | 45.00 | 416.58 |
| SO ₂ | 470.18 | 943.32 | 0.42 | 1413.92 |
| VOC | 2.16 | 11.04 | 3.80 | 17.00 |

* A year is defined as any consecutive 12-month period.

Emission Unit Data:

See Appendix A

Potential and Allowable Emissions:

See Appendix B

Fugitive emission sources:

Paved areas: Total paved areas are <2,000 ft² including parking spaces.

Unpaved roads: None

Parking areas: Included in paved areas above

Other sources: None

EMISSION SOURCES OF MINOR SIGNIFICANCE:

1. Paved areas are a source of minor significance with negligible emissions of PM and PM-10 as per US EPA, AP-42, Section 13.2.1, "Paved Roads", 10-97.
2. The four No. 2 fuel oil under ground storage tanks have negligible emissions of VOCs and HAPs as per US EPA, AP-42, Section 7.1, "Organic Liquid Storage Tanks", 9-97.

EMISSION CONTROL:

Boilers no.3 and no.5 are equipped with cyclones for control of particulate matter. Boiler no.6 is equipped with flue gas recirculation for control of NO_x emissions. Boilers no.7 and no.8 are equipped with low NO_x burners and flue gas recirculation for control of NO_x emissions. Boilers no.1 through no.5 have coal sulfur content restrictions for control of SO₂.

TESTING REQUIREMENTS:

Plan Approval Order and Agreement Upon Consent Number 248, dated November 19, 1996:

In order to comply with §2105.06.b.4.B of Article XXI, Major Sources of NO_x and VOCs Reasonably Available Control Technology, the facility will test boilers no.1 through no.6 for compliance with NO_x emissions every two years (24 consecutive months) according to approved U.S. EPA test methods and Section 2108.02 of Article XXI.

Article XXI §2104.02 & RACT:

The permittee shall perform NO_x, PM, PM10, CO and SO₂ emission testing once every two consecutive years on each boiler for all fuels used and boiler efficiency determinations on each unit once during the term of each operating permit.

APPLICABLE REQUIREMENTS:

Article XXI, Requirements for Issuance:

The requirements of Article XXI, Parts B and C for the issuance of major source operating permits have been met for this facility. Article XXI, Part D, Part E & Part H will have the necessary sections addressed individually.

40 CFR PART 64, “Compliance Assurance Monitoring”:

The requirements of 40 CFR Part 64, “Compliance Assurance Monitoring,” were found be applicable to boilers no.3 & no.5 due to cyclones for particulate control and to boilers no.7 and no.8 due to the presence of flue gas recirculation systems for NO_x control. Part 64 requirements will be incorporated into the Operating Permit upon the renewal of the permit.

NEW SOURCE PERFORMANCE STANDARDS:

40 CFR PART 60, subpart Db, Standards of Performance for Industrial Commercial-Institutional Steam Generating Units:

Boilers no.7 and no. 8 were installed in 1994 and 2003 therefore subpart Db does apply. Boiler no.7 fires natural gas and may burn fuel oil in natural gas curtailment situations and is subject to a use of fuel oil with a maximum sulfur content of 0.05% by weight, a NO_x emission limitation of 0.2 lbs/mmbtu, monitoring of NO_x emissions by CEM, monitoring of SO₂ emissions by fuel sulfur content, opacity limits and opacity monitoring requirements along with specified record keeping and recording. Boiler no. 8 may fire natural gas only and is subject to the NO_x limitations specified above for boiler no. 7. See Operating Permit 0047 for specific conditions.

40 CFR PART 63 Subpart DDDDD--National Emission Standards for Hazardous Air Pollutants for Industrial, Commercial, and Institutional Boilers and Process Heaters:

As per §63.7490 of subpart DDDDD existing boilers no.1, no.3, no.5, no.6, no.7 and no.8 are a major source of HAPs and therefore subject to the above referenced. The facility must comply with subpart DDDDD within three years after promulgation of the final rule in the Federal Register. As commercial boilers under subpart DDDDD the units must comply with the emission standards in lbs/mmbtu for PM or total metals, HCl and Hg as specified in Table 1 of the subpart as well as operating limits as set forth in Tables 2, 3 & 4. In addition, the units are subject to monitoring, testing, record keeping and reporting requirements as stated in the final rule.

STREAMLINING:

Boilers no. 1 through no. 6, SO₂ allowable emissions:

Boilers no., no.3, no.5 & no.6:

The sulfur dioxide emissions standard of Article XXI §2104.03.a.2.B provides for the following allowable sulfur dioxide emissions for boilers no.1, no.3, no.5 & no.6 in columns 1 and 2. Maximum theoretical potential emissions of sulfur dioxide in lbs/mmbtutu for natural gas and no. 2 fuel oil (based on AP-42 emission factors) for boilers no. 1 through 6 are provided in columns 3 & 4:

| Unit | Allowable | | Potential | |
|-------------|-----------|--------|-----------|--------|
| | NG | Oil | NG | Oil |
| Boiler no.1 | 0.0006 | NA | 0.0006 | NA |
| Boiler no.3 | 0.0006 | 0.8707 | 0.0006 | 0.5607 |
| Boiler no.5 | 0.0006 | NA | 0.0006 | NA |
| Boiler no.6 | 0.0006 | 0.8223 | 0.0006 | 0.5607 |

Emissions above the maximum potential to emit are not possible if the boilers are operated and maintained properly according to proper combustion practices and using the fuel type specified. §2101.02.c.4 of Article XXI requires the application of RACT on all existing sources. The above allowable emission limits from §2104.03.a.2 represent generic, minimum standards for allowable emissions. Case-by-case RACT for sulfur dioxide emissions from boilers no.1 through no.6 has been determined to be maximum potential emissions under proper operation and maintenance of the boilers, along with record keeping and reporting requirements for fuel type, usage, sulfur content of fuel, etc.

NO_x REASONABLY AVAILABLE CONTROL TECHNOLOGY (RACT):

Section 2105.06 of Article XXI requires that RACT be applied to all major sources of NO_x. A NO_x RACT analysis found that no combustion or stack gas NO_x control equipment was technically or economically feasible for use on boilers no. 1 through no.7. Plan Approval Order and Agreement Upon Consent Number 248, dated December 19, 1996, submitted to the US EPA as a site specific SIP revision to Allegheny County's portion of the PA SIP, has established the following conditions for NO_x RACT:

Maximum Allowable NO_x emissions:

| Unit | lbs/mmbtu | tons/yr |
|-------------|-----------|---------|
| Boiler no.1 | 0.92 | 376 |
| Boiler no.3 | 0.63 | 242 |
| Boiler no.5 | 0.59 | 261 |
| Boiler no.6 | 0.28 | 191 |
| Boiler no.7 | 0.20 | 65 |

NO_x emission testing on boilers no.1 through no.6 every five years is required along with a NO_x CEM on boiler no.7 in accordance with 40 CFR 60, subpart Db. In addition, natural gas input to the burner in boiler no.3 is limited to a maximum of 64 mmbtu/hr or 560,640 mmbtus/yr along with record keeping and recording requirements for each boiler.

Boiler no.8 was constructed after the Plan Approval Order took effect therefore there are no conditions from the order applicable to that unit.

Streamlining:

Boiler no.1: The natural gas burner in this unit has a maximum heat input of 74 mmbtu/hr which results in maximum potential NO_x emissions from the boiler fired solely on natural gas of 298.19 tons NO_x/yr. This PTE for natural gas combustion only has been specified in the operating permit.

Boiler no.3: The natural gas burners in this unit have a maximum heat input of 128 mmbtu/hr and an annual heat input limitation of 560,640 mmbtu/yr which results in maximum potential NO_x emissions from the boiler fired solely on natural gas of 176.60 tons NO_x/yr. This PTE for natural gas combustion only has been specified in the operating permit.

Boiler no.5: The natural gas burner in this unit has a maximum heat input of 74 mmbtu/hr which results in maximum potential NO_x emissions from the boiler fired solely on natural gas of 191.23 tons NO_x/yr. This PTE for natural gas combustion only has been specified in the operating permit.

No other boilers required streamlining of NO_x RACT conditions.

Streamlining Installation Permit 91-I-0056-C, Boiler No.7:

Installation Permit #91-I-0056-C specifies NO_x emission limits for Boiler no.7 at, 38 lbs/hr and 38 tons/yr for natural gas and oil combustion. These permit limits are more restrictive than NO_x RACT and being the controlling regulation for NO_x has been used as the controlling set of limitations for NO_x in the Operating Permit. The RACT 0.20 lbs/mmbtu emission limitation remains in the Operating Permit and is equivalent to the IP limit of 38 lbs/hr.

The above referenced installation permit was issued on December 3, 1991 and contains emission limitations for boiler no.7 firing natural gas only. Fuel oil was a permitted fuel for emergency only in the permit with no oil only emission limitations or restrictions on maximum annual oil usage. Fuel oil emission limitations based on AP-42, 1.3, 9/98 as well as a maximum of 500 hours/yr of fuel oil combustion at maximum capacity were added to the Title V Operating Permit.

REGULATED POLLUTANTS WITH NO ESTABLISHED REGULATORY EMISSION LIMITATION:

Section 2103.12.a.2.B of Article XXI requires that RACT be applied to pollutants regulated by Article XXI without established regulatory emission limitations. RACT for carbon monoxide and volatile organic compound emissions from boilers no. 1 through no. 6 have been determined to be proper operation and maintenance of the boilers according to accepted combustion practices, therefore, the emission limitations for these pollutants will be the maximum potential emissions under proper operation of the boilers as shown in the above emission summary.

METHOD OF COMPLIANCE DETERMINATION:

Compliance with the boiler emission limitations may be demonstrated by compliance with the maximum fuel usage limitations, fuel certifications, coal sulfur content monitoring and conditions continuous monitoring where applicable and recording of flue gas oxygen content and record keeping and recording requirements that include inspection, maintenance and repair data and monthly usage of natural gas and fuel oil. In addition, NO_x compliance may be demonstrated by the specified periodic NO_x emission tests. See the Operating Permit No. 0044 for the specific compliance methods, record keeping and reporting requirements for the facility.

RECOMMENDATIONS:

The facility is in compliance with all applicable regulations of Article XXI and it is recommended that the Operating Permit No. 0044 be issued.

APPENDIX A
Emission Unit Data

Emission Unit Data

Unit: **Boiler no.1**
Make: Babcock & Wilcox
Model: 2 drum
Type: Chain-grate (overfeed) stoker with sidewall gas burner
Input rating: 124 MMBtu/hr total for unit
Gas burner: 74 MMBtu/hr maximum heat input
Date installed: 1956
Primary fuel: Coal or natural gas/coal
Exhaust Stack no.148,450 acfm at 557⁰F
Emission controls: None

Unit: **Boiler no.3**
Make: Erie City
Model: VC
Type: Chain grate stoker
Fuels:
 Coal: 115 MMBtu/hr
 Gas: 128 MMBtu/hr maximum heat input
 Oil: 119 MMBtu/hr maximum heat input
Date installed: 1977
Primary fuel: Coal
Secondary fuel: Natural gas/no.2 fuel oil
Tertiary fuel: No.2 fuel oil
Exhaust Stack no.2, boilers no.3 through 7 combined = 385,000 acfm at 500⁰F
Emission controls: Cyclone, Erie City 9VM10T-96-8
Outlet grain loading: 0.038 gr/dscf – manufacturer’s specifications

Unit: **Boiler no.5**
Make: Erie City
Model: VC
Type: Chain grate stoker with gas burner
Fuels:
 Coal: 134 MMBtu/hr
 Gas: 74 MMBtu/hr maximum heat input
Date installed: 1965
Primary fuel: Coal/ Natural gas
Exhaust Stack no.2, boilers no.3 through 7 combined = 385,000 acfm at 500⁰F
Emission controls: Cyclone fly ash arrestor, MTSA-90-9 CYT
Outlet grain loading: 0.044 gr/dscf – manufacturer’s specifications

Unit: **Boiler no.6**
Make: Erie City
Model: Keystone M21
Type: Natural gas with FGR
Input rating: 179 MMBtu/hr
Date installed: 1973
Primary fuel: Natural gas/ No.2 fuel oil
Exhaust: Stack no.2, boilers no.3 through 7 combined = 385,000 acfm at 500⁰F
Emission controls: None

Unit: **Boiler no.7**
Make: IBW
Model: WM 1500
Type: Natural gas with FGR
Input rating: 188 MMBtu/hr
Date installed: 1994
Primary fuel: Natural gas
Secondary fuel: No.2 fuel oil emergency only
Exhaust: Stack no.2, boilers no.3 through 7 combined = 385,000 acfm at 500⁰F
Emission controls: Low NO_x burner for natural gas

Unit: **Boiler no.8 – Rental unit subject to replacement**
Make: Rental Unit - Not yet determined
Model: Rental Unit - Not yet determined
Type: Natural gas with optional FGR
Input rating: 160 MMBtu/hr maximum
Date installed: 2004
Primary fuel: Natural gas
Exhaust: Stack no.2, boilers no.3 through 8 combined = 385,000 acfm at 500⁰F
Emission controls: Low NO_x burner for natural gas

Unit: **Emergency generator**
Make: Caterpillar
Model: 3412
Type: IC engine
Input rating: 5.4 MMBtu/hr, 500 kw
Primary fuel: Diesel
Exhaust: Stack no.3
Emission controls: None

Unit: **Tanks No.1 through 4**
Type: Underground horizontal each
Capacity: 30,000 gallons each
Material stored: No.2 fuel oil each
Emission controls: None

Unit: **Paved areas**
Amount: <2,000 ft²
Emission controls: None

APPENDIX B
Allowable & Potential Emissions

Emission Calculation Data:

Average coal heating capacity = 26.4 mmbtu/ton

Average coal sulfur content = 1.0% by mass

Average natural gas heating capacity = 1020 btu/ft³

All natural gas is pipeline quality with respect to impurities and sulfur content

Average no.2 fuel oil heating capacity = 140,000 btu/gallon

Maximum no.2 fuel oil sulfur content = 0.5% by mass

Boiler No.1:

| Natural Gas ¹ | | | | Natural Gas/Coal ¹ | | | | Coal ¹ | | | | Maximum Potential | | | |
|--------------------------|-----------|--------|---------|--|--|--------|---------|---------------------------|-----------|--------|---------|-----------------------------|-----------|--------|---------|
| Pollutant | lbs/mmbtu | lbs/hr | tons/yr | Basis | lbs/mmbtu | lbs/hr | tons/yr | Basis | lbs/mmbtu | lbs/hr | tons/yr | Basis | lbs/mmbtu | lbs/hr | tons/yr |
| PM | 0.008 | 0.59 | 2.58 | Article XXI, §2104.02.a.1.A ² | < mmbtu x allowable _{coal} + mmbtu _{NG} x 0.008 lbs/mmbtu | | | Article XXI, §2104.02.a.3 | 0.2354 | 29.19 | 127.85 | Article XXI, §2104.02.a.2.B | 0.2354 | 29.19 | 127.85 |
| PM10 | NA | 0.59 | 2.58 | PTE ^{2,6} | < mmbtu x allowable _{coal} x 0.37 + mmbtu _{NG} x 0.008 lbs/mmbtu | | | PTE ⁵ | NA | 10.8 | 47.31 | PTE ⁵ | NA | 10.8 | 47.31 |
| NOx | 0.92 | 68.08 | 298.19 | PTE ^{2,3} | 0.92 | 114.08 | 376.00 | RACT ³ | 0.92 | 114.08 | 376.00 | RACT ³ | 0.92 | 114.08 | 376.00 |
| CO | NA | 6.09 | 26.69 | PTE ⁴ | NA | 28.20 | 123.50 | PTE ^{4,6} | NA | 28.20 | 123.50 | PTE ⁴ | NA | 28.20 | 123.50 |
| SO2 | 0.0006 | 0.04 | 0.19 | PTE ⁴ | 0.8657 | 107.34 | 470.18 | Article XXI, §2104.03.a | 0.8657 | 107.34 | 470.18 | Article XXI, §2104.03.a | 0.8657 | 107.34 | 470.18 |
| VOC | NA | 0.40 | 1.75 | PTE ⁴ | NA | 0.49 | 2.16 | PTE ^{4,6} | NA | 0.24 | 1.05 | PTE ⁴ | NA | 0.49 | 2.16 |

Notes:

¹Maximum natural gas capacity = 74 mmbtu/hr, coal and coal/natural gas = 124 mmbtu/hr.

²PTE or allowable calculated using natural gas capacity 74 mmbtu/hr.

³Hourly and annual PTE based on allowable of 0.92 lbs/mmbtu – streamlined RACT annual limit for NG.

⁴Allowable is NG PTE using 74 mmbtu/hr and EFs from AP-42, 1.4, 7/98, Coal PTEs using AP-42, 1.1, 9/98. – stream lined Article XXI, §2104.03.a, allowable NG SOx lbs/mmbtu limitation.

⁵PM-10 emissions for coal are taken as 37% of PM as per AP-42, 1.1, 9/98 for overfeed stokers. All PM emissions from natural gas are PM-10.

⁶PTE based on a maximum usage of the worst-case fuel for the subject pollutant. VOCs using NG at 74 mmbtu/hr and coal at 50 mmbtu/hr and CO using 100% coal.

Fuel Capacity and VOC & CO PTEs:

Maximum potential coal usage = 124 mmbtu/hr / 26.4 mmbtu/ton = 4.70 tons/hr = 41,170 tons/yr

VOC PTE coal only = 0.05 lbs/ton x 4.7 tons/hr = 0.24 lbs/hr = 1.05 tons/yr

CO PTE coal only = 6.0 lbs/ton x 4.7 tons/hr = 28.2 lbs/hr = 123.5 tons/yr

VOC PTE NG/coal = 0.05 lbs/ton x (50 mmbtu/hr / 26.4 mmbtu/ton) + 0.399 lbs/hr = 0.494 lbs/hr = 2.16 tons/yr

Boiler No.3:

| Natural Gas ¹ | | | | | Oil ¹ | | | | Coal ¹ | | | |
|--------------------------|-----------|--------|----------------------|--|------------------|--------|---------|-----------------------------|-------------------|--------|---------|-----------------------------|
| Pollutant | lbs/mmbtu | lbs/hr | tons/yr ⁷ | Basis | lbs/mmbtu | lbs/hr | tons/yr | Basis | lbs/mmbtu | lbs/hr | tons/yr | Basis |
| PM | 0.008 | 1.02 | 2.09 | Article XXI, §2104.02.a.1.A ² | 0.015 | 1.78 | 7.82 | Article XXI, §2104.02.a.1.B | 0.2455 | 28.23 | 123.65 | Article XXI, §2104.02.a.2.B |
| PM10 | NA | 1.02 | 2.09 | PTE ^{2,5} | NA | 1.78 | 7.82 | PTE ⁵ | NA | 15.53 | 68.02 | PTE ⁵ |
| NOx | 0.63 | 80.64 | 176.60 | RACT ^{2,3} | 0.63 | 74.97 | 242.00 | RACT ^{2,3} | 0.63 | 72.45 | 242.00 | RACT ^{2,3} |
| CO | NA | 10.54 | 46.17 | PTE ⁴ | NA | 4.25 | 18.62 | PTE ⁴ | NA | 26.16 | 114.58 | PTE ⁴ |
| SO2 | 0.0006 | 0.08 | 0.17 | PTE ⁴ | 0.5607 | 66.72 | 292.26 | PTE ⁵ | 0.8749 | 100.61 | 440.67 | Article XXI, §2104.03.a.2.B |
| VOC | NA | 0.69 | 1.51 | PTE ⁴ | NA | 0.29 | 1.27 | PTE ⁴ | NA | 0.22 | 0.96 | PTE ⁴ |

Notes:

¹Maximum natural gas capacity = 128 mmbtu/hr, maximum fuel oil capacity = 119 mmbtu/hr, maximum coal capacity = 115 mmbtu/hr.

²PTE or allowable calculated using the maximum potential heat inputs for natural gas = 128mmbtu/hr, oil = 119 mmbtu/hr and coal = 115 mmbtu/hr

³Hourly and annual PTE based on allowable of 0.63 lbs/mmbtu.

⁴ Allowable is PTE using maximum burner input for fuel type and EFs, NG from AP-42, 1.4, 7/98, oil from AP-42, 1.3, 9/98 and coal from AP-42, 1.1, 9/98 – stream-lined Article XXI, §2104.03.a, allowable SOx lbs/mmbtu limitations for NG and oil.

⁵PM-10 emissions for coal controlled by multiple cyclones are taken as 55% of PM as per AP-42, 1.1, 9/98 for overfeed stokers. All PM emissions from natural gas and no.2 fuel oil are considered PM-10.

⁶PTE based on a maximum usage of the worst-case fuel for the subject pollutant. NG/coal: VOCs using NG at 128 mmbtu/hr and coal at 0 mmbtu/hr and CO using 100% coal at 115 mmbtu/hr, NG/oil: VOCs and CO using NG at 128 mmbtu/hr and oil at 0 mmbtu/hr. Annual PTE for NG/oil is from 100% oil due to the NG burner annual usage restriction

⁷Average annual NG burner limitation of 64 mmbtu/hr or 560,640 mmbtu/Yr

| Pollutant | Natural Gas/Oil | | | | Natural Gas/Coal | | | | Maximum Potential/Allowable | | |
|-----------|--|--------|---------|---------------------------|--|--------|---------|-----------------------------|-----------------------------|--------|---------|
| | lbs/mmbtu | lbs/hr | tons/yr | Basis | lbs/mmbtu | lbs/hr | tons/yr | Basis | lbs/mmbtu | lbs/hr | tons/yr |
| PM | $< \text{mmbtu}_{\text{oil}} \times 0.015 \text{ lbs/mmbtu} + \text{mmbtu}_{\text{NG}} \times 0.008 \text{ lbs/mmbtu}$ | | | Article XXI, §2104.02.a.3 | $< \text{mmbtu} \times \text{allowable}_{\text{coal}} + \text{mmbtu}_{\text{NG}} \times 0.008 \text{ lbs/mmbtu}$ | | | Article XXI, §2104.02.a.3 | 0.2455 | 28.23 | 123.65 |
| PM10 | $< \text{mmbtu}_{\text{oil}} \times 0.015 \text{ lbs/mmbtu} + \text{mmbtu}_{\text{NG}} \times 0.008 \text{ lbs/mmbtu}$ | | | PTE ⁶ | $< \text{mmbtu} \times \text{allowable}_{\text{coal}} \times 0.55 + \text{mmbtu}_{\text{NG}} \times 0.008 \text{ lbs/mmbtu}$ | | | PTE ⁶ | NA | 15.53 | 60.02 |
| NOx | 0.63 | 80.64 | 242.00 | RACT ^{2,3} | 0.63 | 74.97 | 242.00 | RACT ^{2,3} | 0.63 | 80.64 | 242.00 |
| CO | NA | 10.54 | 46.17 | PTE ^{4,6} | NA | 26.16 | 114.58 | PTE ^{4,6} | NA | 26.16 | 114.58 |
| SO2 | 0.5607 | 66.72 | 292.26 | PTE ⁵ | 0.8749 | 100.61 | 440.67 | Article XXI, §2104.03.a.2.B | 0.8749 | 100.61 | 440.67 |
| VOC | NA | 0.69 | 1.27 | PTE ^{4,6} | NA | 0.69 | 3.02 | PTE ^{4,6} | NA | 0.69 | 1.27 |

Fuel Capacity and VOC & CO PTEs:

Maximum potential coal usage = 115 mmbtu/hr / 26.4 mmbtu/ton = 4.36 tons/hr = 38,190 tons/yr

VOC PTE coal only = 0.05 lbs/ton x 4.36 tons/hr = 0.218 lbs/hr = 0.95 tons/yr

CO PTE coal only = 6.0 lbs/ton x 4.36 tons/hr = 26.16 lbs/hr = 114.58 tons/yr

Maximum potential oil usage = 119 mmbtu/hr / 140 mmbtu/10³ gallons = 0.85 x 10³ gallons /hr = 7446 x 10³ gallons /yr

VOC PTE oil only = 0.34 lbs/10³ gallons x 0.85 x 10³ gallons /hr = 0.289 lbs/hr = 0.95 tons/yr

CO PTE oil only = 5.0 lbs/10³ gallons x 0.85 x 10³ gallons /hr = 4.25 lbs/hr = 18.62 tons/yr

Boiler No.5:

| Pollutant | Natural Gas ¹ | | | | Natural Gas/Coal ¹ | | | | Coal ¹ | | | | Maximum Potential | | |
|-----------|--------------------------|--------|---------|--|--|--------|---------|-----------------------------|-------------------|--------|---------|-----------------------------|-------------------|--------|---------|
| | lbs/mmbtu | lbs/hr | tons/yr | Basis | lbs/mmbtu | lbs/hr | tons/yr | Basis | lbs/mmbtu | lbs/hr | tons/yr | Basis | lbs/mmbtu | lbs/hr | tons/yr |
| PM | 0.008 | 0.59 | 2.58 | Article XXI, §2104.02.a.1.A ² | $< \text{mmbtu} \times \text{allowable}_{\text{coal}} + \text{mmbtu}_{\text{NG}} \times 0.008 \text{ lbs/mmbtu}$ | | | Article XXI, §2104.02.a.3 | 0.2254 | 30.20 | 132.28 | Article XXI, §2104.02.a.2.B | 0.2254 | 30.20 | 132.28 |
| PM10 | NA | 0.59 | 2.58 | PTE ^{2,5} | $< \text{mmbtu} \times \text{allowable}_{\text{coal}} \times 0.37 + \text{mmbtu}_{\text{NG}} \times 0.008 \text{ lbs/mmbtu}$ | | | PTE ⁵ | NA | 16.61 | 72.75 | PTE ⁵ | NA | 16.61 | 72.75 |
| NOx | 0.59 | 43.66 | 191.23 | PTE ^{2,3} | 0.59 | 79.06 | 261.00 | RACT ³ | 0.59 | 79.06 | 261.00 | RACT ³ | 0.59 | 79.06 | 261.0 |
| CO | NA | 6.09 | 26.69 | PTE ⁴ | NA | 30.48 | 133.50 | PTE ^{4,6} | NA | 30.48 | 133.50 | PTE ⁴ | NA | 28.2 | 123.5 |
| SO2 | 0.0006 | 0.04 | 0.19 | PTE ⁴ | 0.8564 | 114.76 | 502.65 | Article XXI, §2104.03.a.2.B | 0.8564 | 114.76 | 502.65 | Article XXI, §2104.03.a.2.B | 0.8564 | 114.76 | 502.65 |
| VOC | NA | 0.40 | 1.75 | PTE ⁴ | NA | 0.513 | 2.25 | PTE ^{4,6} | NA | 0.513 | 1.10 | PTE ⁴ | NA | 0.513 | 2.25 |

Notes:

¹Maximum natural gas capacity = 74 mmbtu/hr, coal and coal/natural gas = 134 mmbtu/hr.

²PTE or allowable calculated using natural gas capacity 74 mmbtu/hr.

³Hourly and annual PTE based on allowable of 0.59 lbs/mmbtu.

⁴Allowable is PTE using maximum natural gas input of 74 mmbtu/hr and EFs, NG from AP-42, 1.4, 7/98 and/or coal from AP-42, 1.1, 9/98. . – stream lined Article XXI, §2104.03.a, allowable SOx lbs/mmbtu limitation.

⁵PM-10 emissions for coal are taken as 55% of PM as per AP-42, 1.1, 9/98 for overfeed stokers. All PM emissions from natural gas are PM-10.

⁶PTE based on a maximum usage of the worst-case fuel for the subject pollutant. VOCs using NG at 74 mmbtu/hr and coal at 60 mmbtu/hr and CO using 100% coal.

Fuel Capacity and VOC & CO PTEs:

Maximum potential coal usage = 134 mmbtu/hr / 26.4 mmbtu/ton = 5.08 tons/hr = 44,500 tons/yr

VOC PTE coal only = 0.05 lbs/ton x 5.08 tons/hr = 0.25 lbs/hr = 1.10 tons/yr

CO PTE coal only = 6.0 lbs/ton x 5.08 tons/hr = 30.48 lbs/hr = 133.5 tons/yr

VOC PTE NG/coal = 0.05 lbs/ton x (60 mmbtu/hr / 26.4 mmbtu/ton) + 0.399 lbs/hr = 0.513 lbs/hr = 2.25 tons/yr

Boiler No.6:

| Natural Gas ¹ | | | | Natural Gas/Oil | | | | Oil | | | | Maximum Potential | | | |
|--------------------------|-----------|--------|---------|-----------------------------|--|--------|------------------|---------------------------|-----------|--------|---------|-----------------------------|-----------|--------|---------|
| Pollutant | lbs/mmbtu | lbs/hr | tons/yr | Basis | lbs/mmbtu | lbs/hr | tons/yr | Basis | lbs/mmbtu | lbs/hr | tons/yr | Basis | lbs/mmbtu | lbs/hr | tons/yr |
| PM | 0.008 | 1.43 | 6.26 | Article XXI, §2104.02.a.1.A | $< \text{mmbtu}_{\text{OIL}} \times 0.015 \text{ lbs/mmbtu} + \text{mmbtu}_{\text{NG}} \times 0.008 \text{ lbs/mmbtu}$ | | | Article XXI, §2104.02.a.3 | 0.015 | 2.69 | 11.74 | Article XXI, §2104.02.a.2.B | 0.015 | 2.69 | 11.74 |
| PM10 | NA | 1.43 | 6.26 | Same | Same | | | Same ⁶ | NA | 2.69 | 11.74 | Same ⁶ | NA | 2.69 | 11.74 |
| NO _x | 0.28 | 50.12 | 191 | RACT ³ | 0.28 | 50.12 | 191 | RACT | 0.28 | 50.12 | 191 | RACT | 0.28 | 50.12 | 191 |
| CO | NA | 14.74 | 64.57 | PTE ^{2,4} | NA | 6.39 | 28.00 | PTE ² | NA | 6.39 | 28.00 | PTE ² | NA | 14.74 | 64.57 |
| SO ₂ | 0.0006 | 0.11 | 0.46 | PTE ^{2,4} | 0.5607 | 100.36 | 439.58 | PTE ⁵ | 0.5607 | 100.36 | 439.58 | PTE ⁵ | 0.5607 | 100.36 | 439.58 |
| VOC | NA | 0.97 | 4.23 | PTE ^{2,4} | 0.43 | 1.90 | PTE ² | PTE ² | NA | 0.43 | 1.90 | PTE ² | NA | 0.97 | 4.23 |

Notes:

¹Maximum fuel capacity = 179 mmbtu/hr.

²PTE or allowable calculated using the maximum fuel capacity = 179mmbtu/hr

³Hourly PTE based on allowable of 0.28 lbs/mmbtu and annual PTE based on RACT cost analysis.

⁴ Allowable is PTE using maximum fuel capacity and EFs for NG from AP-42, 1.4, 7/98 and oil from AP-42, 1.3, 9/98.

⁵Allowable is PTE using maximum burner input for fuel type, pipeline quality natural gas and EFs, NG from AP-42, 1.4, 7/98, oil from AP-42, 1.3, 9/98 – stream lined Article XXI, §2104.03.a.2.B, allowable SO_x lbs/mmbtu limitation for NG and oil.

⁶All PM emissions from natural gas and no.2 fuel oil are considered PM-10.

⁷PTE based on a maximum usage of the worst-case fuel for the subject pollutant. NG/coal: VOCs using NG at 179 mmbtu/hr and CO using 100% oil at 179 mmbtu/hr.

Boiler No.7:

| Pollutant | Natural Gas ¹ | | | | Oil ¹ | | | | Maximum Potential | | |
|-----------|--------------------------|--------|---------|--|------------------|--------|---------|---|-------------------|--------|---------|
| | lbs/mmbtu | lbs/hr | tons/yr | Basis | lbs/mmbtu | lbs/hr | tons/yr | Basis | lbs/mmbtu | lbs/hr | tons/yr |
| PM | 0.0053 | 1.00 | 1.00 | IP# 91-I-0056-C | 0.015 | 2.82 | 0.71 | Article XXI, §2104.02.a.2.B ² | 0.015 | 2.82 | 1.00 |
| PM10 | NA | 1.00 | 1.00 | IP# 91-I-0056-C | 0.015 | 2.82 | 0.71 | PTE ² | 0.015 | 2.82 | 1.00 |
| NOx | 0.20 | 38.00 | 38.00 | IP# 91-I-0056-C & RACT ³ | 0.20 | 37.6 | 38 | PTE & RACT ^{3,2} | 0.20 | 38.00 | 38.00 |
| CO | NA | 27.00 | 27.00 | IP# 91-I-0056-C | NA | 6.71 | 1.68 | PTE ² | NA | 27.00 | 27.00 |
| SO2 | 0.0005 | 0.10 | 0.10 | IP# 91-I-0056-C | 0.5607 | 105.41 | 26.35 | PTE ² | 0.5607 | 105.41 | 26.35 |
| VOC | NA | 3.60 | 3.60 | IP# 91-I-0056-C | NA | 0.46 | 0.11 | PTE ² | NA | 3.60 | 3.60 |

Notes:

¹Maximum fuel capacity = 188 mmbtu/hr.

² Annual allowable operation is 500 hours of operation @ 188 mmbtu/hr = 680,000 gallons no.2 fuel oil/yr. Allowable is PTE using maximum fuel capacity and EFs for NG from AP-42, 1.4, 7/98 and oil from AP-42, 1.3, 9/98.

³Allowable of 0.20 lbs/mmbtu from RACT.

Allowable is PTE using maximum fuel capacity and EFs for NG from AP-42, 1.4, 7/98 and oil from AP-42, 1.3, 9/98.

Boiler No.8:

| Natural Gas | | | | |
|-----------------|---------------------------------|--------|---------|---------------|
| Pollutant | lbs/mmbtu @3% O ₂ | lbs/hr | tons/yr | Basis |
| PM | 0.0018 | 0.29 | 1.30 | IP# 0047-I001 |
| PM10 | NA | 0.29 | 1.30 | IP# 0047-I001 |
| NO _x | 0.055 | 8.80 | 38.50 | IP# 0047-I001 |
| CO | 0.082 | 13.10 | 45.00 | IP# 0047-I001 |
| SO ₂ | 0.0006 | 0.10 | 0.42 | IP# 0047-I001 |
| VOC | 0.0054 | 0.86 | 3.80 | IP# 0047-I001 |

Notes:

Maximum fuel capacity = 160 mmbtu/hr.

Emergency Generator:

| Diesel | | | | |
|-----------------|-----------|--------|---------|--------------------|
| Pollutant | lbs/mmbtu | lbs/hr | tons/yr | Basis ¹ |
| PM | | 0.54 | 0.14 | PTE |
| PM10 | | 0.54 | 0.14 | PTE |
| NO _x | | 17.28 | 4.32 | PTE |
| CO | | 4.59 | 1.15 | PTE |
| SO ₂ | | 0.11 | 0.03 | PTE |
| VOC | | 0.44 | 0.11 | PTE |

Notes:

Maximum fuel capacity = 5.4 mmbtu/hr.

Maximum operating hours = 500 hrs/yr.

¹Potential emissions based on AP-42, 3.4, 10/96,
maximum allowable sulfur content = 0.02% by weight

Stack No.1:

Boiler No. 1 is the only unit exhausting to stack no.1; therefore, the allowables for boiler no.1 are the allowables for that stack.

Stack/Boiler No.1:

| Allowable Natural Gas | | | | | Allowable Coal Only | | | |
|-----------------------|-----------|--------|---------|--------------------------------|---------------------|--------|---------|--------------------------------|
| Pollutant | lbs/mmbtu | lbs/hr | tons/yr | Basis | lbs/mmbtu | lbs/hr | tons/yr | Basis |
| PM | 0.008 | 0.59 | 2.58 | Article XXI, §2104.02.a.1.A | 0.2354 | 29.19 | 127.85 | Article XXI, §2104.02.a.2.B |
| PM10 | NA | 0.59 | 2.58 | PTE | NA | 10.8 | 47.31 | PTE |
| NOx | NA | 68.08 | 298.19 | PTE | 0.92 | 114.08 | 376.00 | RACT |
| CO | NA | 6.09 | 26.69 | PTE | NA | 28.20 | 123.50 | PTE |
| SO2 | NA | 0.04 | 0.19 | PTE | 0.8657 | 107.34 | 470.18 | Article XXI, §2104.03.a |
| VOC | NA | 0.40 | 1.75 | PTE | NA | 0.49 | 2.16 | PTE |

Stack No.2:

Stack No.2:

| Allowable Natural Gas ¹ | | | | | Allowable Oil ¹ | | | | Allowable Coal ¹ | | | |
|------------------------------------|-----------|--------|---------|--------------------------------|----------------------------|--------|---------|--------------------------------|-----------------------------|--------|---------|--------------------------------|
| Pollutant | lbs/mmbtu | lbs/hr | tons/yr | Basis | lbs/mmbtu | lbs/hr | tons/yr | Basis | lbs/mmbtu | lbs/hr | tons/yr | Basis |
| PM | 0.008 | 4.55 | 19.93 | Article XXI, §2104.02.a.1.A | 0.015 | 7.29 | 31.93 | Article XXI, §2104.02.a.1.B | 0.1593 | 39.66 | 173.71 | Article XXI, §2104.02.a.2.B |
| PM10 | NA | 4.55 | 19.93 | PTE ³ | NA | 7.29 | 31.93 | PTE ³ | NA | 21.81 | 94.54 | PTE ³ |
| NOx | NA | 212.42 | 596.83 | RACT ⁴ | NA | 162.69 | 471.00 | RACT ² | NA | 151.51 | 503.00 | RACT ² |
| CO | NA | 64.37 | 164.43 | PTE ² | NA | 17.35 | 48.30 | PTE ² | NA | 56.64 | 248.08 | PTE ² |
| SO2 | NA | 0.33 | 0.92 | PTE ² | NA | 272.49 | 758.19 | PTE ² | NA | 215.37 | 943.32 | Article XXI, §2104.03.a.2.B |
| VOC | NA | 5.66 | 11.09 | PTE ² | NA | 1.18 | 3.28 | PTE ² | NA | 0.73 | 2.07 | PTE ² |

¹Maximum NG heat input to boilers no.3, no.5, no.6 & no.7 = 569 mmbtu/hr, maximum Oil heat input to boilers no.3, no.6 & no.7 = 486 mmbtu/hr, maximum coal heat input to boilers no.3 & no.5 = 249 mmbtu/hr.

¹Cumulative hourly and annual boiler limitations for boilers no.3, no.5, no.6 & no.7

³PM-10 emissions for coal are taken as 55% of PM as per AP-42, 1.1, 9/98 for overfeed stokers. All PM emissions from natural gas and no.2 fuel oil are PM-10.

⁴Maximum allowable hourly NOx emissions are from allowable lbs/mmbtu in RACT Order, allowable annual emissions are from allowable lbs/mmbtu in RACT Order applied to maximum annual natural gas usage.

| Pollutant | PM | PM10 | NOx | CO | SO2 | VOC |
|-----------------------|--------|-------|--------|--------|--------|-------|
| Maximum Annual | 173.71 | 94.54 | 596.83 | 248.08 | 943.32 | 11.09 |

Stack No.2/Boiler No.8:**Natural Gas¹**

| Pollutant | lbs/mmbtu @ 3% O₂ | lbs/hr | tons/yr | Basis |
|------------------|---|---------------|----------------|---------------|
| PM | 0.0018 | 0.29 | 1.30 | IP# 0047-I001 |
| PM10 | NA | 0.29 | 1.30 | IP# 0047-I001 |
| NO _x | 0.055 | 8.80 | 38.50 | IP# 0047-I001 |
| CO | 0.082 | 13.10 | 45.00 | IP# 0047-I001 |
| SO ₂ | 0.0006 | 0.10 | 0.42 | IP# 0047-I001 |
| VOC | 0.0054 | 0.86 | 3.80 | IP# 0047-I001 |

Potential HAP Emissions From Coal Combustion

| Boiler | Maximum Potential Coal Usage, tons/yr | Maximum Potential Coal heat Input, mmbtu/yr | HCl ¹ | | HF ¹ | | As ² | | Cd ² | | Formaldehyde ² | | Total HAPs | |
|--------|---------------------------------------|---|------------------|---------|-----------------|---------|-----------------|---------|-----------------|---------|---------------------------|---------|------------|---------|
| | | | lbs/hr | tons/yr | lbs/hr | tons/yr | lbs/hr | tons/yr | lbs/hr | tons/yr | lbs/hr | tons/yr | lbs/hr | tons/yr |
| No.1 | 41,170 | 1.0862 x 10 ⁶ | 5.64 | 24.70 | 0.71 | 3.10 | 0.10 | 0.44 | 0.01 | 0.03 | 0.02 | 0.08 | 6.48 | 28.35 |
| No.2 | 38,190 | 1.0074 x 10 ⁶ | 5.23 | 22.91 | 0.65 | 2.86 | 0.09 | 0.40 | 0.01 | 0.03 | 0.02 | 0.07 | 6.00 | 26.27 |
| No.3 | 44,500 | 1.1738 x 10 ⁶ | 6.10 | 26.71 | 0.76 | 3.34 | 0.11 | 0.48 | 0.01 | 0.04 | 0.02 | 0.08 | 7.00 | 30.65 |
| Totals | 123,860 | 3.2674 x 10 ⁶ | 16.97 | 74.32 | 2.12 | 9.30 | 0.30 | 1.32 | 0.03 | 0.10 | 0.06 | 0.23 | 19.48 | 85.27 |

¹PTE based on EFs for bituminous coal combustion in lbs/ton coal from AP-42, 1.1, 9/98.

²PTE based on EFs for bituminous coal combustion in lbs/10¹² btu coal from AP-42, 1.1, 9/98.

Potential HAP Emissions From Fuel Oil Combustion

| Boiler | Maximum Potential Oil Usage, gal/yr | Maximum Potential Coal heat Input, mmbtu/yr | Organics ¹ | | HAP Metals ² | | Total HAPs | |
|--------|-------------------------------------|---|-----------------------|---------|-------------------------|---------|------------|---------|
| | | | lbs/hr | tons/yr | lbs/hr | tons/yr | lbs/hr | tons/yr |
| No.3 | 7,446 x 10 ³ | 1.0862 x 10 ⁶ | insig. | insig. | 0.01 | 0.03 | 0.01 | 0.03 |
| No.6 | 11,195 x 10 ³ | 1.0074 x 10 ⁶ | insig. | insig. | 0.01 | 0.04 | 0.01 | 0.04 |
| Totals | 18,641 x 10 ³ | 3.2674 x 10 ⁶ | insig. | insig. | 0.02 | 0.07 | 0.02 | 0.07 |

¹PTE based on EFs for distillate fuel oil combustion in lbs/10³ gal oil from AP-42, 1.3, 9/98.

²PTE based on EFs for distillate fuel oil combustion in lbs/10¹² btu coal from AP-42, 1.3, 9/98.